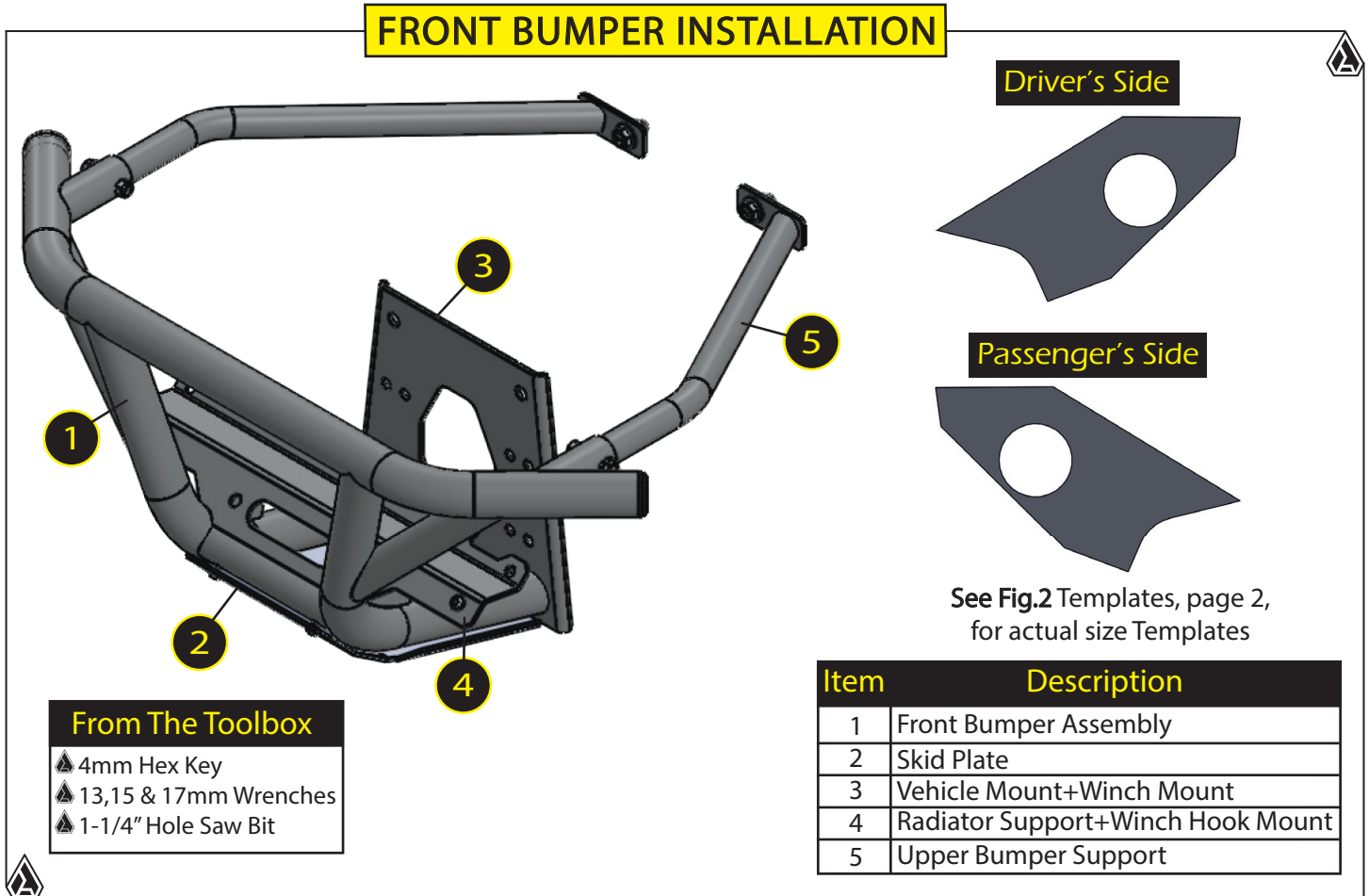




- ▲ Make sure the model on the instruction sheet matches your vehicle.
- ▲ Be sure to read all instructions and illustrations before starting.
- ▲ Do not discard packaging until product has been successfully installed.

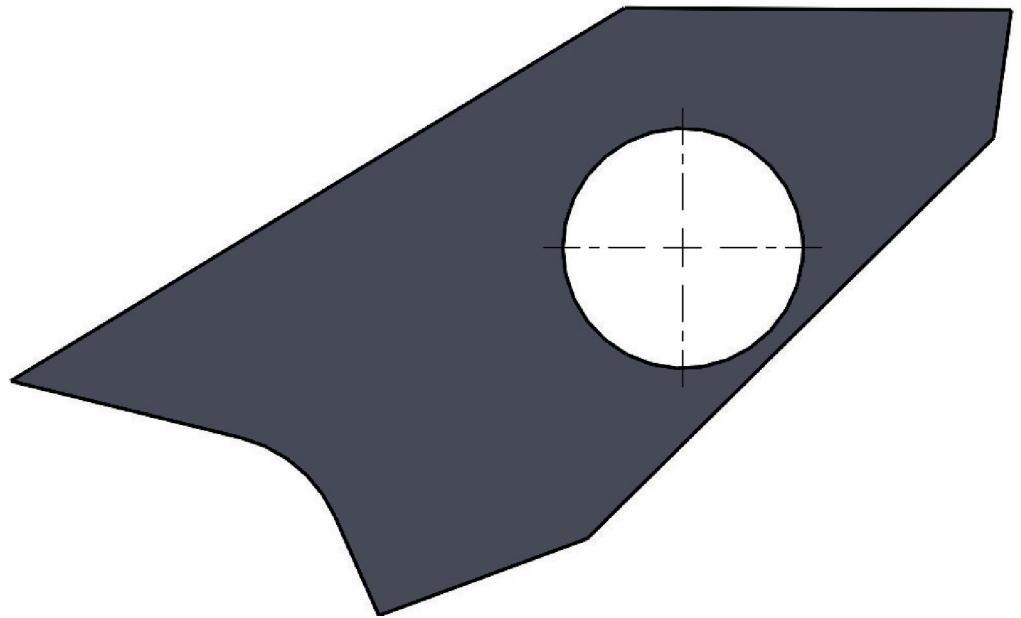

Fig.1

1. Raise the front of the vehicle.
2. Remove the 4 bolts from the chassis, remove bolts from the lower radiator support and remove the OEM front support.
3. Hold the bumper up to the front of the vehicle to get a rough idea of where the holes will need to be made in the plastics for the upper supports.
4. Apply masking tape over the area where the holes will be cut in the front plastics. Applying tape makes for a much cleaner cut through the plastics.
5. **Cut Out the Supplied Templates (Fig. 2)** with scissors and tape them to the areas under the headlights where the holes will be drilled. Hold the bumper up to the front of the vehicle again to recheck alignment of the templates. Use a hole saw to trim out the **1.25" Holes**.
6. Place the bumper against the frame with the plastics and radiator sitting atop the radiator support. When installing the bumper, place the upper bumper supports into their slots and add the **13mm Nut and Bolt**. Using the hardware removed in **Step 2**, secure the lower vehicle mount (**Items 1-3**).

7. Install the **Upper Bumper Supports (Items 1-5)** through the holes - install the **15mm Bolt** and add the **17mm Nut** to the back side.
8. Use the supplied **Hex Head Screw, Nut and Washer** to secure the radiator (**Items 1-4**) on the support.
9. Tighten all nuts and bolts.
10. Install the **Skid Plate (Items 1-2)** using 4 remaining **Hex Head Screws**.

NOTE: Cut and use THIS template for correct scale. If you decide to make a copy of this page, BE SURE you copy at 100% with no "Fit" or "Scaling" as this will change the size and hole spacing!

Driver's Side



Passenger's Side

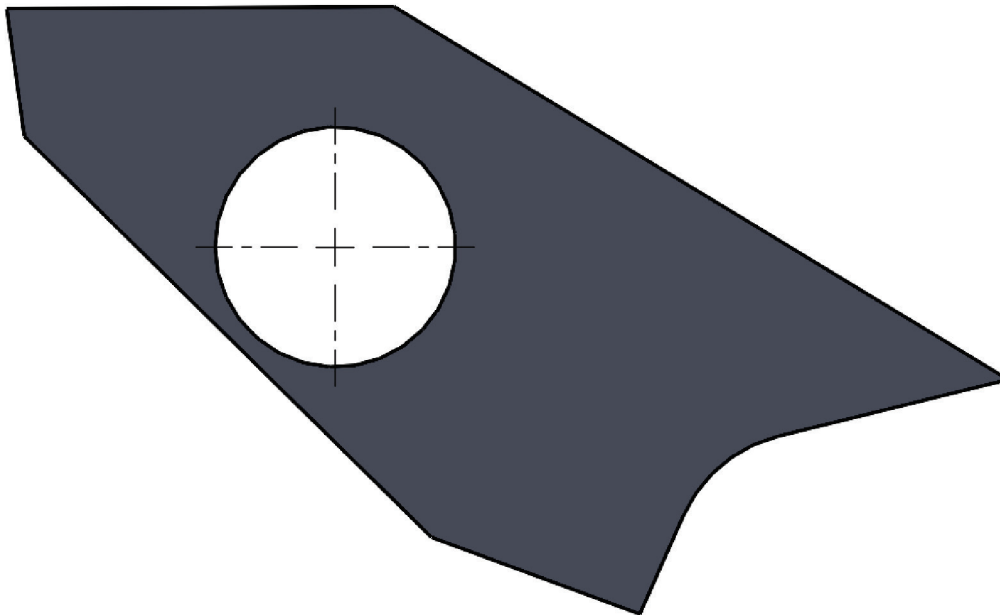
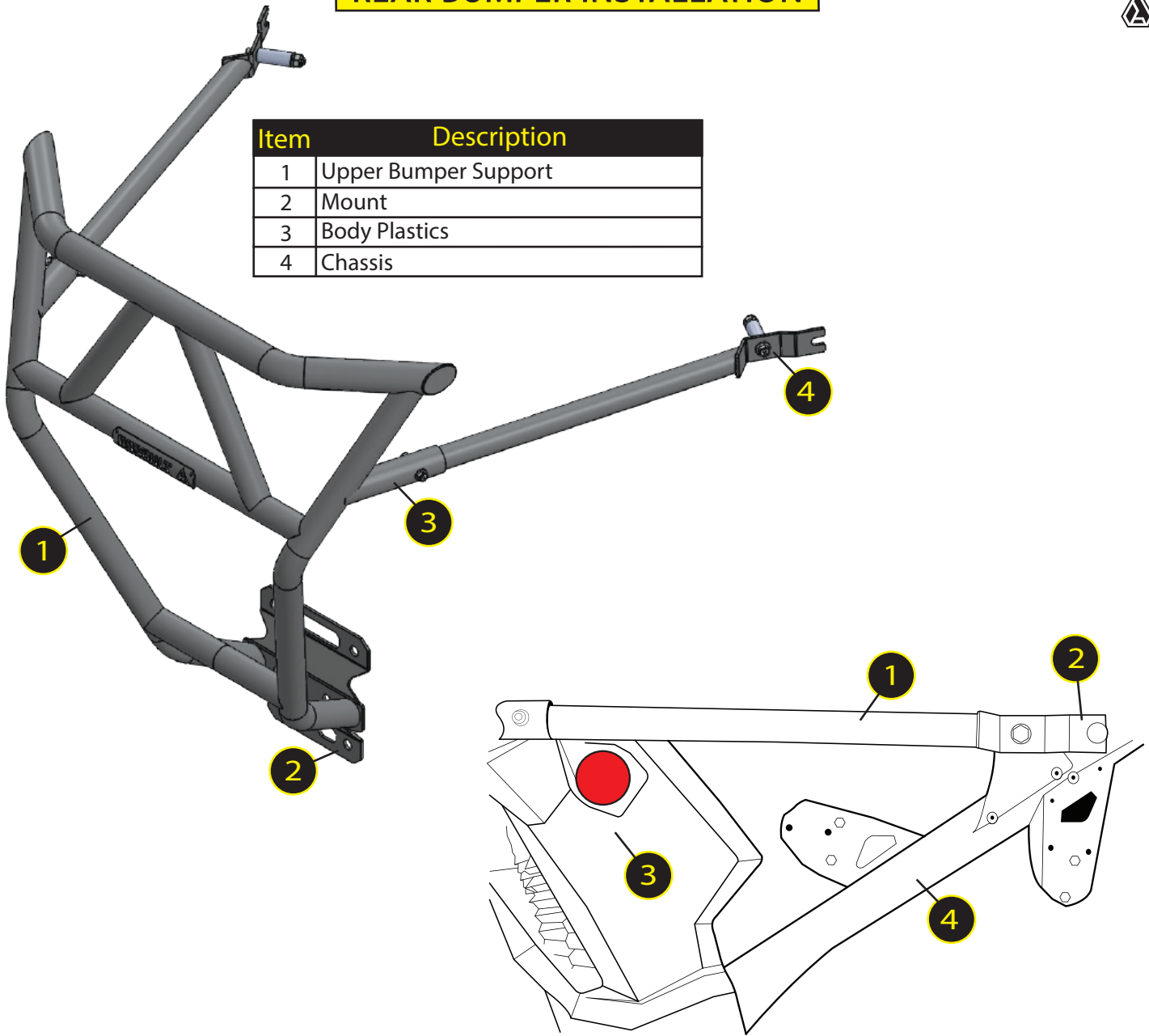


Fig.2

REAR BUMPER INSTALLATION

Item	Description
1	Upper Bumper Support
2	Mount
3	Body Plastics
4	Chassis



From The Toolbox
 ▲ 12,13,14 & 17mm Wrenches
 ▲ Thread Locker (optional)

Item	Description
1	Upper Bumper Support
2	Mount Point
3	Body Plastics
4	Chassis

Fig.1

1. Remove the 6 Nuts from the OEM radius rod chassis plate.
2. Using 14, 17mm Wrenches, install the Upper Bumper Support Arms (Items 1-3) on the chassis. The mount holes are already present so no drilling is required (Items 2-2). The slot at the end of the support arm will slide onto the round tab (Items 2-2). This step requires that you use the long bolt (14mm), Large Washer, Aluminum Spacer and M17 Nylock Nut.

3. Attach the **Bumper (Items 1-1)** to the chassis and insert the upper support arms into their holes. Secure with bolts.
4. Install the 6 nuts on the lower chassis mount.
5. Some alignment will be needed to center the bumper perfectly in the bed space.
6. Tighten all connections.



MAKE SURE THAT ALL BOLTS AND NUTS ARE TORQUED TO FACTORY SPECIFICATIONS AND ARE SECURE. PLEASE CONTACT ASSAULT INDUSTRIES FOR QUESTIONS REGARDING SPECIFICATIONS OR ANY OTHER QUESTIONS YOU MAY HAVE. THANKS!

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