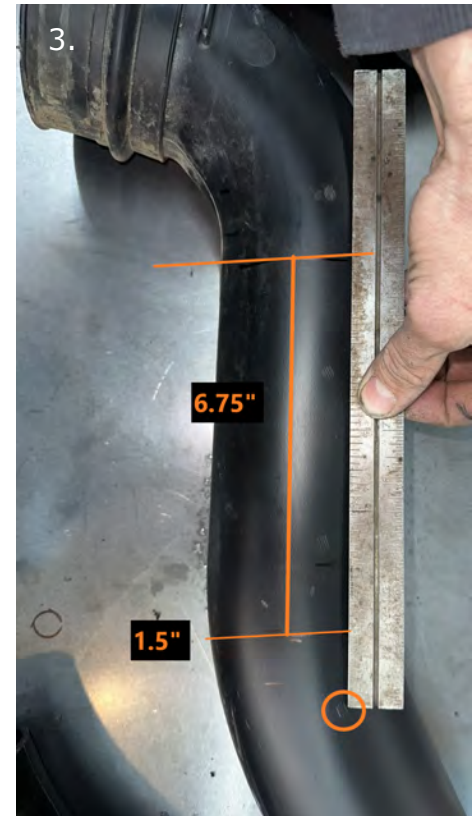


Polaris RZR XP1000 2024+ ECF *RPM*

Install Instructions:

1. Remove the factory clutch tube from the RZR by loosening the two worm gear clamps from the top and bottom. Firmly pull to remove the hoses from their fixtures.
2. Lay the factory clutch tube on a flat surface.
3. From the factory casting mark circled on the tube, measure $1 \frac{3}{8}$ " down and make a mark. From this mark measure 6.75".
4. The distance of 6.75" is what you will cut and remove. It is ideal that these cuts are fairly straight. (90 degree angle to the tube side)



5. With this section cut you can install the silicone onto the ECF Fan with the clamps on. Do not tighten the clamps. The supplied T bolt clamps are aesthetically best to be installed on the back side of the clutch tube sides.
6. Install the OEM tubes onto their factory locations with the ECF in between them loosely, no clamps tight. The clamps should be approximately $\frac{1}{8}$ " from the edge of the silicone.
7. At this time with everything in place and loose you can begin to align everything and slowly tighten each clamp. Re-align as needed. Tighten until silicone is firmly sealed to the plastic tubes and clutch fan.

8. The T-Bolt clamps have the ability to over power the aluminum ECF and plastic tubes so it's important that you do not over tighten them.
- 9.
10. You can now route the wiring toward the bed from the fan. And from the bed to the drivers side tail light. At the taillight you will simply unplug the OEM plug, plug it into the ECF's harness, and the ECF's plug into the tail light. The ECF will power on anytime the tail lights are on. The ECF draws air from the bed and forces it down into the clutch.

