

Honda 2022 Pioneer 520 Front Light Bar

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

KIT CONTENTS:

- 50" Single Row LED Light Kit x1
- Driver Side Brackets x1
- Pass Side Brackets x1

TOOLS NEEDED:

- 14mm Wrench or Socket



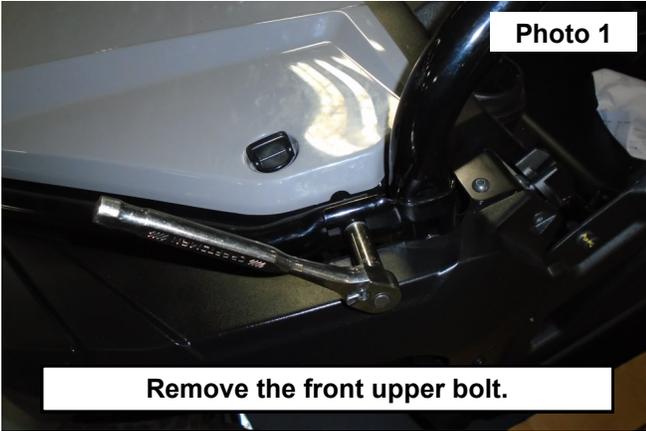
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

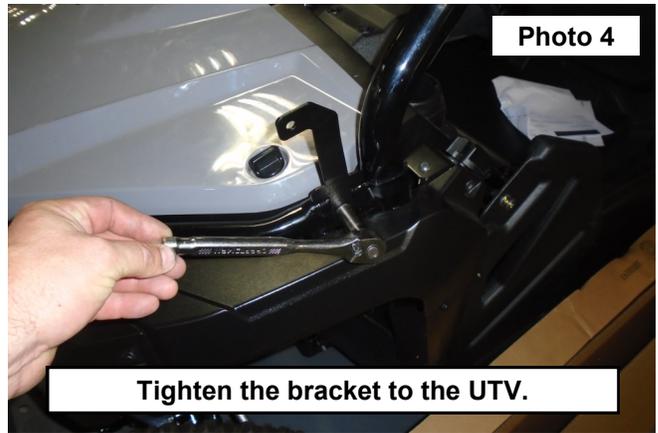
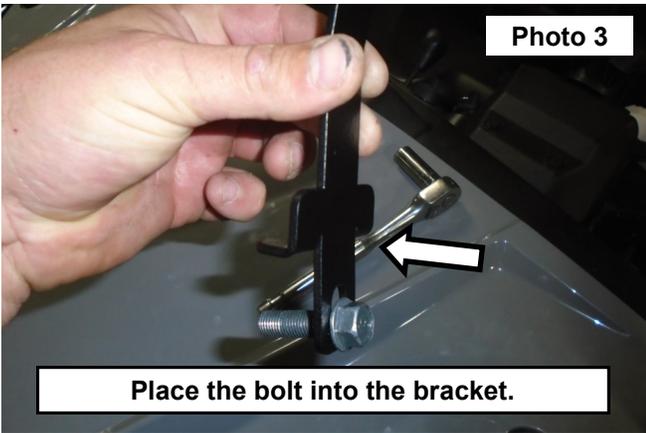


INSTALLATION INSTRUCTIONS

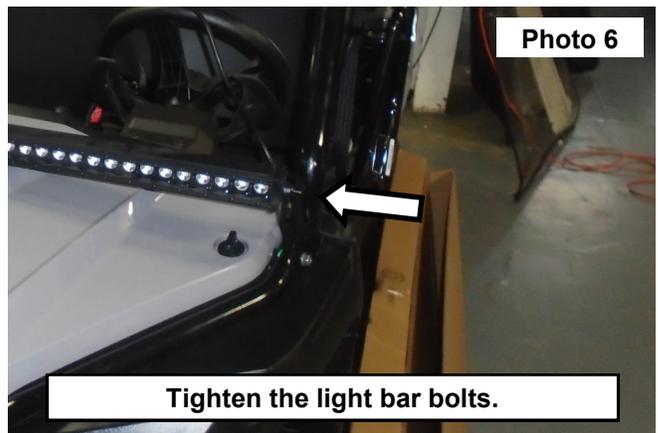
1. Remove the front upper cage bolt using a 14mm socket. **See Photo 1.**
2. Remove and retain the OE bolt from the cage. **See Photo 2.**



3. Place the removed bolt in to the bracket with the 90 degree bends toward the inside of the UTV. **See Photo 3.**
4. Tighten the bolts using a 14mm socket. **See Photo 4.**



5. Repeat steps 1-4 on the opposite side of the UTV.
6. Place the light bar in-between the light brackets, secure using the supplied hardware in the lighting kit. **See Photo 5.**
7. Connect the light bar wiring harness to the UTV's power supply. Set the light bar to the desired angle. Then tighten the hardware using the corresponding tools with the light bar hardware. **See Photo 6.**



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