DragonFire Racing

3191 N. Washington St. Suite 2 Chandler, AZ 85225 1 (800) 708-9803 WWW.DRAGONFIRERACING.COM





RacePace Front Bash Bumper for Polaris RZR XP 1000, XP Turbo & RZR900 (2015+)

Part # 01-1100	RacePace Front Bash Bumper RZR XP 1000, XP Turbo & RZR900 (2015+)	Black
Part # 01-1101	RacePace Front Bash Bumper RZR XP 1000, XP Turbo & RZR900 (2015+)	Red
Part # 01-1114	RacePace Front Bash Bumper RZR XP 1000, XP Turbo & RZR900 (2015+)	Blue

Congratulations on your purchase of the DragonFire Front Bash Bumper for the XP 1000! Designed to fit all 2 and 4 seat RZR XP 1000 models, this bumper is built to look good and protect the front of your Side-X-Side. Hand made in the USA, the Bash bumper provides the perfect combination of protection, function, style and to top it all off; it's easy to install. Be sure to check out the full line of DragonFire Accessories for your Polaris vehicle at your local authorized dealer or online at http://www.DragonFireRacing.com

Light bar mount optimized for 12" LED light bar or smaller.



- Read and understand these instructions before installing product
- This product does not promise front end protection in the event of a collision
- · This product is not intended as an anchor point for pulling
- · Do not use product if there are any signs of damage

Tools Required
9/16" Socket
5/8" Wrench
1/4" Allen
T25
T40

Disclaimer

Off road activities can be hazardous and could lead to injury, dismemberment, paralysis and death. No warranty of representation is made as to the products ability to protect the user from any injury or death. The user assumes that risk. The acceptance and /or use of this merchandise purchased from DragonFire by the customer hereby shall release DragonFire from any and all liability pertaining to the use of such merchandise.

- Step 1: Place vehicle on a flat and level surface. Place gear selector in "Park" and remove keys from the ignition.
- Step 2: Remove front grill (Figure A), remove the Plastic Fair-Lead cover using the T25 Bit. Remove the bottom valance bolts using the T40 bit.
- **Step 3:** Slide bottom bumper mount up, while pulling bottom of valance. and under the lower plastic trim on the front of the vehicle (Figure B). Align upper bumper mounts with tabs in front of radiator.
- **Step 4:** Install supplied 3/8" hex bolts with lock washers and flat washers on backside of upper bumper mounts. (Figure C) Leave bolts finger tight for alignment later.









- **Step 5:** Install supplied 7/16" bolts with Stainless flat washers in lower bumper mounts. (Figure D) Place stainless flat washer on back side of bolt with nylon lock nut and tighten until snug.
- **Step 6:** Align bumper on vehicle and tighten hardware. Torque upper bumper mounts to 20 ft-lb and lower mounts to 30 ft-lb.
- Step 7: Reinstall front grill.
- Step 8: This completes installation. Time to ride and enjoy!
- ProTip: Periodically check all hardware and re-tighten if needed.

For further assistance please contact us at customerservice@dragonfireracing.com or 1-800-708-9803.



