



# INSTALLATION INSTRUCTIONS

## Glass Windshield: GWS-CA-MAVR

- ⓘ Please look through and read these instructions BEFORE starting so you understand what processes you'll be doing, and possible extra tools you may need.
- ⓘ Do Not discard product packaging until installation is complete and functioning properly.



**Glass Windshield**



**Lower Brackets  
(2pcs)**



**Upper Brackets  
(2pcs)**



**Aluminum Clamps  
(2pcs)**



**Aluminum Clamps  
(2pcs)**



**90° Rubber Bulb Seal**



**Straight Rubber Bulb Seal**



**Manual Right Hand  
Wiper (1pc)**



**M8X70  
Button Head  
(4pcs)**



**M8X16  
Button Head  
(2pcs)**



**M6X14  
Button Head  
(2pcs)**



**M6X20  
Button FT  
(6pcs)**

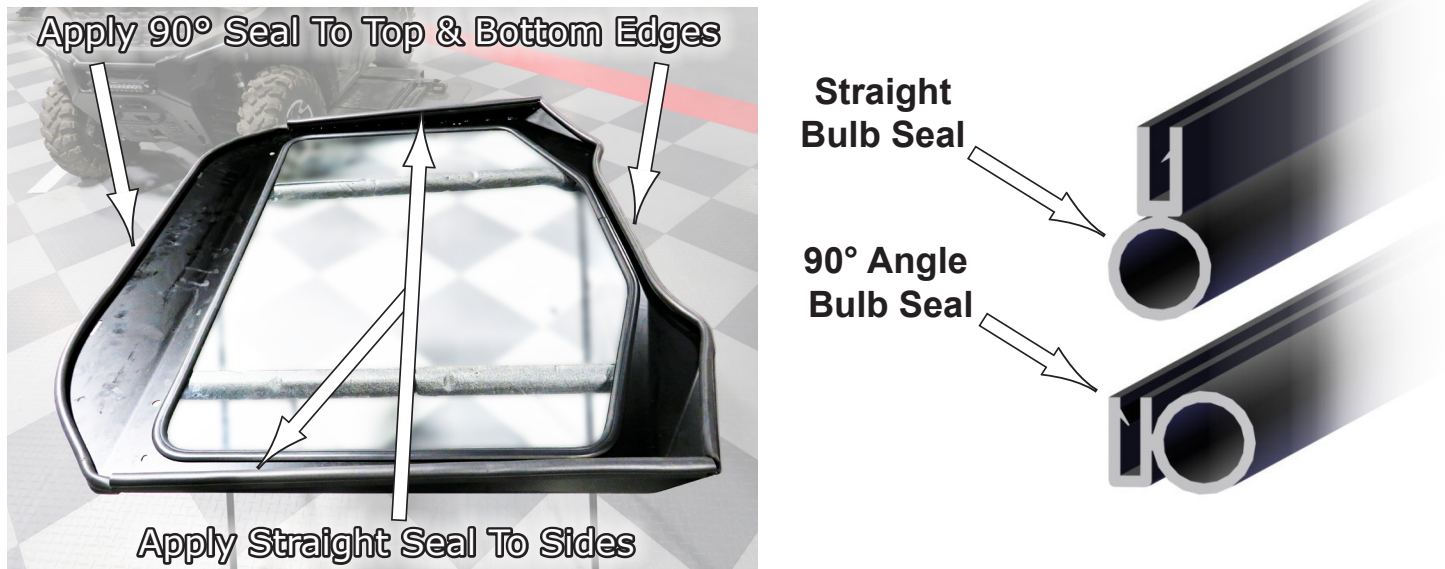


**M8 Hex  
FL.Nylock  
Nut (4pcs)**



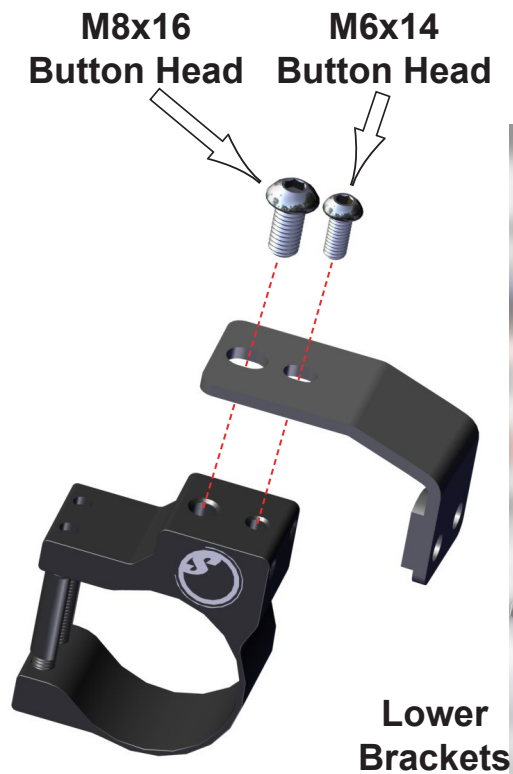
**Tight Grip  
Push Plug  
(1pc)**

1. The first thing you need to do is apply the **Bulb Seals** onto the **Windshield**. There are two (2) different kinds, a **90°** and **Straight Bulb Seal**. You will need to cut and fit the **Straight Bulb Seal** to the **Sides** of the **Windshield**, and the **Straight Bulb Seal** to the **Top & Bottom Edges** of the **Windshield** as shown in **Fig.1**.

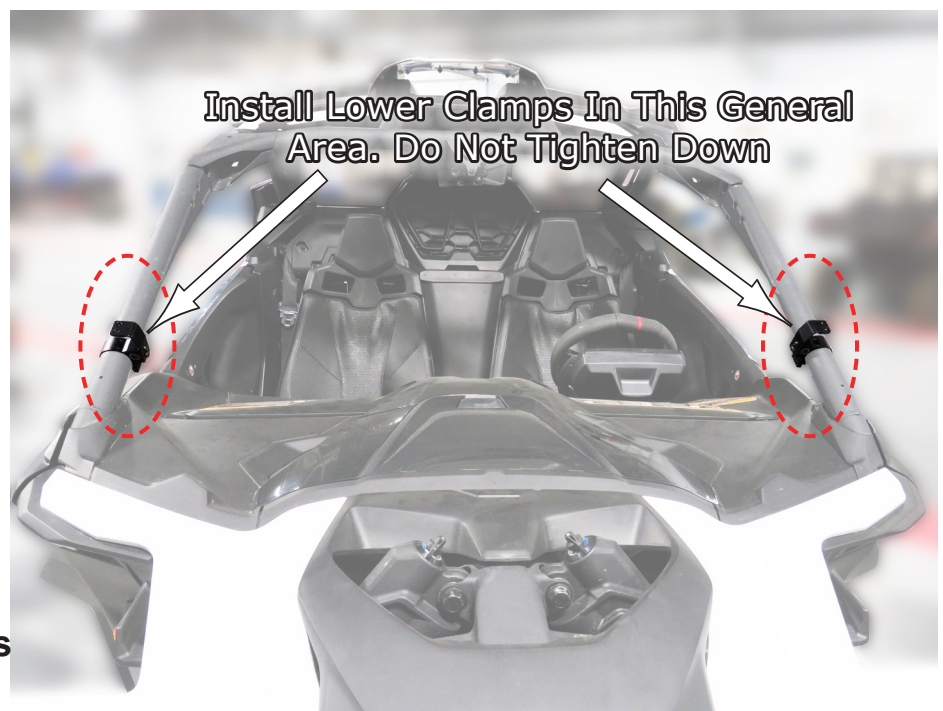


**Fig.1**

2. Now find the **Aluminum Clamps**, **Lower Brackets**, **M8x16 Button Head** screws and **M6x14 Button Head** screws, and assemble two (2) of the **Clamps** with the **Lower Brackets** using the hardware from your kit. Assemble as shown in **Fig.2a**. Tighten the Brackets to the Clamps when assembling. Then place the clamps onto the frame in the general location shown to start. Leave the Clamps a little loose as you may need to adjust the height of them on the frame to fit your **Windshield**. See **Fig.2b**.

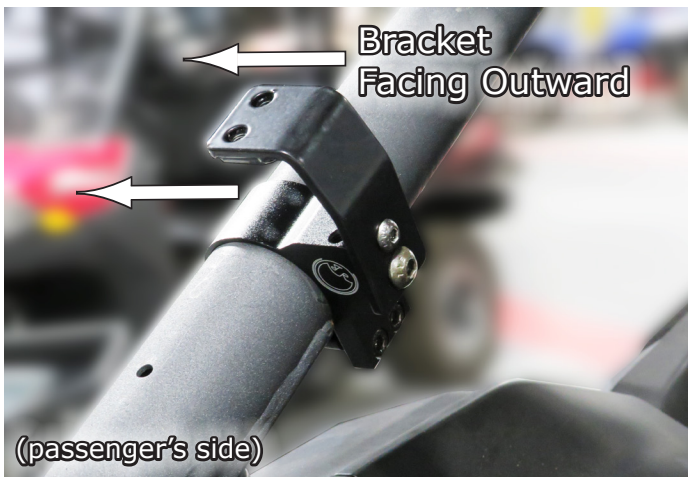


**Fig.2a** **Clamp**

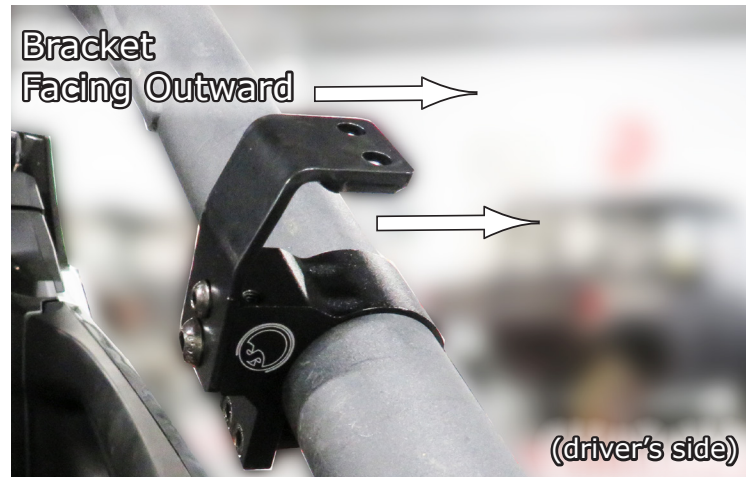


**Fig.2a**

3. Make sure you have the **Brackets** facing in the directions shown in **Fig.3a-b**.



**Fig.3a**



**Fig.3b**

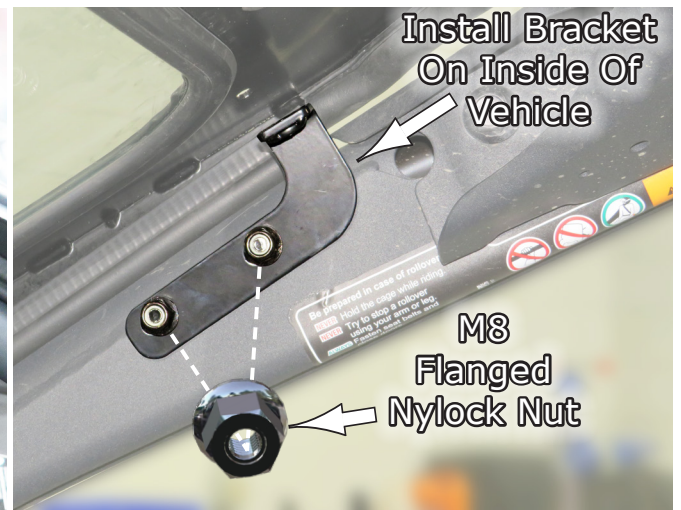
4. Next, go ahead and lay the **Windshield** in place on top the clamp brackets as you will need align some of the Windshield holes to these Brackets. Then find the **Upper Brackets**, **M8x70 Button Head screws** and **M8 Flanged Nylock Nuts** from your kit, and mount the **Upper Bracket** onto the inside of the vehicle using the **M8 Flanged Nylock Nuts** to secure to the vehicle. Do Not tighten yet. Repeat for opposite side. See **Fig.4a-c**.



**Fig.4a**

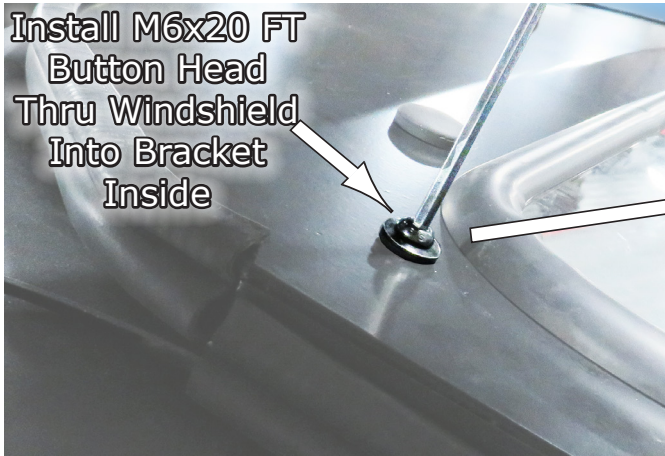


**Fig.4b**

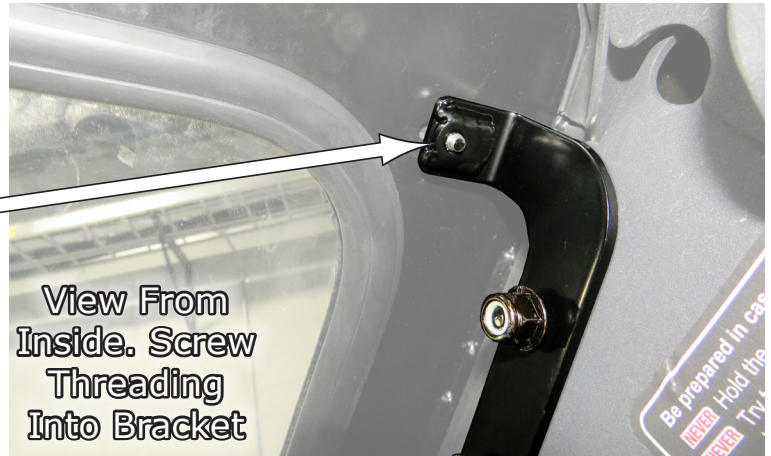


**Fig.4c**

5. Now find the **M6x20 FT Button Head Screws** and install it from the outside thru the **Windshield** and into the **Upper Bracket** as shown in **Fig.5a-b**. Snug in place but do not tighten until all screws in **Brackets** and **Windshield** are threaded in place. Repeat for opposite side. See **Fig.5a-b**.



**Fig.5a**



**Fig.5b**

6. After installing the Bracket Screws, now you will need to install the **Clamp Screws** thru the **Windshield** and into the **Clamp Lower Brackets**. Install using **(2) M6x20 FT Button Head Screws**. Do this for both sides but leave lightly snug for now. You will tighten them in the steps ahead.



**Fig.6**

7. Next you can adjust and center the **Windshield** to where it seals good all the way around and is centered to your liking. See **Fig.7a**. Then Find the **Velcro Straps** included in your kit as shown in **Fig.7b**.



**Fig.7a**



**Fig.7b**

8. To secure the top edge of the **Windshield** with the **Velcro Straps**, start from the inside of the vehicle and place the strap buckles on the bar as shown with the Velcro facing outward. Feed the other end up and out thru the slot as shown in **Fig.8b**, wrap around the frame tube going thru the buckles, then out and back around the frame tube, tighten and secure Velcro. Yours should look like the one in **Fig.8c**.

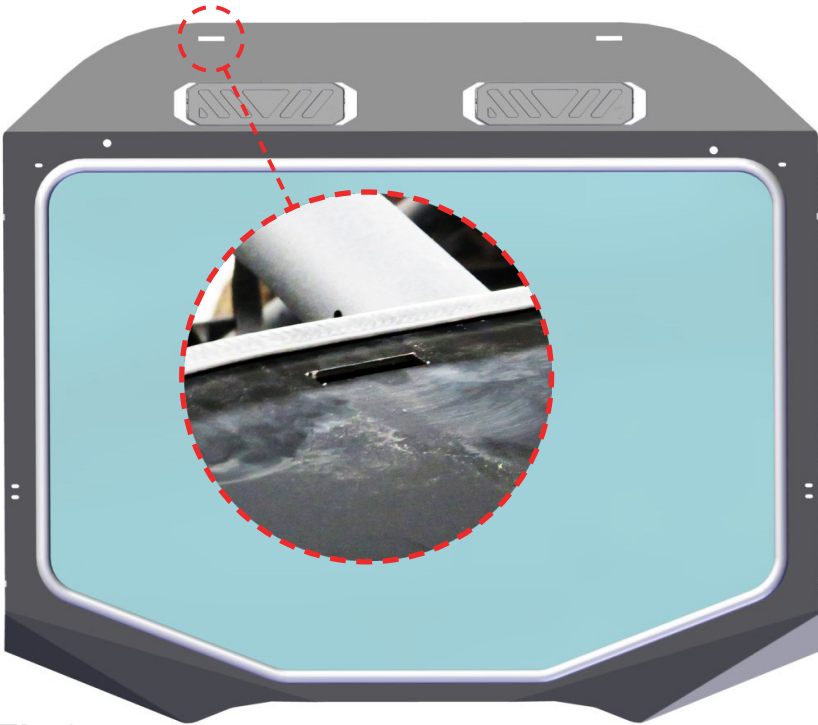


Fig.8a



Fig.8b



Fig.8c

9. Make sure you pull the **Velcro Straps** tight and tighten all the **Screws** secure to close any gaps that may be present to keep Windshield from leaking. See **Fig.9a-b**.



Fig.9a



Fig.9b



10. Once the **Velcro Straps** are pulled tight and **Windshield** is in final place, now go back and tighten up the **Upper Bracket Screws** on the sides and top, the **Clamp Bracket Screws** and **Clamp Screws** all secure. Repeat for both sides. See **Fig.10a-b**.



Fig.10a

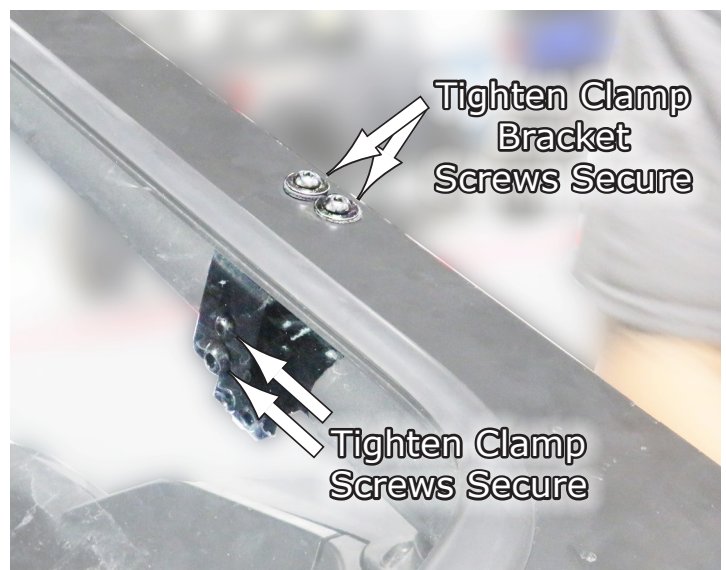


Fig.10b

11. Now you can assemble the **Wiper Assembly** onto your vehicle. These are several parts that go together but are quite easy to install. **Fig.11a** shows the basic parts and how they go together. The **Mounting Assembly** goes thru the **Windshield** and secures to the inside and outside of the **Windshield**. There is a rubber **Sealing Washer**, a **Flat Washer** and a **Nut** on each end of the **Threaded Tube** to adjust. **Fig.11b** shows these parts and how they go together. **Fig.11c-d** shows the inside cab area with the **Threaded Tube**, **Handle**, **Clip Ring** and hardware going thru the **Window Frame**, and **Fig.11d** shows the other end with the hardware and how the **Wiper Arm** mounts to it.



Fig.11a



Fig.11b



Fig.11c

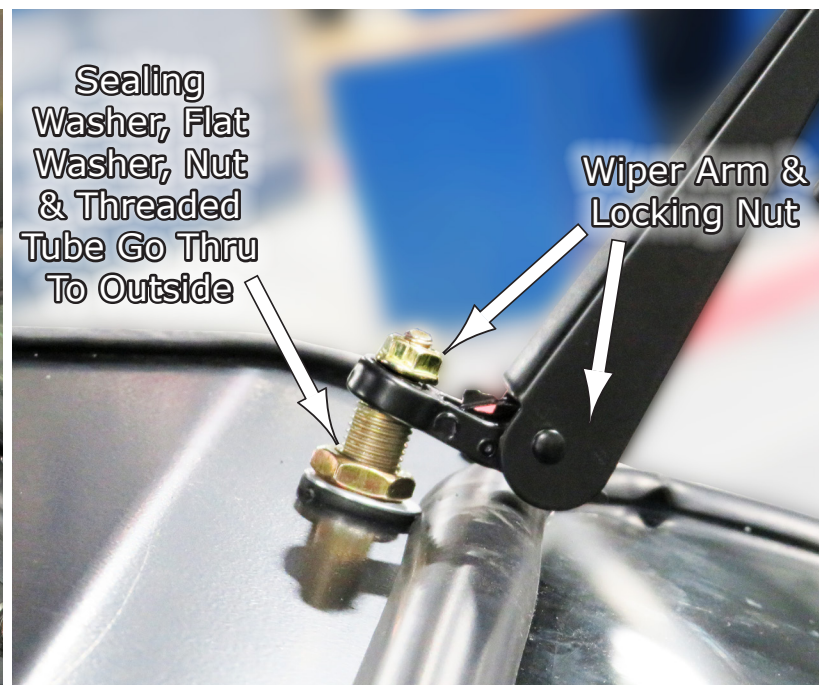


Fig.11d

12. After **Wiper Arm** is secure, then apply the **Wiper Cap** to the Arm. See **Fig.12a**. Then if you are only using one wiper for this install, we have included a **Push Plug** in your kit for you to use to plug the other existing hole in the window frame. See **Fig.12b**.



**Fig.12a**



**Fig.12b**

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