

FEEL THE HEAT!

Revision No: Initial
Revision Date: 9/18/18

Race Pace Bumper

Part # **01-2800** X3 Front Bumper Black

Congratulations on your purchase of the DragonFire Race Pace Front Bumper. Your UTV now has front end protection, while also riding in style!!! Be sure to check out the full line of DragonFire Accessories for your Can-Am Maverick X3 at your local authorized dealer or online at <http://www.DragonFireRacing.com>

Fits Can-Am Maverick X3 Models



- Read and understand these instructions before installing product
- This product does not provide roll over protection
- Do not use product if there are any signs of damage

Disclaimer

Off road activities can be hazardous and could lead to injury, dismemberment, paralysis and death. No warranty of representation is made as to the products ability to protect the user from any injury or death. The user assumes that risk. The acceptance and /or use of this merchandise purchased from DragonFire by the customer hereby shall release DragonFire from any and all liability pertaining to the use of such merchandise.

Pre-Installation: Refer to DragonFire Racing Website for ensure that you have the latest revision of instructions & templates.

Part & Hardware List			
ITEM	QTY	Description	STEP USED
P1	1	Front Bumper With Removable Skid Plate	All
P2	4	M10 X 1.5 X 25MM Button-Head Cap Screws	5 & 6
P3	4	M10 X 1.5 Flange Hex Nylon Lock Nut	6

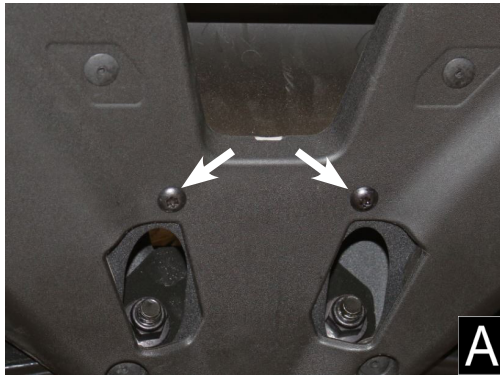
Tools Required
Drill
Step Drill Bit .25"+
13/32" Drill Bit
13mm Wrench
6mm Allen
T30 Torx
Flathead Screwdriver



Step 1: Place vehicle on a flat and level surface. Place gear selector in "Park" and remove keys from the ignition.

Step 2: Using the T30-Toryx, remove the two bolts. (**Figure A**). Using the Step Drill Bit and a screwdriver, remove both rivets (**Figure B**).

Step 3: Using the 13/32" Drill bit, drill the holes where the rivets, and bolts were removed (**Figure C**).



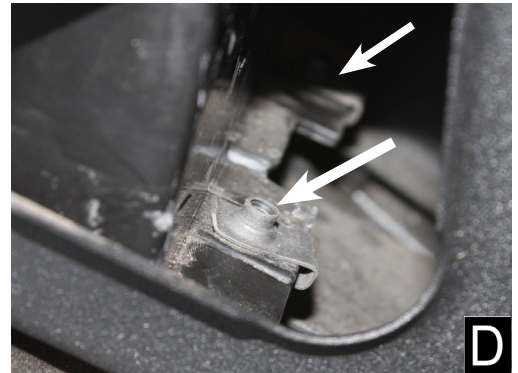
Note: Newer X3 Models may include plastic cover inside of Bulk-Head. Remove both E-Clips (**Figure D**), and drill through plastic in order to insert bolts.

Step 5: Once the holes are drilled, insert the screws through the backside of the base plate (**Figure E**).

Step 6: Place Front Bumper onto the base, lined up with the bolts, and thread on the nuts.

***Step 7:** Tighten hardware using the 6mm allen, and the 13mm Wrench (**Figure F**).

Note: (**Figure G**) shows the Front Bumper properly Installed (Lights are sold Separately).



ProTip: Periodically check all hardware and re-tighten if needed.

For further assistance please contact us at customerservice@dragonfireracing.com or 1-800-708-9803.