

EMP P/N - 13460 (Not 13360)
Full-Size Polaris Ranger Bed Cover
Fits: 2013-18 Full Size Rangers

Installation Instructions:

Includes:

1. Bed Cover (Front and Rear sections)
2. (1) Steel Channel (13460-01)
(52-1/2" Long-Black)
3. (1) Door Stiffener/Latch
(13460-1, 53" long, Black)

Hardware Kit:

1. (7) 13156-10 (1-1/2" Dia x 2-1/4" Long
Rubber Bushing)
2. (7) 1/4-20 x 4" Eyebolt
3. (7) 1/4" ID x 1-1/4" OD
Fender Washer - Black
4. (7) 1/4" T-Nut
5. (18) 1/4-20 x 3/4"
Truss Head Screw - Black
6. (8) 1/4-20 x 3/4"
Flange Head Bolt - Black
7. (23) 1/4-20 Nyloc Nut - Black
8. (14) 1/4" Flat Washer - Black
9. (2) Side Bracket (13360-10, 6" long)
10. (1) EMP® Logo Decal

Tools Needed:

1. Phillips Screwdriver
2. 7/16" Open End Wrench
3. 7/16" Socket Wrench
4. 3/8" Socket Wrench

Installation should be performed
by a certified technician.

Installation:

Start with the Front section first:

1. Assemble the (7) tie-down plungers to the holes in the front cover (large section) . You will use the Eye-bolts, large washers, rubber bushings and T-Nuts. Assemble these to the holes in the front section. The large washers will go on the top and the rubber bushings and T-Nuts will go on the bottom Side. Slide the threaded end of the eye-bolt through all of them. These will expand in the holes in your stock bed, holding the cover to your bed (see Fig.1). There are seven total.
2. Attach the front section to your cargo bed. For now you don't need to tighten the tie down plungers; you will do this last.
3. Bolt the steel Stiffener Channel (13460-01) to the under side of the rib using (6) Truss Head Screws and (6) Nyloc Nuts (see Fig 2). This is just a stiffener.

Now, you will start on the rear section:

1. Assemble the rear section to the front section using (2) 1/4-20 Flange Bolts, (4) 1/4" washers and (2) Nyloc nuts per side/hinge. These will give you the desired tension on the hinges depending on how tight you make them (see Fig, 3).
2. Bolt the Side Brackets (13360-10) to the sides using (2) Truss HD screws and (2) Nyloc nuts per side (see Fig. 4). **Note: These are to hold the sides tight against the sides of the bed when it is closed.**
3. Bolt the rear Door Stiffener Angle/Latch to the rear using the remaining Truss head screws and nyloc nuts (see Fig. 4-6).
4. Secure the assembly to the stock bed by simply turning the eyebolts and expanding the rubber bushings (see Fig. 8).
5. Your installation is complete.

