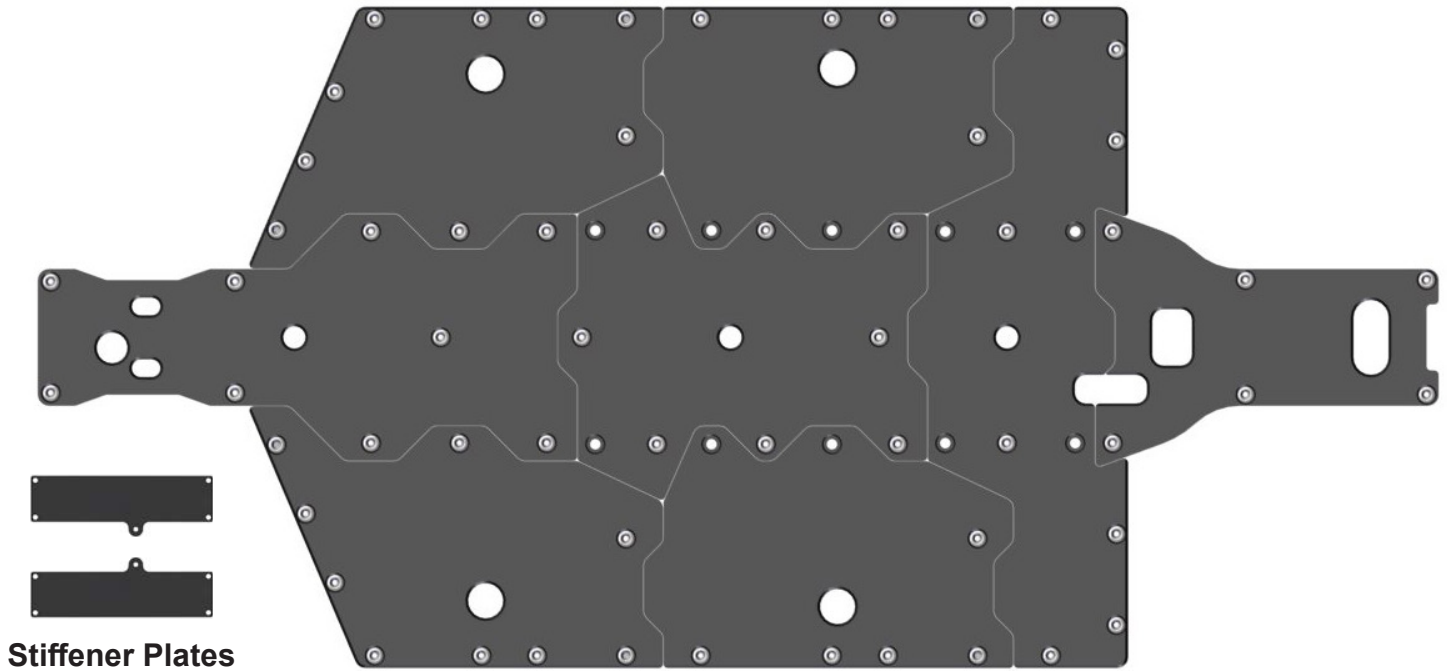




INSTALLATION INSTRUCTIONS

Full Skid Plate Kit: FSP-CF-UF1KXL

- 1 Please look through and read these instructions BEFORE starting so you understand what processes you'll be doing, and possible extra tools you may need.
- 2 Do Not discard product packaging until installation is complete and functioning properly.



Stiffener Plates



5.5mm
Drill Bit
(1pc)

M6x20
Hex Flanged
(45pcs)

1/4-20x1
Self-Tap
(14pcs)

36mm
Bowl Washer
(45pcs)

M8x20
Self-Tap
(8pcs)

M6x12
Button Hd
(8pcs)

13.5mm
Spacers
(4pcs)

1. The first thing you need to do is secure the vehicle up off the ground with safe jack stands or tip up on it's side as we do for easiest work accessibility. Safely secure vehicle in place. Then you need to remove the Factory Skid Plates From the machine. Set all aside as you will not be reusing any factory skid plates or hardware. See **Fig.1**.



Fig.1

2. Now starting from the front, install the **Front Center Skid Plate** using the **M6x20 Hex Flanged Bolts** and **Bowl Washers** provided in your kit. All of the hole locations in this plate will be installed. Just leave them a little bit loose so you can adjust them after all the plates have been installed and threaded in place. See **Fig.2**.

NOTE: Some bolt locations will need to be drilled and some use different size bolts which we will identify to you as we go.

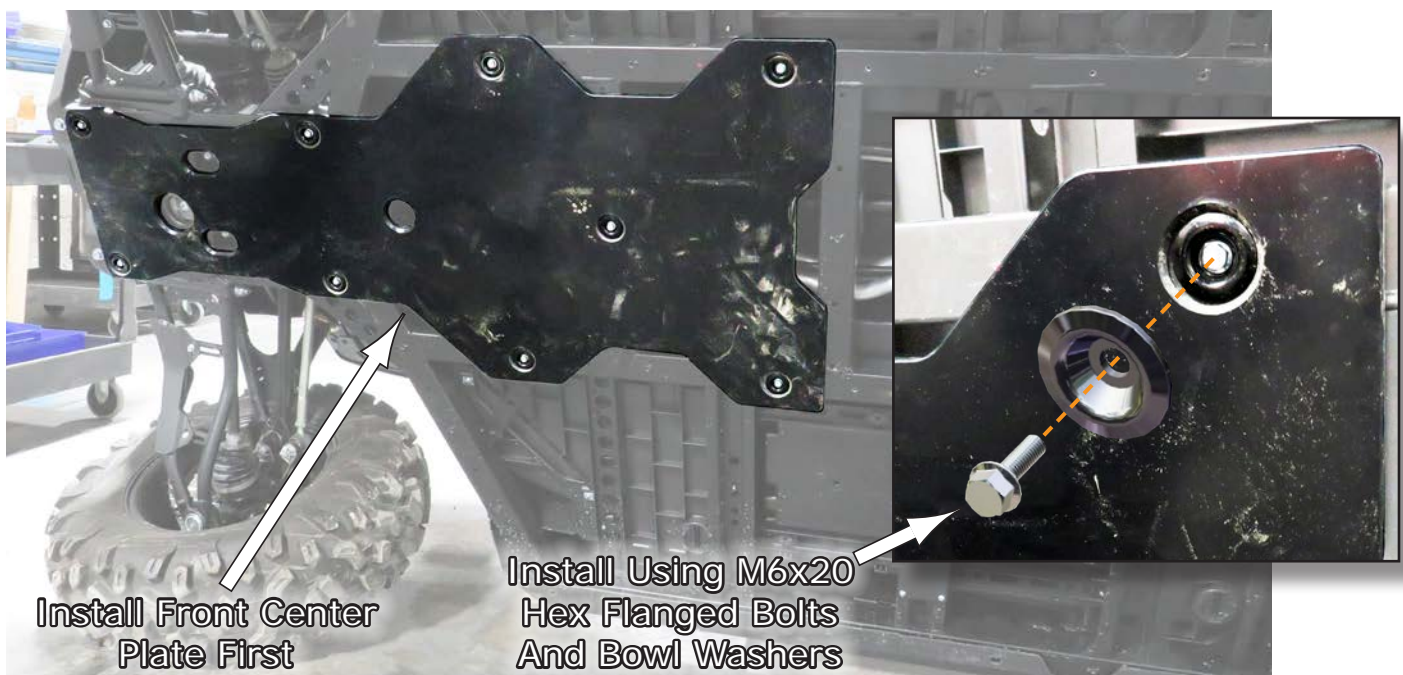


Fig.2

3. After the front plate is on, now you will **Install the Rear Two (2) Plates** next. First install the **Smaller End Plate**. This one will use all bolt holes as the front piece did. No drilling or different bolts used in this plate. See **Fig.3**. Then install the **Rear Cross Plate** also shown in **Fig.3**. This plate uses the standard **M6x20 Bolts** and **Bowl Washers**, but also has **Two (2) Hole Locations** that require an **M8x20 Self-Tap Bolt**, and **Four (4) Hole Locations** that will require **Drilling Thru** the frame first then using the **1/4"-20x1" Self-Tap**. **Fig.3** shows which of these holes get the Larger Bolts and Bowl Washers and which ones get drilled thru using the **1/4"-20x1" Self Tap Bolts** and **Bowl Washers**. All the rest are the standard **M6x20 Bolts** and **Bowl Washers**.

NOTE: It is easier to install all the bolts first and leave the last few that get drilled thru for the very last. We'll do those at the end.



= Dashed Circles use the **M8x20 Self Tap Bolts**



= DOTTED Circles are **Drill Thru** locations using **1/4"-20x1" Self-Tap Bolts**

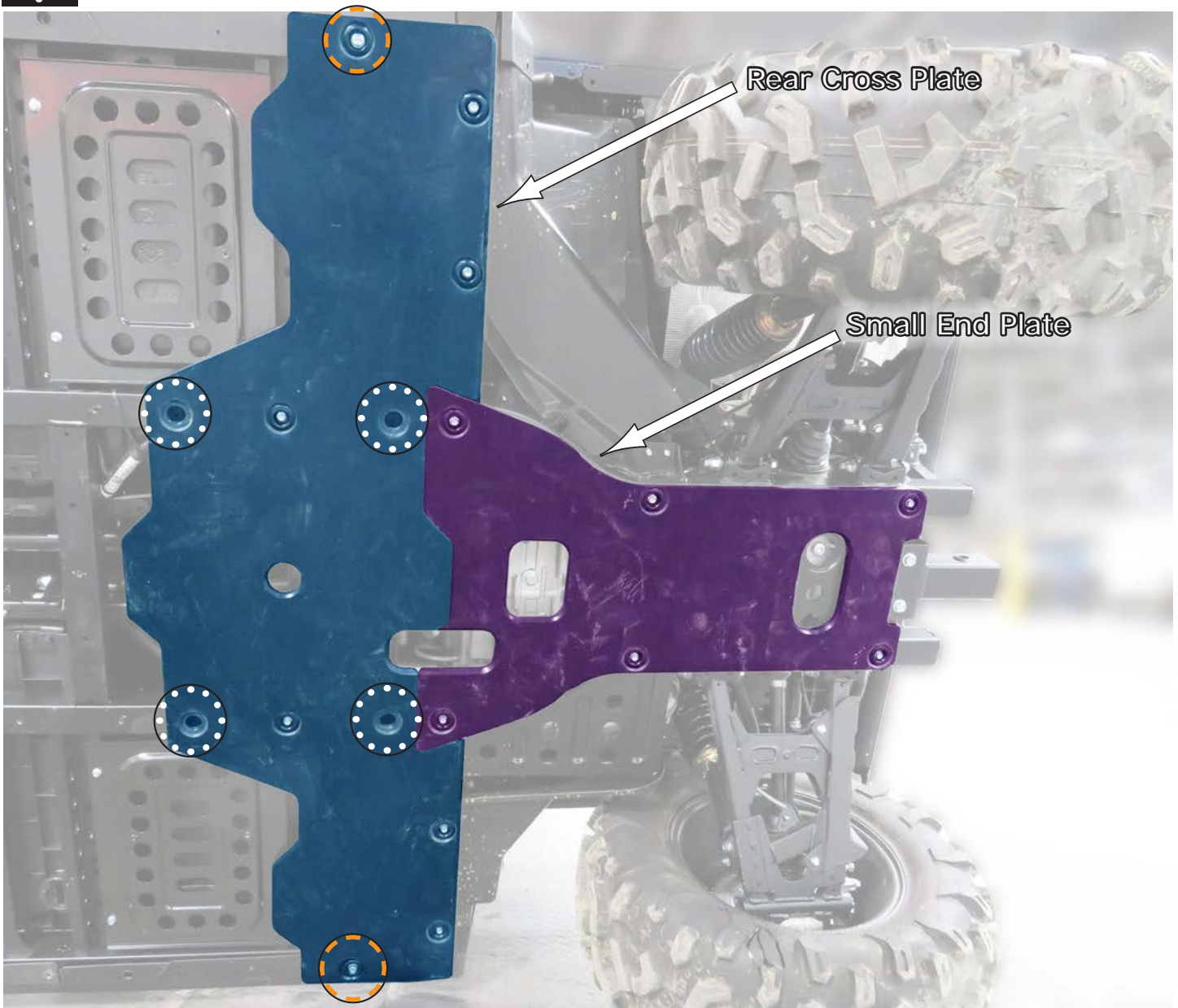


Fig.3

4. Next, you need to locate the **Two (2) Stiffener Plates** in your kit as shown in **Fig.4a**. Then install these onto the existing holes in the frame using the **M6x12 Button Head Screws**, **Fig.4b**, also in your kit, and tighten secure. **Fig.4c** shows the locations you will install these at.



Fig.4a



Fig.4b

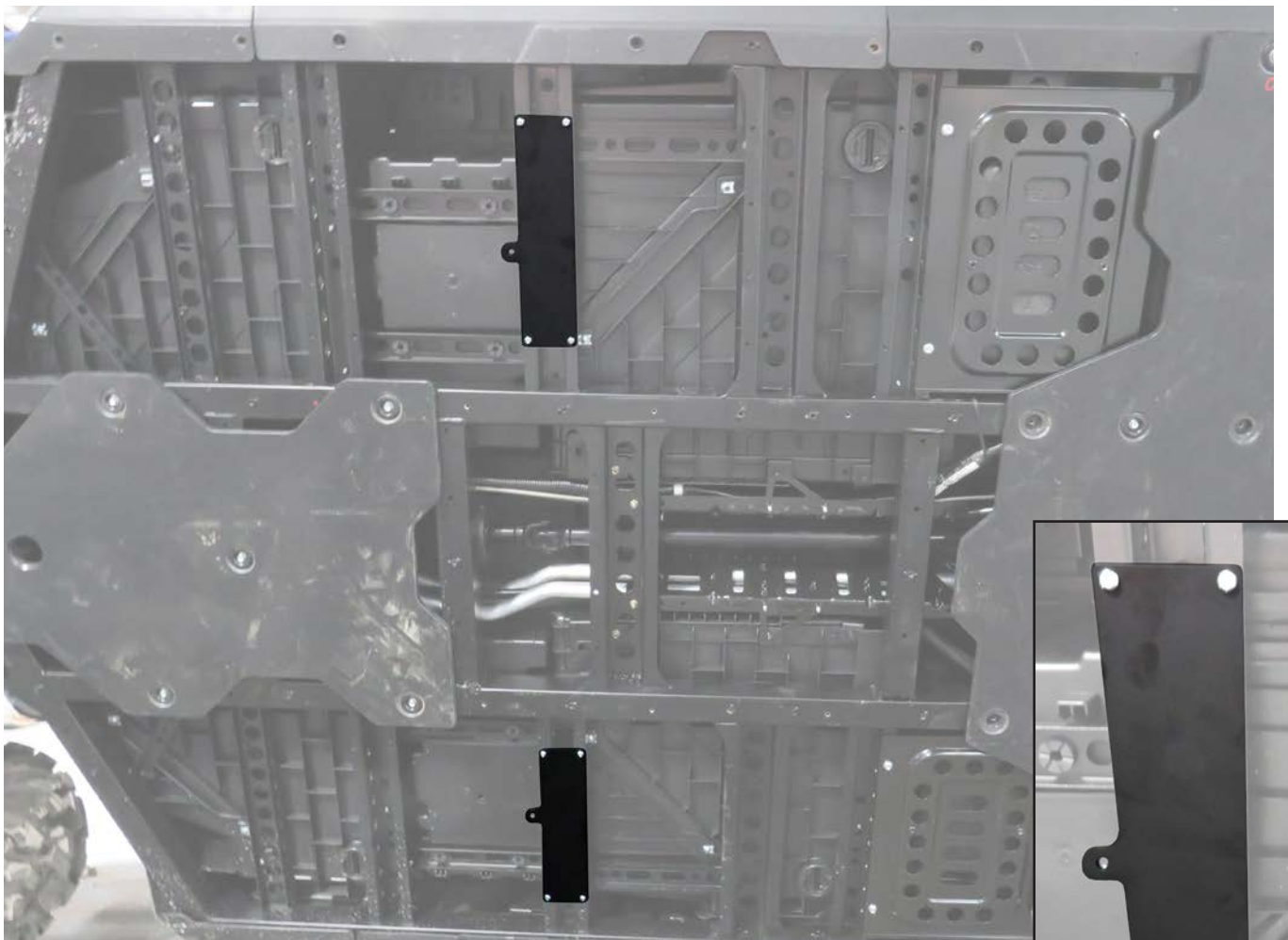


Fig.4c

5. After the Stiffener Plates are installed, you can now install the **Center Middle Plate**. This one uses the standard **M6x20 Bolts** and **Bowl Washers**, **Fig.5a-b**. There are only **Two (2) locations** on this plate that get **Drilled Thru** at the end. See **Fig.5c** below.



Fig.5a



Fig.5b



= DOTTED Circles are **Drill Thru** locations

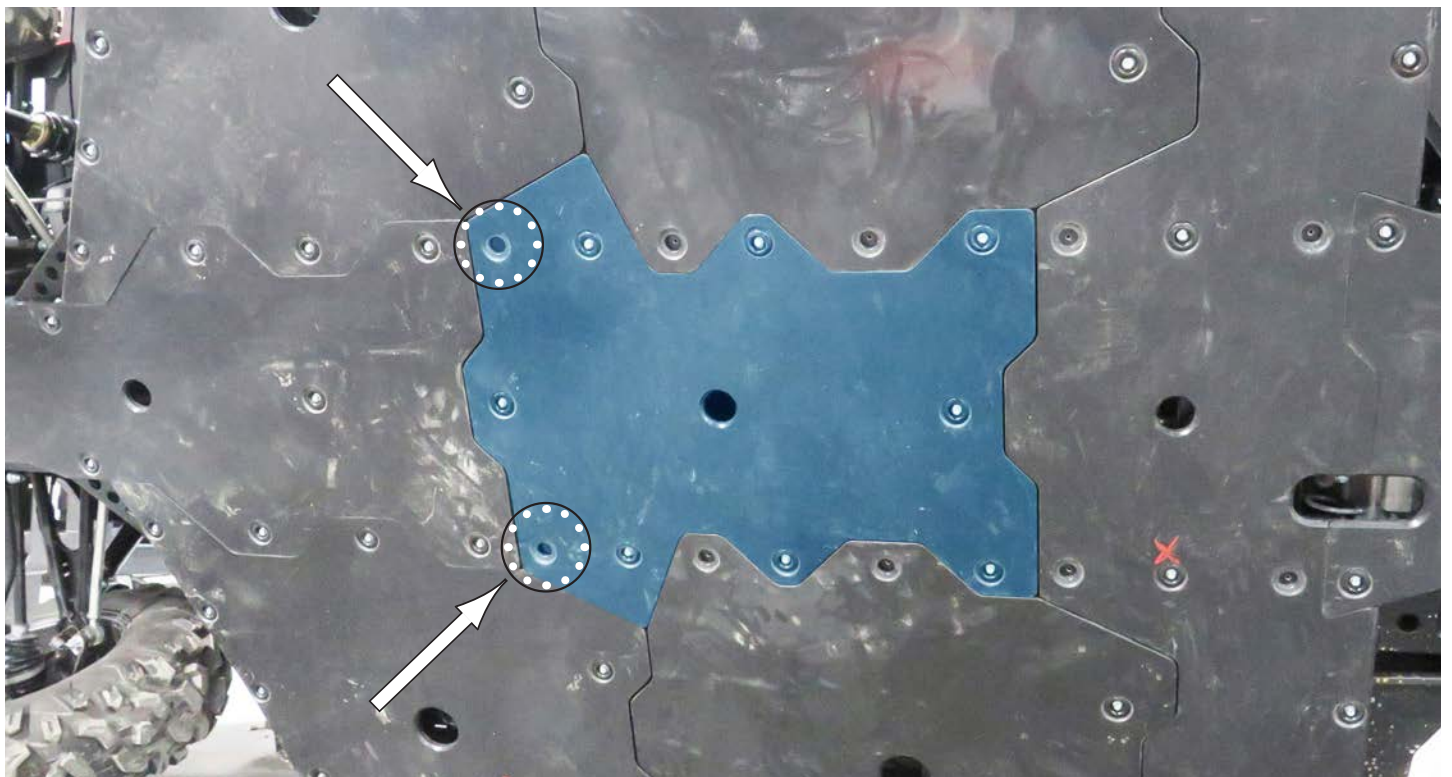


Fig.5c

6. Now you can install the Two Front Skid Plates as shown in Blue in **Fig.6d** below. These use the standard **M6x20 Bolts** and **Bowl Washers**, **Fig.6a**. Since you previously installed the **Stiffener Plates** to the frame, there is **One (1) Location** on these plates that you will attach to the Stiffener Plate. This is attached using the **Spacer, M6x20 Bolt** and **Bowl Washer** as shown in **Fig.6b**. **Fig.6c** shows the **Spacer** that goes directly behind the skid plate, then screws into the **Stiffener Plate**. Also, there is only **One (1) location** on this plate that takes the **M8x20 Self-Tap Bolts** and one that gets **Drilled Thru** at the end using the **1/4-20x1" Self-Tap Bolt**. See **Fig.5d**.



Fig.6a



Fig.6b

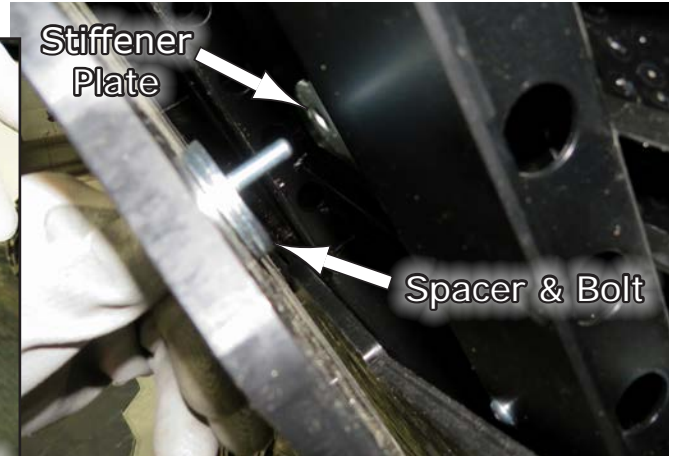


Fig.6c



= Dashed Circles use the **M8x20 Self-Tap Bolts**



= DOTTED Circles are **Drill Thru** locations using **1/4-20x1" Self-Tap Bolts**

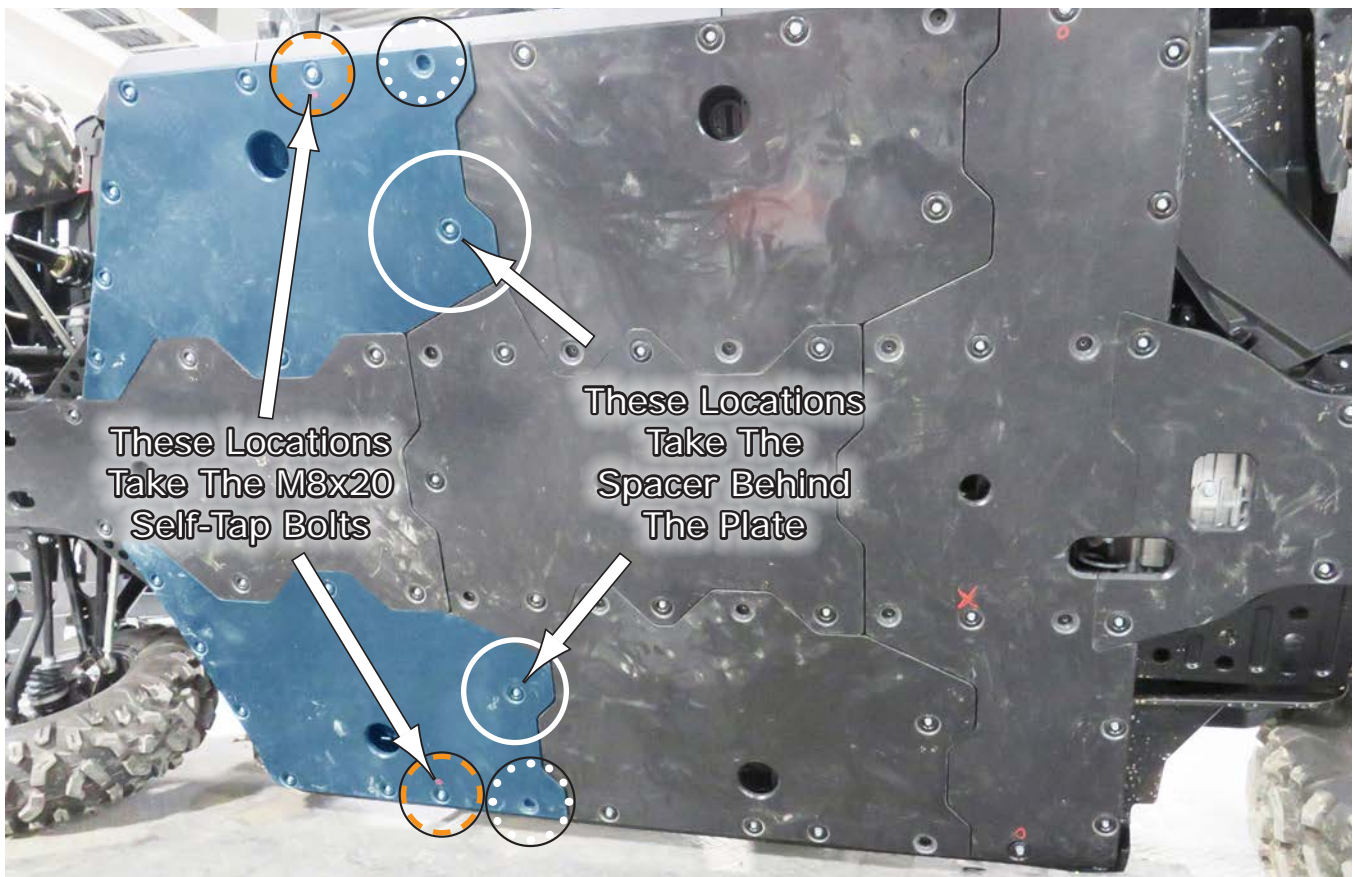
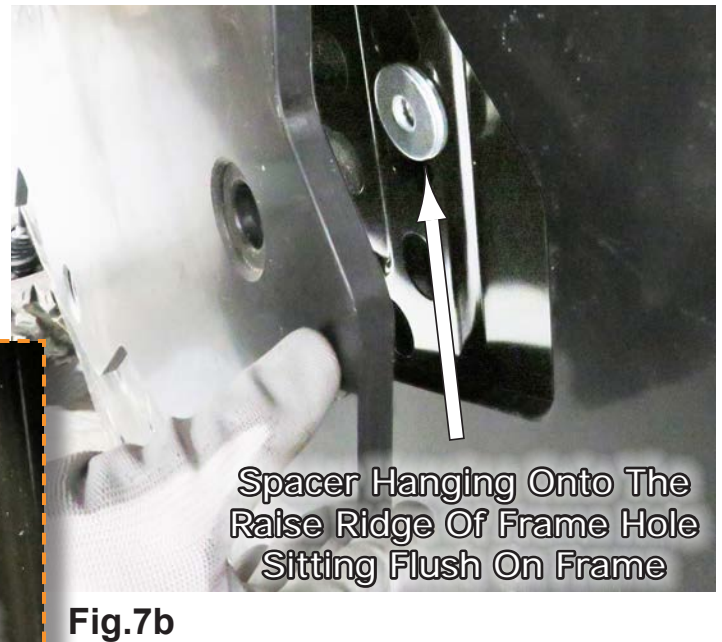
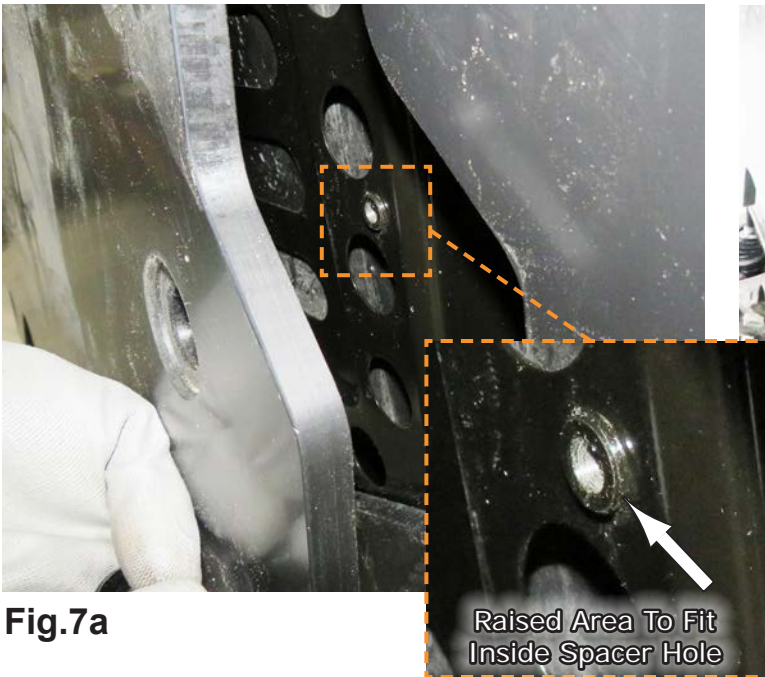


Fig.6d

7. Next will be the last two Rear Side Plates as shown in **Fig.7d** below. These plates take the standard **M6x20 Bolts** and **Bowl Washers**, a few of the **M8x20 Self-Tap** and also have a few **Drilled Locations** using the **1/4-20x1" Self-Tap Bolts**. We will show these in **Fig.7d** below.

When installing the **Two Locations** that take the **Spacers**, note that you will need to make sure that the slightly raised area around the frame hole goes inside the center hole in the spacer as shown in **Fig.7b**. This will make sure that the spacer sits flush with the frame and not up on that ridge around the hole. See **Fig.7a** for details.





= Dashed Circles use the **M8x20 Self Tap Bolts**



= DOTTED Circles are **Drill Thru** locations using the **1/4-20x1 inch Self-Tap Bolts**

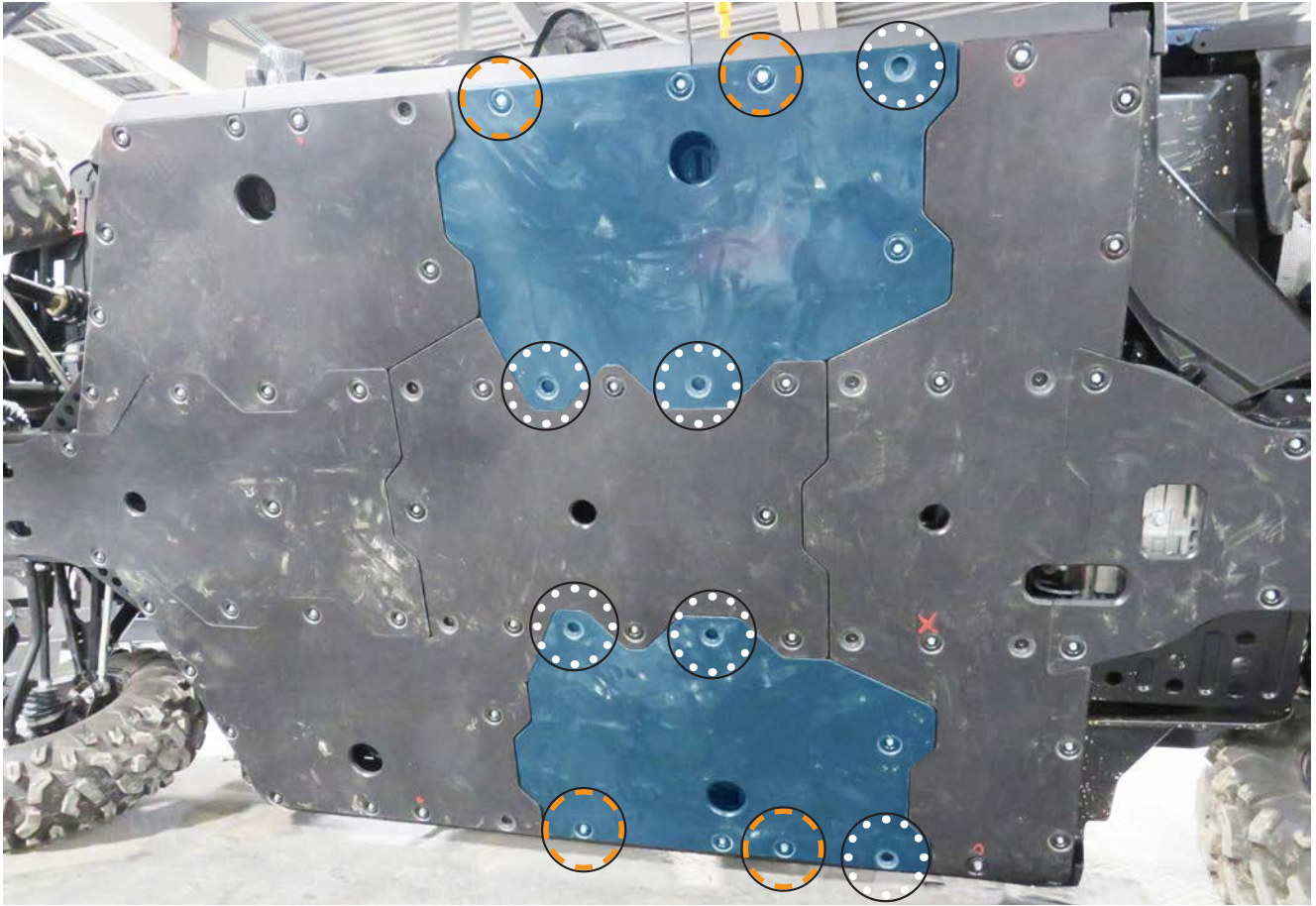


Fig.7d

NOTE: There is a bag of extra spacers in your kit that you will NOT use in this installation. These are for the Two Seater Model only. These Not Needed.



8. The last thing to do is drill out the remaining hole locations to use the **1/4-20x1" Self-Tap Bolts** and **Bowl Washers**. To do this, you will need to **Drill** out the **Remaining Hole Locations** shown below in **Fig.8a** by first using the **5.5mm Drill Bit** provided in your kit to drill the holes. To center your drilled hole, place a **Bowl Washer** into the hole location and use the center hole to mark or start your drill thru, then drill thru at that spot.



= DOTTED Circles are **Drill Thru** locations using the **1/4-20x1" Self-Tap Bolts**

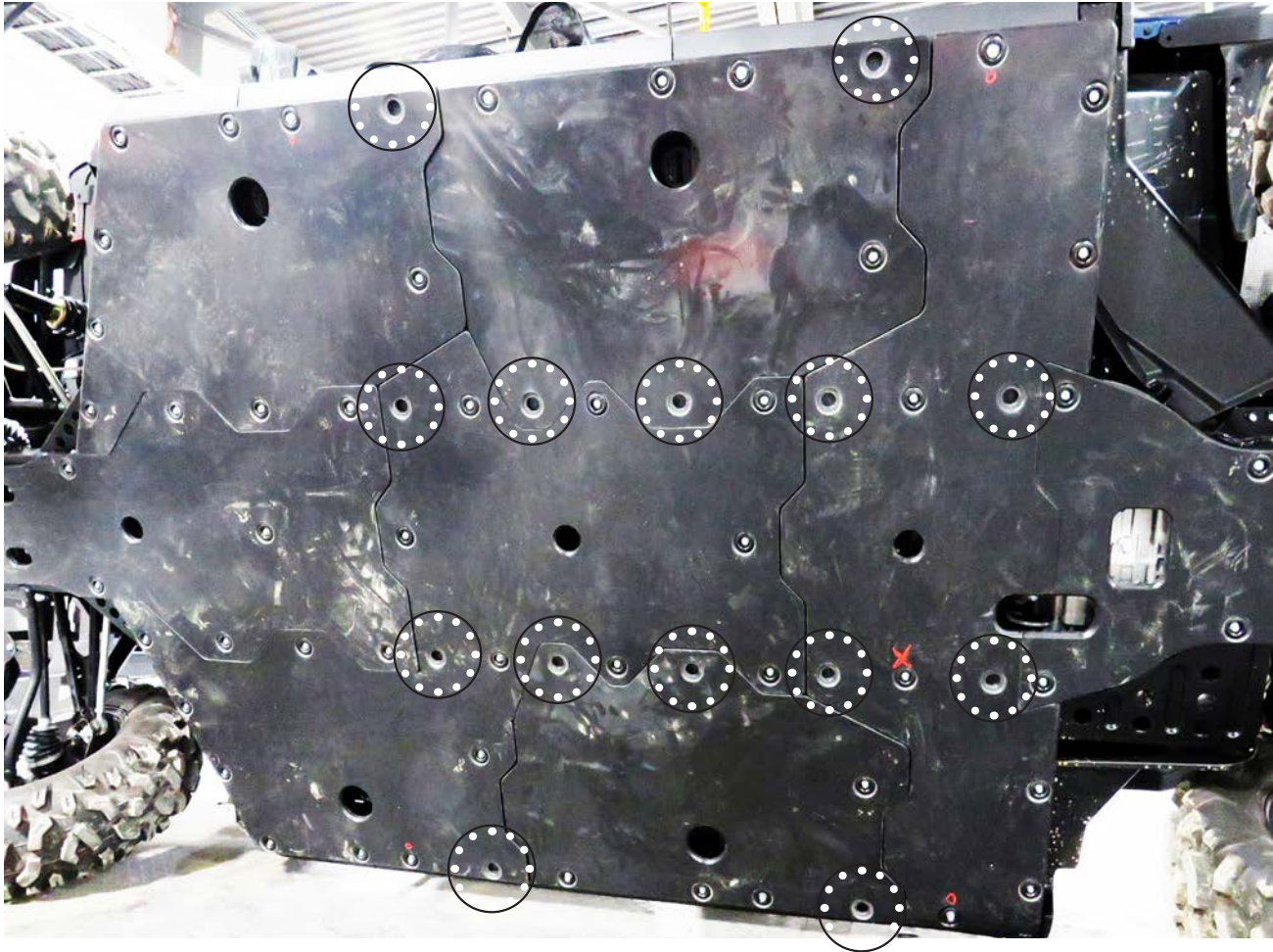


Fig.8a

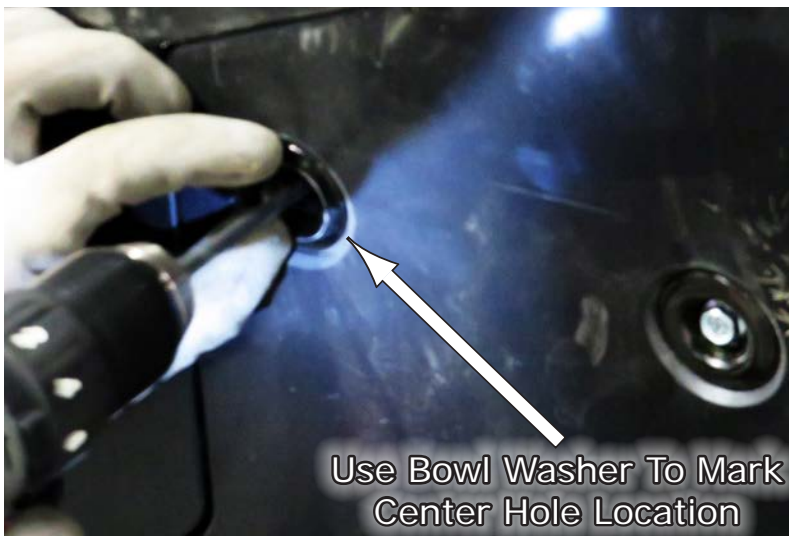


Fig.8b



Fig.8c

9. Once all plates are threaded in place, look at the arrangement and make any adjustment you feel for a good fit and appearance, then tighten all bolts down securely. See **Fig.9**.



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Need help with your installation?



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8:00am - 9:00pm EST M-Th
8:00am - 7:00pm EST Friday
9:00am - 2:00pm EST Saturday

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