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INSTALL INSTRUCTIONS:
OE Replacement Uniball Front
Lower Control Arm Kit for
2017-2024 Can-Am X3 (and
MAX) X RS, RC, MR UTVs

PARTS LIST FOR SKU: 370-90742

QTY	PART #	DESCRIPTION
1	80028	Driver Lower Replacement Arm
1	80029	Passenger Lower High Replacement Arm
2	91128	UTV Adjustable Rod-End Kit

PARTS LIST FOR 80028

QTY	PART #	DESCRIPTION
1	8659	Driver Lower High Replacement Arm Raw
4	POLY-BUSHING-91800	Black Bushing
2	5042	Crush Sleeve

PARTS LIST FOR 80029

QTY	PART #	DESCRIPTION
1	8660	Passenger Lower Replacement Arm Raw
4	POLY-BUSHING-91800	Black Bushing
2	5042	Crush Sleeve

PARTS LIST FOR 91128

QTY	PART #	DESCRIPTION
1	6297	UNI BALL
1	91127	Uniball Pin Kit
1	HARDWARE-10743-03367	Internal Retaining Ring
1	HARDWARE-0161380	Flange Screw
1	HARDWARE-33626	Lock Washer
2	SHIM-1.5X1.0X.025	1.5X1.0X.025 Shim
2	SHIM-1.5X1X.012	1.5X1X.012 Shim



WARNING

Please read this entire instruction sheet before beginning installation. Proper installation of these components requires a qualified mechanic. Always wear safety glasses when using power tools, and take appropriate precautions when working under a vehicle. If these instructions are not properly followed you may jeopardize your, and your passenger's safety, and severe frame, suspension or tire damage may also result from improper installation.

PARTS LIST FOR 91127

QTY	PART #	DESCRIPTION
1	UNI-BALL-WSSX14T-F1	Uni-Ball
1	6299	Uniball spindle pin
1	6300	Spherical Washer
1	HARDWARE-0161339	Flange Screw
1	HARDWARE-33622	Lock Washer

REQUIREMENTS

- Installation requires a qualified mechanic.
- Read instructions carefully and study the pictures before attempting installation.

TECHNICAL INFORMATION

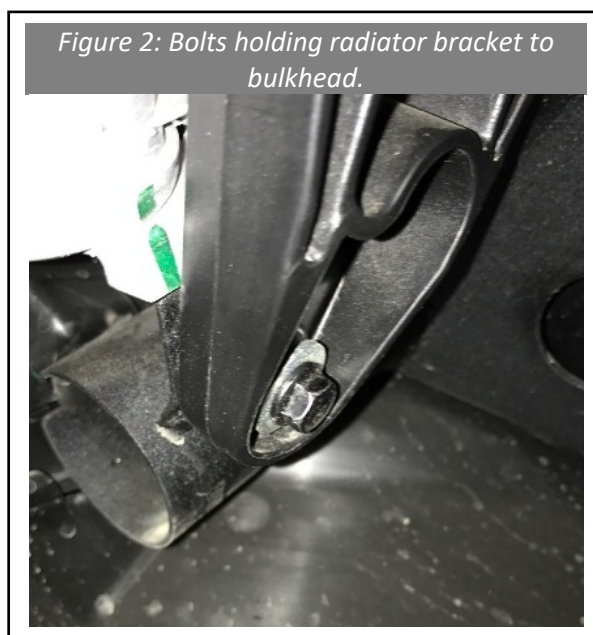
- Check the parts and hardware packages against the parts list to assure that your kit is complete.

INSTALLATION

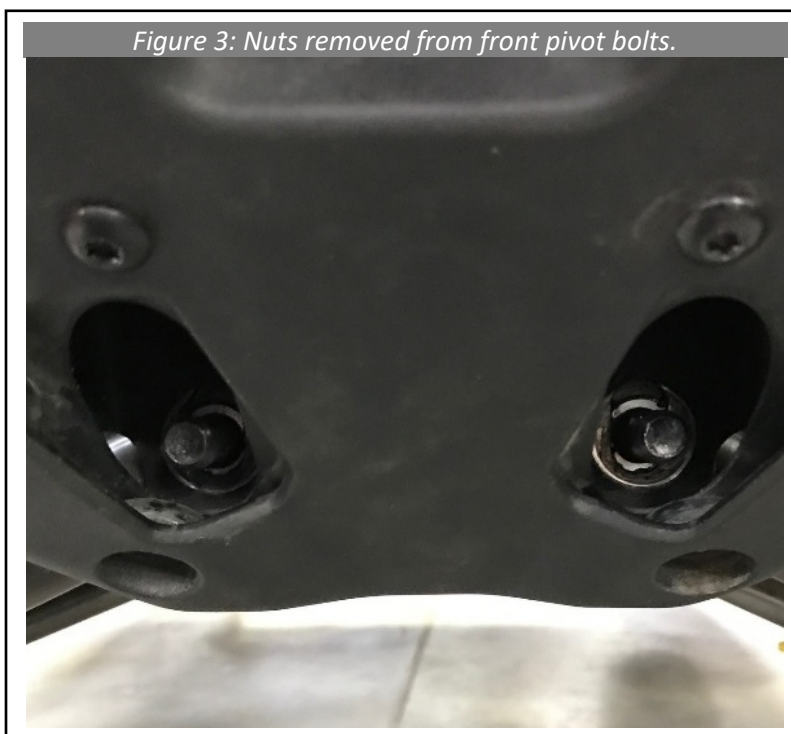
1. Raise the front of the X3 up by the frame so that the suspension droops out and tires are off the ground, then support with jack stands. Remove front wheels using a 19mm socket.
2. On the front plastic, remove the four Torx screws using a T30 Torx bit. See Figure 1.



3. Using a 10mm wrench and socket, remove the two bolts behind the front plastics holding the radiator bracket to the front bulkhead. See Figure 2.



4. Remove the nuts on the front upper and lower control arms that mount through the bulkhead. The front lower pivot bolt nuts are accessible from the front of the car with an 18mm deep socket. You will need an 18mm wrench and socket to remove the nuts on the front upper pivot bolts. The bolts do not need to be removed, just the nuts. See Figure 3.



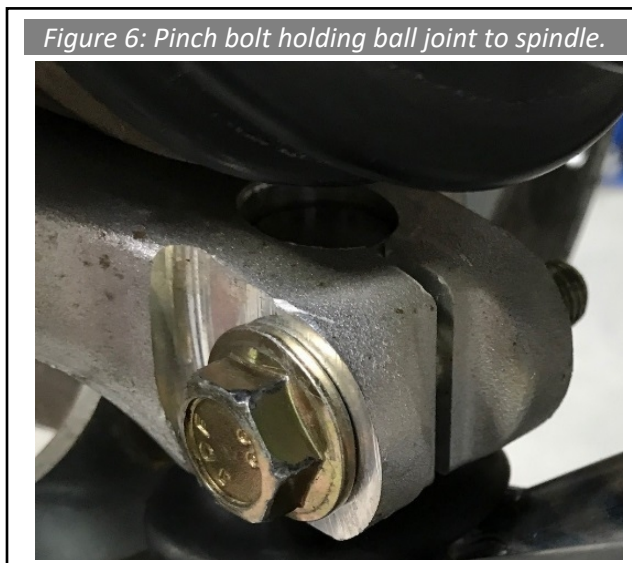
5. Lift up on the front plastic and remove the front bulkhead. See Figure 4



6. Remove the nuts off the back lower pivot bolts with an 18mm socket and take off the OEM gusset plate as shown in Figure 5.



7. Using a 15mm socket and wrench, remove the pinch bolts holding the lower ball joints to the spindle like in Figure 6



8. Tap on the lower arm and remove the ball joint from the spindle. Slide the arm off of the lower pivot bolts. Use caution when sliding the arm off. The OEM bushing retainers tend to catch on the bolt threads.
9. Bolt the uni-ball rod end assembly to the control arm with the included $\frac{1}{2}$ " 12 point bolt with a lock washer, and no camber shims, tighten to 80 ft.lbs. You will notice the rod end will only go into the control arm one way which is designated by the pin and slot. This is there simply to keep the rod end aligned for assembly, once the bolt is tight there is no load on the pin. After putting the vehicle back on the ground we will check camber and shim as needed.

If using an aftermarket double shear front spindle, skip step 10 and refer to the instructions for your spindle.

10. Locate the included spindle studs, spherical washers, lock washers, and 12 point bolts. Install the studs in the spherical bearings of the arms now, the lower arms have the stud pointing up. Fasten the stud to the spherical bearings with a stainless spherical washer, then a lock washer, then the 12 point bolt and torque to 35 ft-lb. Use a drop of red threadlocker on the threads at the end of the bolt (farthest from the bolt head) to ensure the threadlocker covers the threads which engage with the spindle pin.



11. Open the hardware pack included containing bushings and crush sleeves. Push the bushings into each end of the Cognito lower arm pivot tubes. Thoroughly grease the inside of the bushings and the outside of the crush sleeves. Push the crush sleeves into the bushings and you are now ready to install the Cognito arms.
12. Slide the new arms over the pivot bolts and put the OEM gusset plate back onto the rear lower pivot bolts that was removed in Step 6. You can thread the nuts on but do not tighten until told to do so.
13. Slide the ball joint studs into the spindle lining up the groove in the stud with the pinch bolt hold and insert the pinch bolts. Tighten to 35 ft-lbs.
14. Lift up on the front plastics and radiator and maneuver the front bulkhead back in through the front pivot bolts. Tighten the front pivot bolts to 77 ft-lbs.

15. Tighten the rear lower pivot nuts at this point to 77 ft-lbs.
16. Using the OEM hardware, fasten the radiator support bracket back to the bulk head as well as the four Torx screws removed in Step 2.
17. Install tires and torque lug nuts to manufacture's specification of 89 ft-lbs.
18. Put the car back on the ground and settle the suspension by driving back and forth a few feet.
19. To check and adjust camber you need to park the car on a level surface then get the left front tire heading straight and look at camber, then get the right front tire heading straight and look at its camber. Whichever side has the most negative camber will be the side that needs no shims. If the other side of the car is leaned over less or has positive camber, you can remove the bolt holding the lower rod end in place and install a shim then fasten back together. 1 thin shim is about .15degrees, 1 thick shim is about .35 degrees. Stack the shims as needed to refine your camber setting.
20. Double check that all bolts are tight before riding. Periodically maintain the pivot bushings by cleaning pivot bushings and crush sleeves and then re-greasing them.

WARRANTY / RETURN POLICY / SAFETY

Cognito Limited Lifetime Warranty

Cognito Motorsports, Inc. hereinafter “Cognito,” warrants to the original retail purchaser, that its suspension products are free from workmanship and material defects for as long as the purchaser owns the vehicle on which the product(s) were originally installed. This warranty will be void if any modifications are made to the components, including alterations to the surface finish, i.e.; painting, powder coating, plating, and/or welding, or if they are improperly installed. Cognito truck suspension products are not designed nor intended to be installed on “competition” vehicles used in race applications, stunt or for exhibition purposes that are outside of the intended operating conditions specified by the manufacturer. Racing and competition are defined as any contests between two or more vehicles; or vehicles competing individually on off road circuits in timed events (whether or not such contests are for an award or prize).

This warranty does not include coverage for police, taxi, government or commercial vehicles, and the warranty does not cover Cognito products sold outside of the USA. Cognito’s obligations under this warranty are specified and applied at its sole discretion, and warranty coverage is limited to repair or replacement of the defective product(s). Any and all costs of removal, installation or reinstallation; freight charges, incidental or consequential damages associated with the covered products are expressly excluded from this warranty.

The following items are exempt from Cognito limited warranty coverage: bushings, bump stops, tie-rod ends (Heim joints) and limiting straps. These parts are “consumables” and designed to wear as a normal part of their duty cycle, therefore they are not considered defective when worn. The aforementioned products are warranted separately against defects in workmanship, for 60 days from the date of purchase. As a condition of warranty validation, respective Cognito suspension components must be installed as a complete system (not combined with non-Cognito hardware or ancillary parts). Any substitutions or omission of required components will void the warranty. Some minor cosmetic wear and imperfections may occur to parts during shipping, which is not covered under this warranty. This limited warranty does not apply to any components that have been subjected to collision damage, negligence, alteration, abuse, or misuse, and coverage does not extend to products manufactured by third-party companies. Cognito reserves the right to supersede, discontinue, or change the design, finish, part number and/or application of its parts when deemed necessary, without notice.

Return Policy

Product returns will not be accepted without prior written approval from an authorized Cognito representative. All products being returned must be shipped via trackable, prepaid freight. Returned products are subject to a 25% percent restocking fee. The eligible return period for products purchased directly from Cognito is 30 days from the verified date when the product(s) were originally received by the purchaser.

Product Safety Advisory

The installation of Cognito steering and suspension components will modify your vehicle’s original factory equipment and geometry, which may cause it to handle differently than a stock (unaltered) vehicle. Installation of these components is not intended to strengthen nor reinforce the vehicle’s frame, nor are they designed to increase rollover protection. It is necessary to periodically inspect all suspension and drive train components for proper attachment, torque specifications, operation, and for any potential unusual wear or damage. Installation of these parts will modify the height of the vehicle and may raise the center of gravity. Modifying vehicle height combined with off road operation may increase your vehicle’s susceptibility to rollover conditions, which may cause serious injury or death. Many states regulate allowable vehicle height modifications, and it is your responsibility to know and comply with the legal requirements specified by the laws where you reside. Modifications to your vehicle’s ride height may also affect the ride quality, driver input response, trackability and handling, and wear to your vehicle’s suspension components and tires.