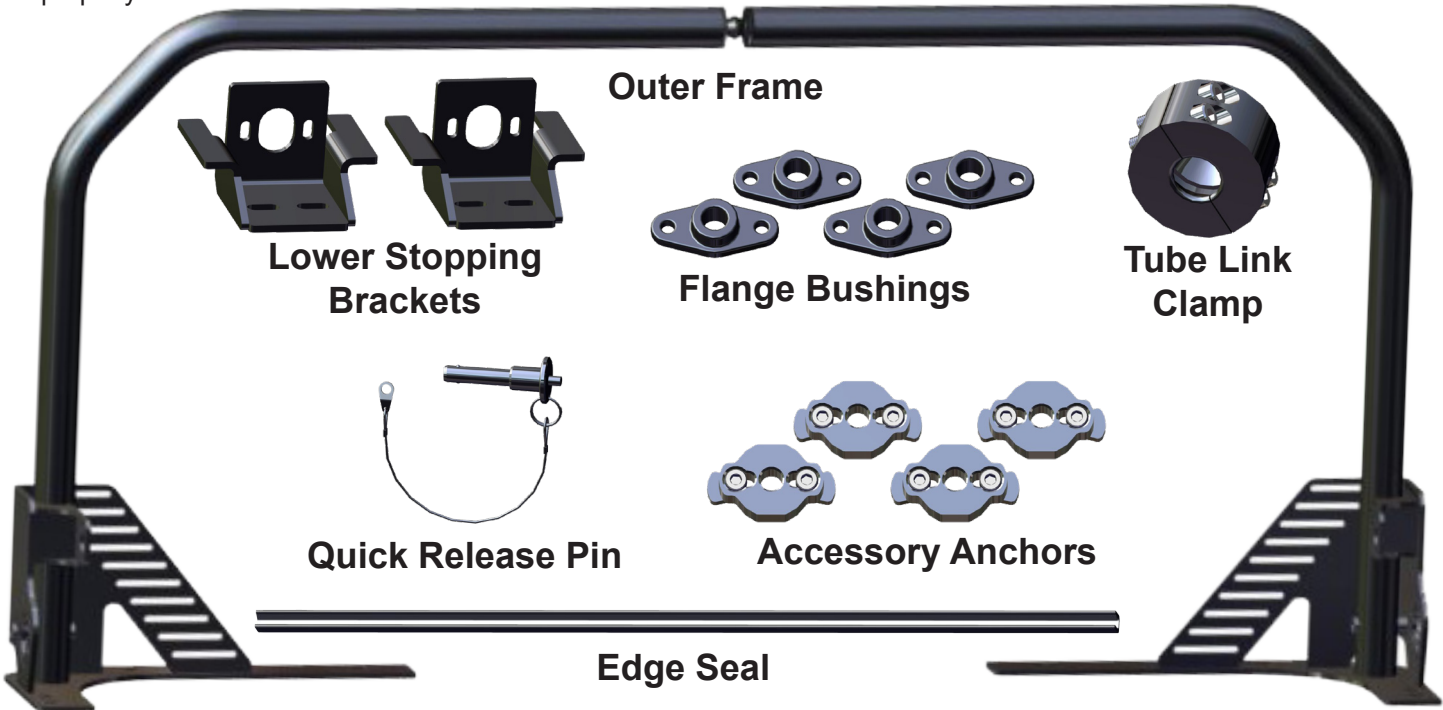


INSTALLATION INSTRUCTIONS

Headache Rack: SMG_HR-CF-UF1000

- Please look through and read these instructions BEFORE starting so you understand what processes you'll be doing, and possible extra tools you may need.
- Do Not discard product packaging until installation is complete and functioning properly.



								
M10x100	M10x25	M8x25	M10	Rack	M6	M5	M5x16	M6x14
Hex	Hex	Hex	Nylock	Bushing	Nylock	Nylock	Button	Button
Flanged	Flanged	Flanged	Nut	(6)pcs	Nut	Nut	Head	Head
(2)pcs	(4)pcs	(6)pcs	(2)pcs		(2)pcs	(8)pcs	(8)pcs	(2)pcs

**M10x100
Hex
Flanged
(2)pcs**



1. The first thing to do is install the **Accessory Anchors** into the bed frame right behind the rear window as shown in **Fig.1a**. These anchor install from the top and from up underneath as shown in **Fig.1b**. There are four (4) Anchors to install. Insert the main Anchor body down into the pocket from the top, then from up underneath, hold the Ear to the bottom of the Anchor while screwing the bolt is. As the bolt threads into the Ear, it will start to sandwich the body panel squeezing the Anchor tight. See **Fig.1b**. Repeat for all four (4) Anchors.



Fig.1a

2. Next install the **Flange Bushings** in the **Outer Frame** bracket using the **M5x16 Button Head Screw** and **M5 Nylock Nuts** provided in your kit. Mount the **Flange Bushing** on the side shown in **Fig.2a**, an **M5 Nylock Nuts** shown in **Fig.2b**.

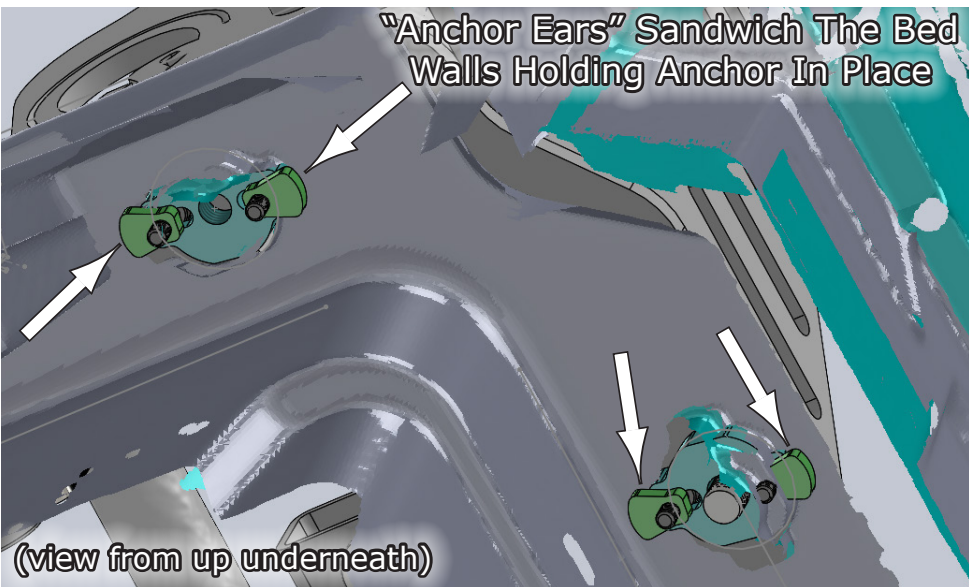


Fig.1b

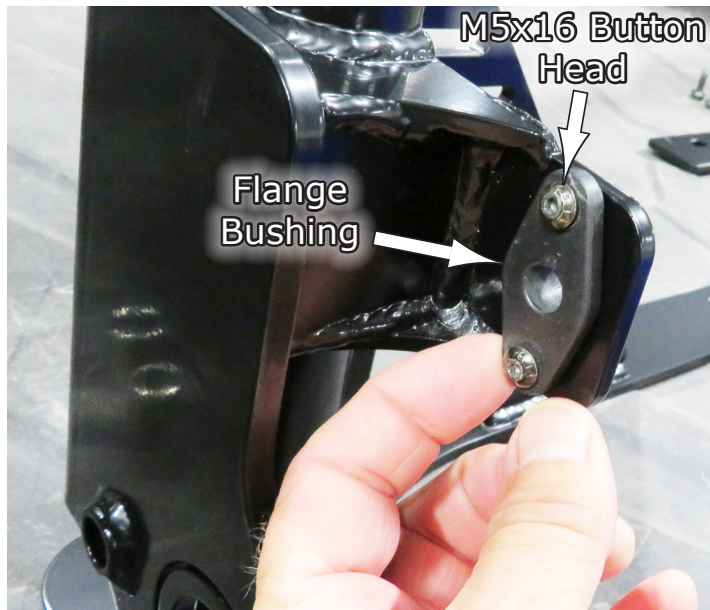


Fig.2a



Fig.2b

3. Now you need to remove the Factory Tie-Down Anchors by removing the two (2) screws holding them in place. There are two (2) Tie-Down Brackets per side. You will reuse the brackets but will use the new hardware from your kit when re-installing them. See **Fig.3a**. Then remove the Factory Tie-down Anchor as shown in **Fig.3b**.

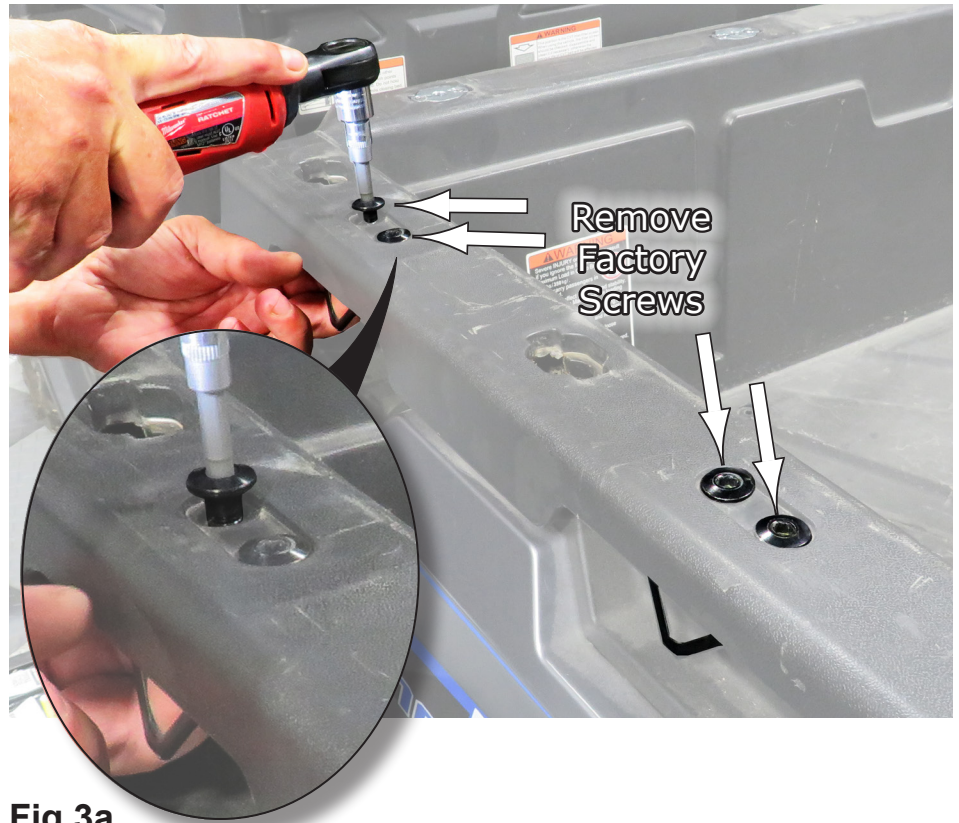


Fig.3a



Fig.3b

4. After you have removed the tie-downs, now you need to assemble the two (2) **Lower Stopping Brackets**. Insert one of the **Flange Bushings** into the bracket and attach using the **M5x16 Button Head** screws and **M5 Nylock Nuts** provided in your kit, and secure. See **Fig.4**.

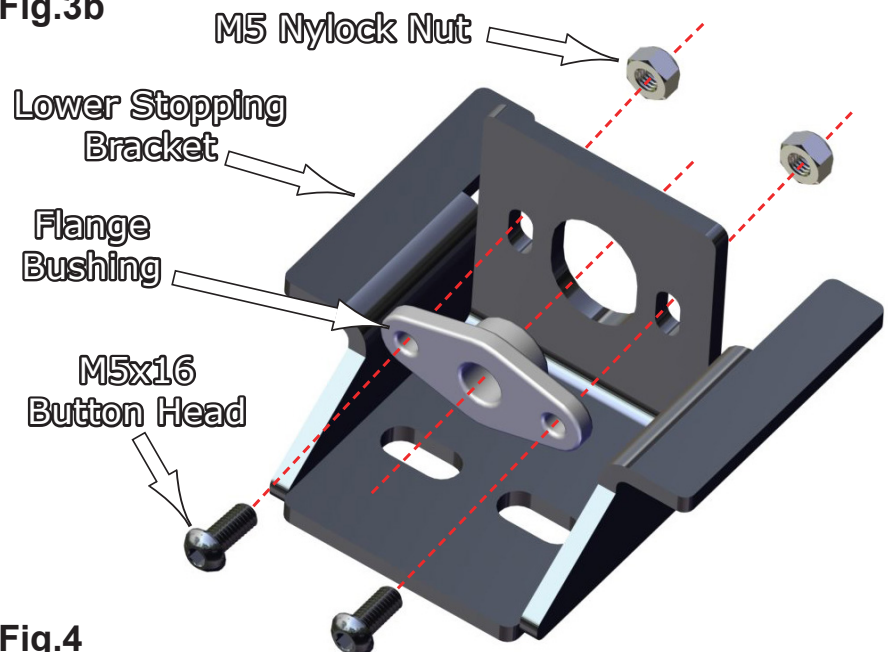


Fig.4

Next you will be mounting the assembly to the side walls, one on each side of the vehicle.

5. Now you can mount the **Lower Stopping Brackets** along with the **Factory Tie-Down Anchors** to the side walls using the **M8X25 Hex Flanged** bolts provided in your kit. See **Fig.5a-c**. Repeat for opposite side.



Fig.5a

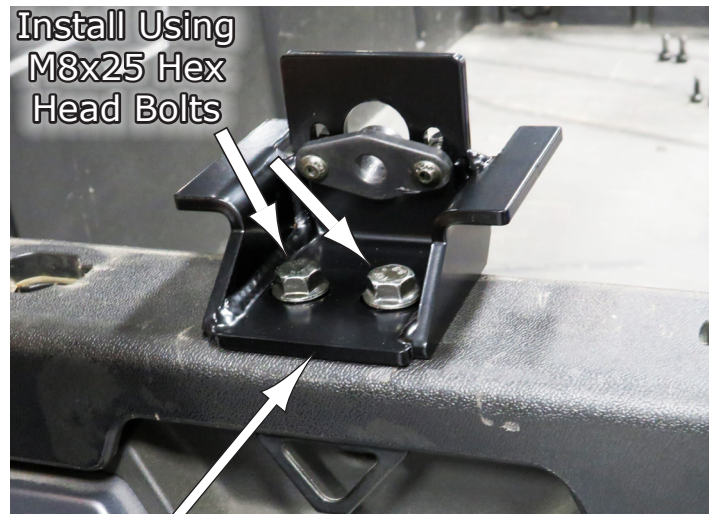


Fig.5b

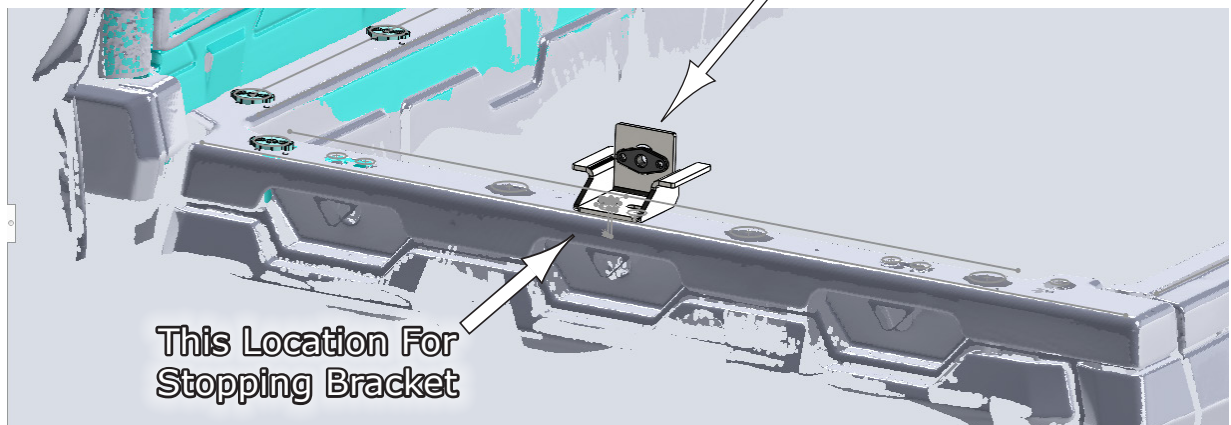


Fig.5c



6. The next thing to install is the Left Side **Outer Frame** section which sits on top and will mount to the **Accessory Anchors** you installed previously. **Fig.6** shows this in place.



Fig.6

7. Install the Outer Frame to the bed using the **M10x25 Hex Flanged Bolts** provided in your kit. These screw into the **Accessory Anchors** you installed previously. Install the bolts but **DO NOT** tighten these two (2) bolts down yet. Just snug to keep in place for now. See **Fig.7**. Repeat for other side.

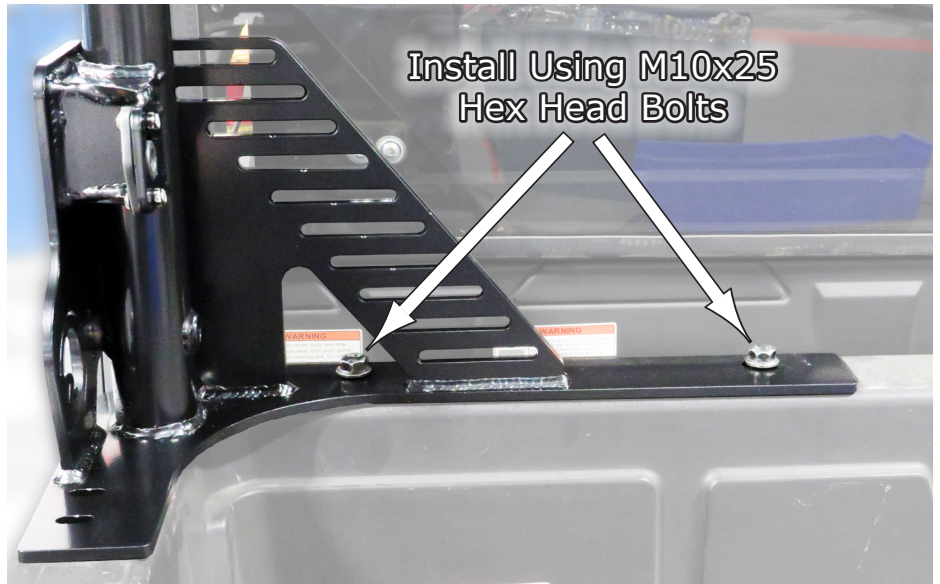


Fig.7

8. Now re-install the **Factory Tie-Down Anchor** you removed previously using the **M8x25 Hex Head bolts** provided in your kit. See **Fig.8a-b**. Also leave these bolts snug but not tight for now. Repeat for the opposite side.



Fig.8a



Fig.8b



9. Now that you have both left and right sides of the Outer Frame sections mounted, you can now join them together. To do this you will join them in the center of the tubing using the **Tube Link Clamp** provided in your kit. Easiest way is to take the clamp apart, pull the two (2) tubes together so that they touch each other See **Fig.9**.



Fig.9

10. After the tubes are touching, joined together, quickly put the back half of the clamp around the back side holding the tubes together while you then install the other half using the four (4) screws already included with the clamp. After the clamp is on, tighten these down to hold them together. See **Fig.10a-b**.

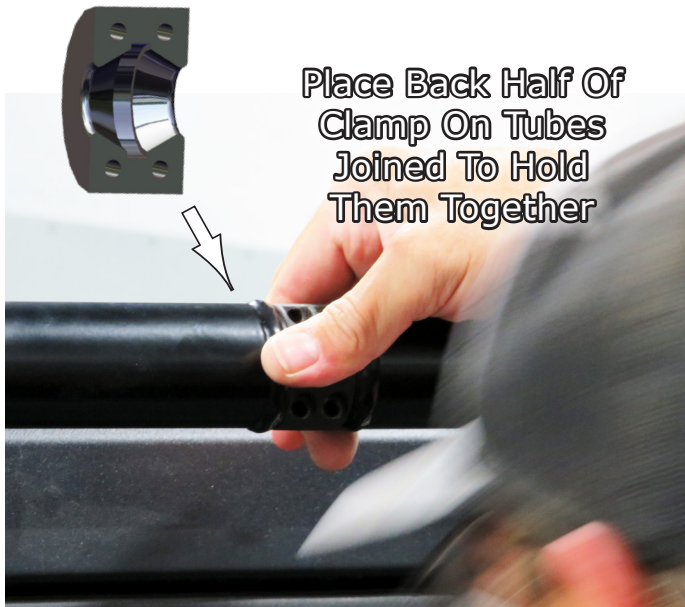


Fig.10a

Fig.10b

11. Now that both sides of the **Outer Frame** are in place, you will now install the Interior Weldment or drop shelf. You will install it using the **M10x100 Hex Head bolts**, three (3) **Rack Bushings** and the **M10 Nylock Nuts** provided in your kit. **Fig.11** shows the placement of each component stacked in order so you will install these in the correct manor.

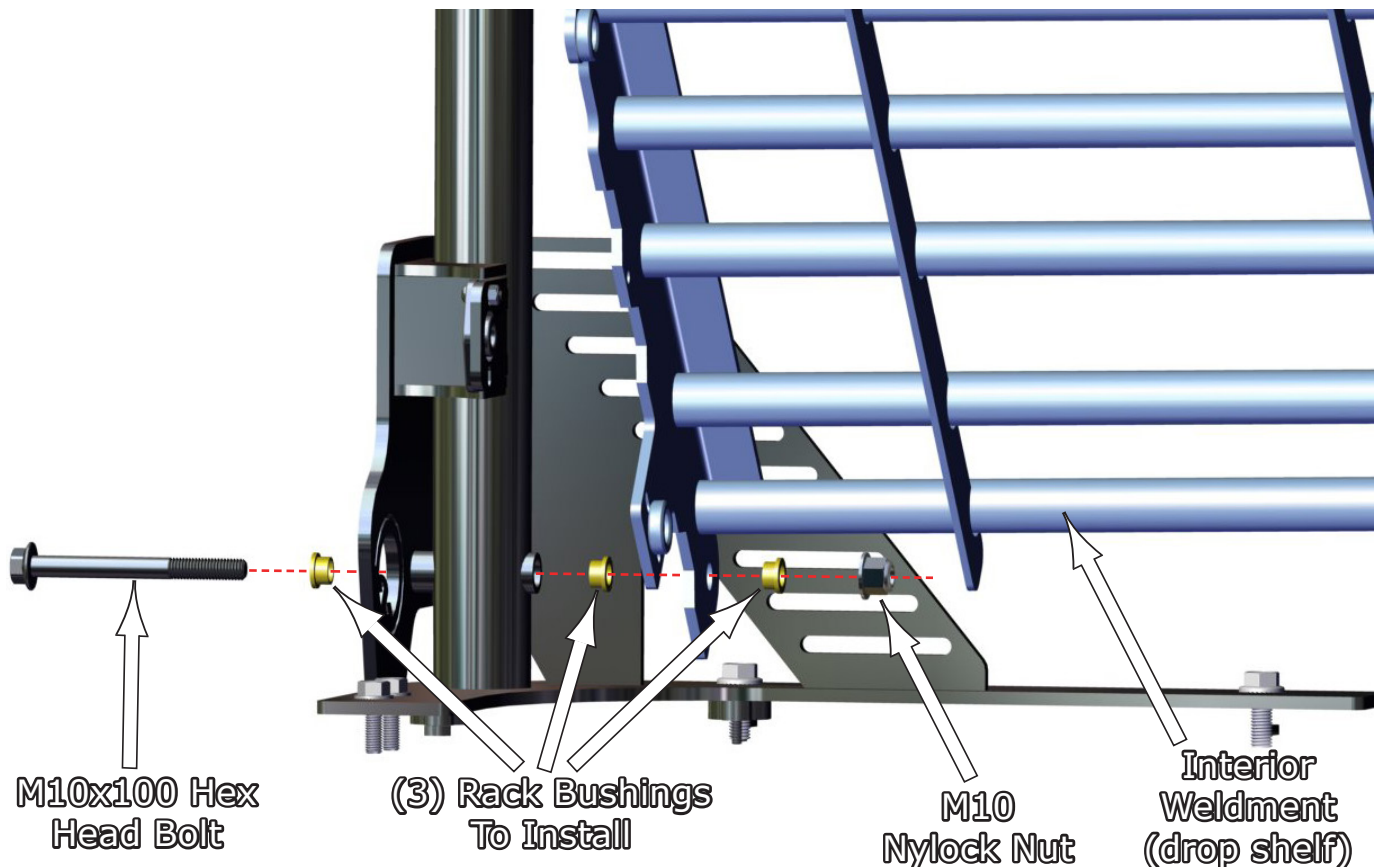


Fig.11

12. Fig.12a-c shows these items installed and what it should look like. After installing this hardware, tighten them down secure. Repeat for opposite side.



Fig.12a

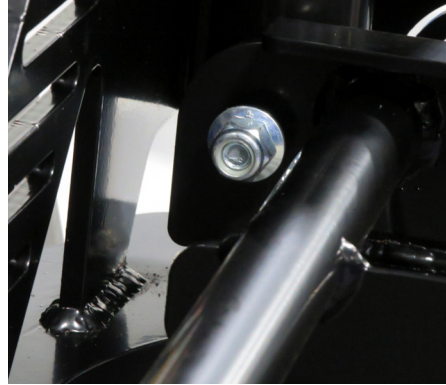


Fig.12b

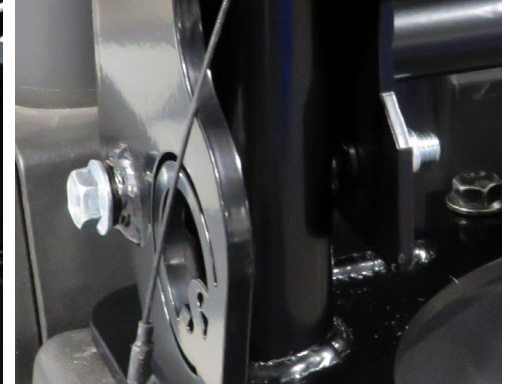


Fig.12c

13. Now with the **Interior Weldment** (drop shelf) in place and secure on both ends, and with the shelf in the upraised position, try inserting the **Quick Release Pin**, provided in your kit, in the lock location as shown in Fig.13a-b. If you need to make adjustments, you can loosen any screws necessary to help align the holes for the pin to go through. Then tighten them back up again.

Try Quick Release Pin In Upright Position And Align To Fit



Fig.13a



Fig.13b

14. Once you've determined that the upright position **Quick Release Pin** is working in that position, you can now lower the drop shelf and try the **Quick Release Pin** in that position as well. Again, loosen bolts to make adjustments if need to align the holes for the pin to go through. Fig.14a-b shows the **Quick Release** in the lower position.

Try Quick Release Pin In Lower Position And Align To Fit



Fig.14a

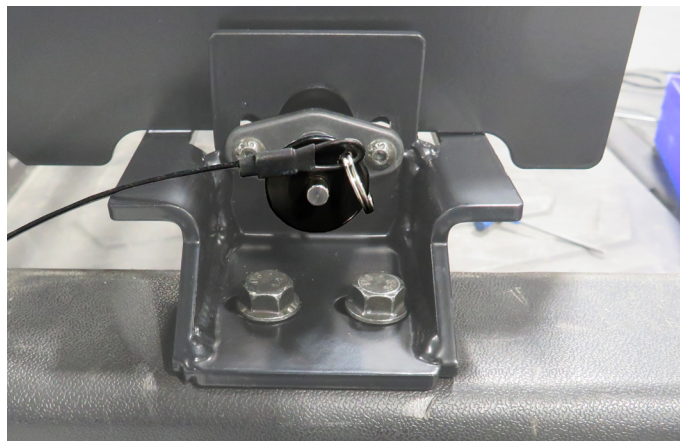


Fig.14b

15. The next thing to do is to apply two (2) pieces of the **Rubber Edge Seal** to the side rails of the Drop Shelf. Just measure or estimate the length to cut and slip it onto the side rails as shown in **Fig.15**. These will dampen the sound when lowering the shelf onto the Stopping Brackets. Repeat for the opposite side rail.

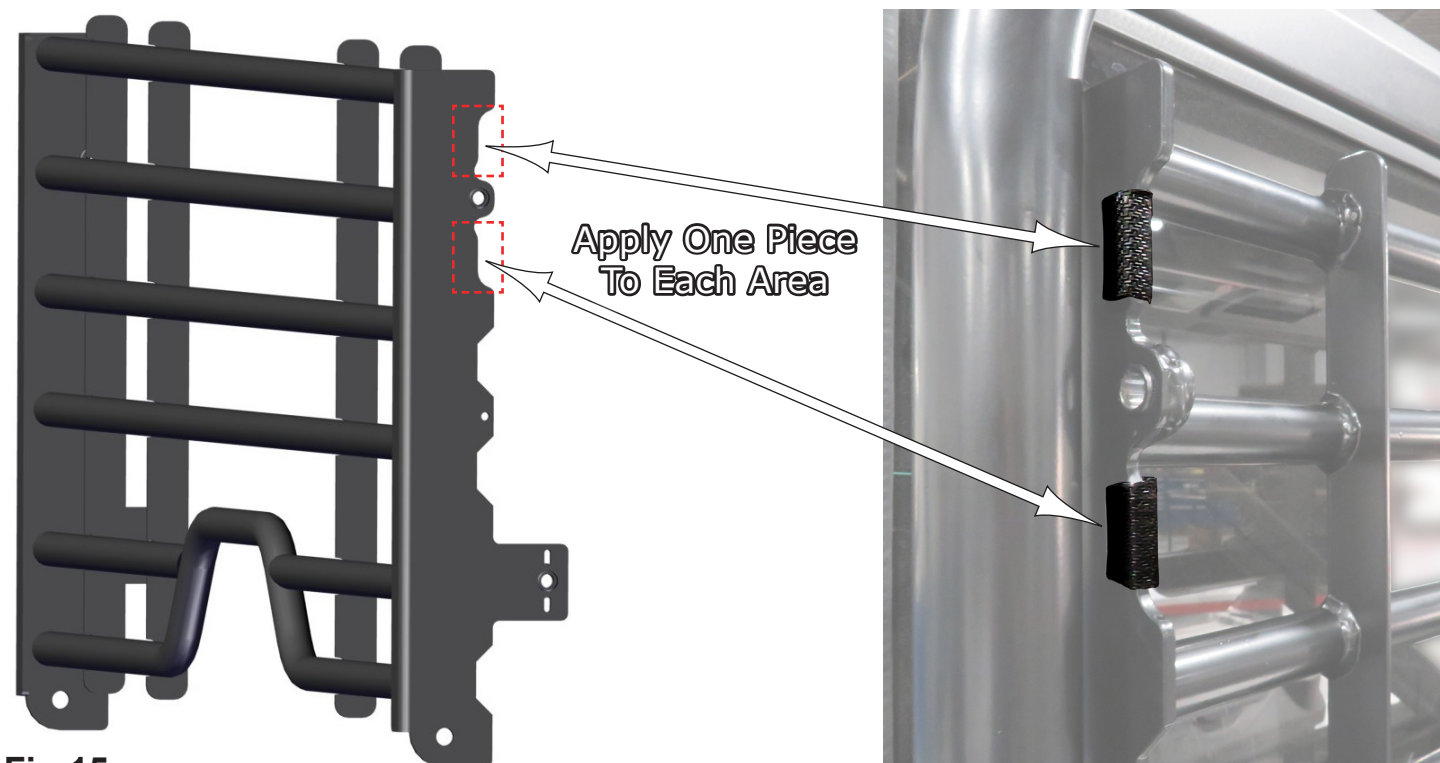


Fig.15

16. Now you can attach the **Quick Release Pin Cable** to the rack so that its stays with the rack. Do this using the **M6x14 Button Head** screw and **M6 Nylock Nuts** provided in your kit. Repeat for the opposite side. See **Fig.16a-b**.

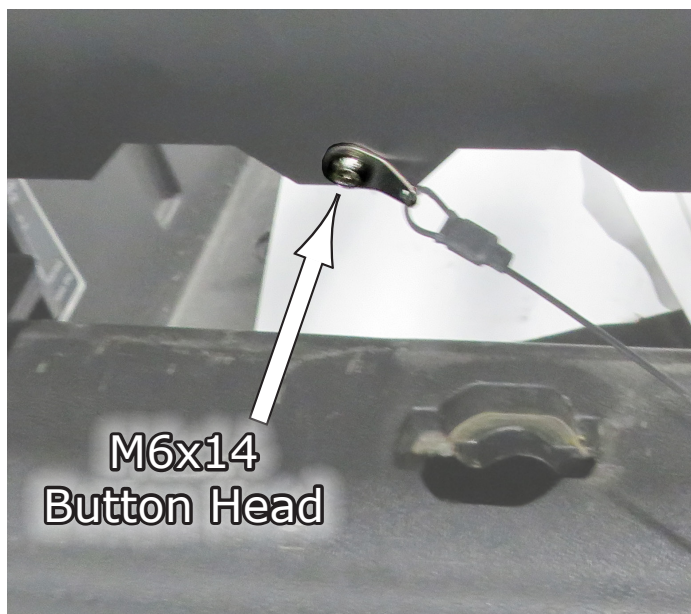


Fig.16a

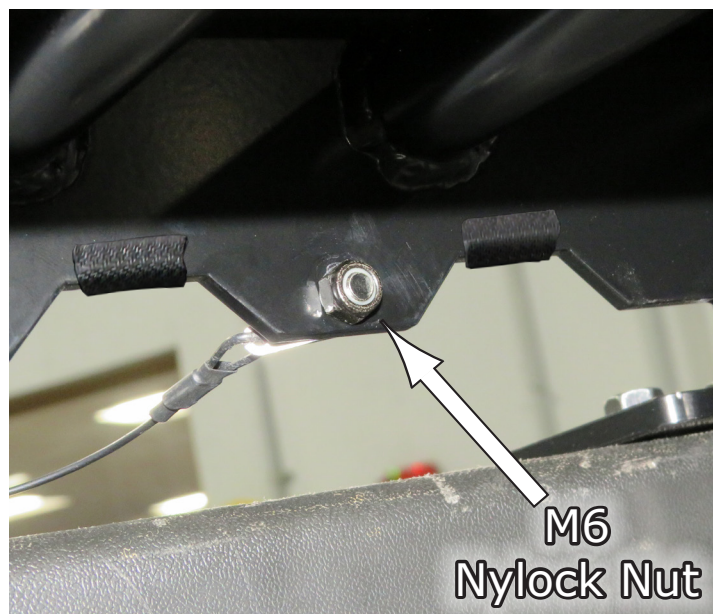
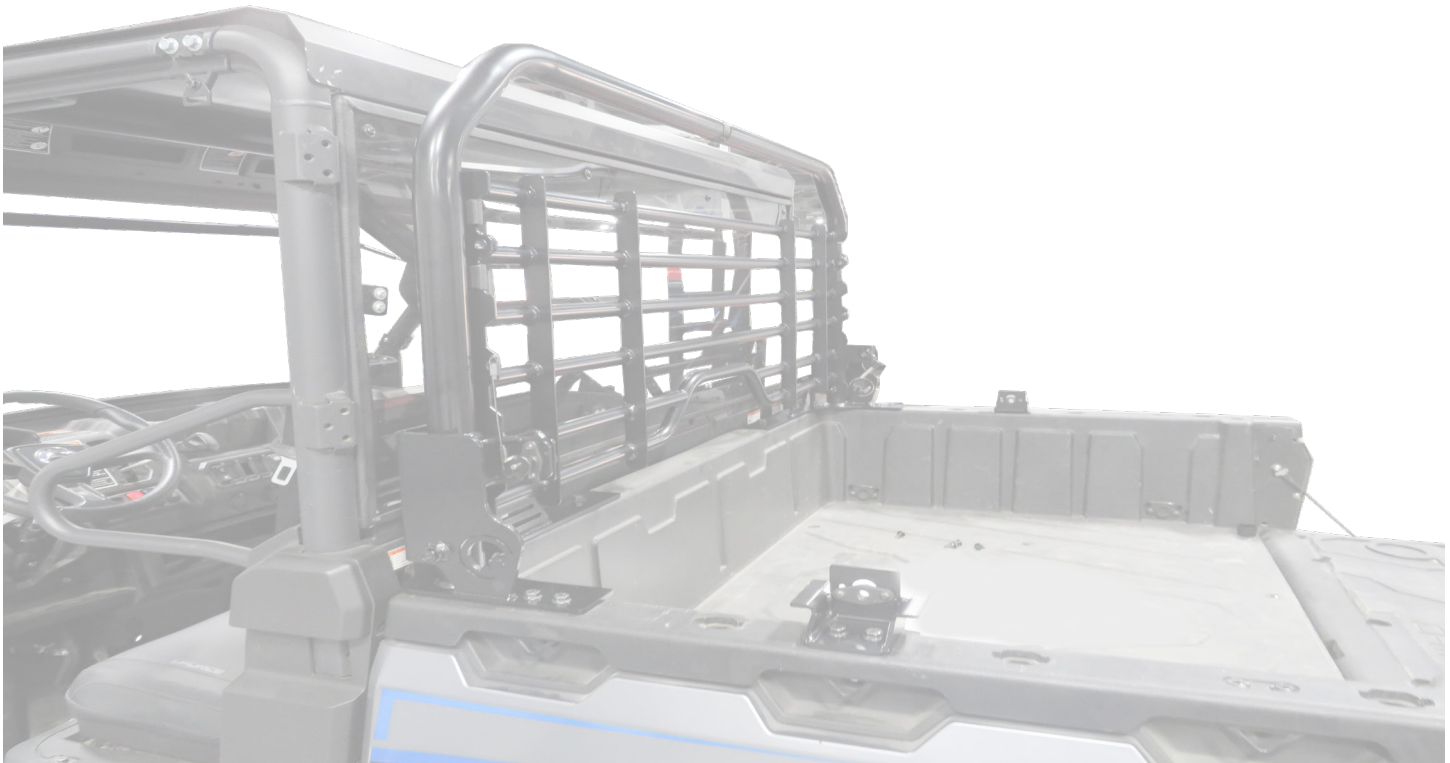


Fig.16b



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