

# 53400 ATV Flat Rack Instruction Manual



Item	Description	Qty
1	Left Side Frame	1
2	Right Side Frame	1
3	Front Panel	1
4	Rectangular Bottom Panel	1
5	Contoured Bottom Panel	1
6	1/4" - 20 x 1.30" x 2" U-Bolt	4
7	1/4" - 20 x 1.75" x 3" U-Bolt	4
8	1/4" - 20 Nylon Locknut	8
9	Washer Plate for U-Bolts	4
10	Rubber Thread Caps	8
11	M8 x 68mm Allen Screws	12
12	Allen Wrench	1

**Note:** This product is designed to be used on front or rear tubular steel racks.

## Rack Assembly:

1. Attach the Left and Right Side Frames [Items 1 & 2] to the Front Panel [Item 3], Rectangular Bottom Panel [Item 4] and Contoured Bottom Panel [Item 5] using the twelve M8 x 68mm Allen Screws. Loctite can be placed on the screws to prevent any loosening.

## Rack Mounting:

1. Locate positions on your ATV rack to mount the Rack.
2. Two different sizes of U-Bolts [Items 8 & 9] are provided. Choose which size fits your application best. A total of four U-Bolts will be used for installation.
3. Slide the U-Bolts under the OEM ATV Rack and around the Rack tubing or through the Rack steel mesh. Slide Washer Plate for U-Bolts over the U-Bolts and attach the 1/4" - 20 Nylon Locknuts.

## Rack Use:

- Note that the Basket is designed to transport only as much as your ATV recommends. Do not carry more than the ATV manufacturer recommends, as too much weight can result in loss of steering and could lead to serious injury or death.