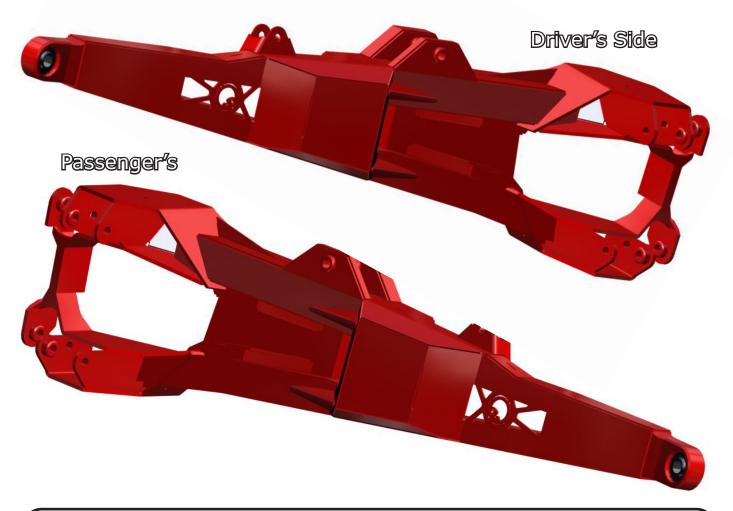


INSTALLATION INSTRUCTIONS

Rear Trailing Arm: IN-RTA-P-RZRTR

 \cdot Do Not Discard Packaging Until Product Has Been Successfully Installed \cdot



What You'll Be Doing

- First, you will unplug two plugs.
- Remove upper and lower shock bolts.
- Remove lower sway bar link bolt.
- Remove caliper and brakes.
- Remove axle nut, remove the hub.
- Remove brake line clamps.

- Remove two bolts to drop skid plate.
- Remove arm bolts and remove the stock arm.
- Then reversing the procedure when installing your new arm, except you will use the provided lower shock bolt in your kit.

NOTE: You will be using all of your original hardware except a new Lower Shock Bolt which is provided in your kit.

· Installation ·

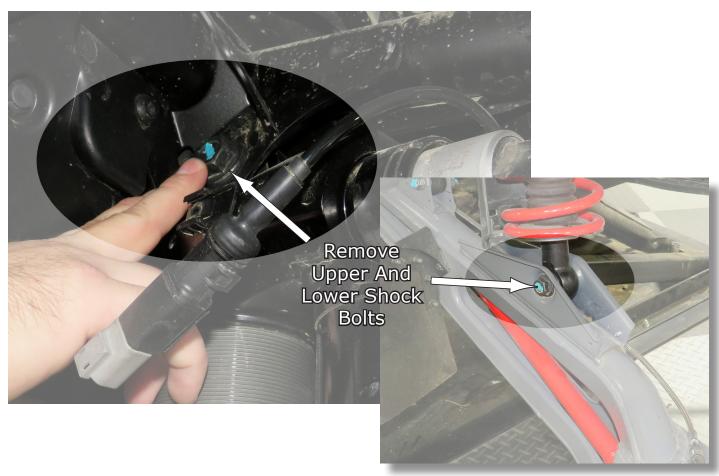
1. First, you will remove the two plugs near the top of the shock as shown in **Fig.1.**



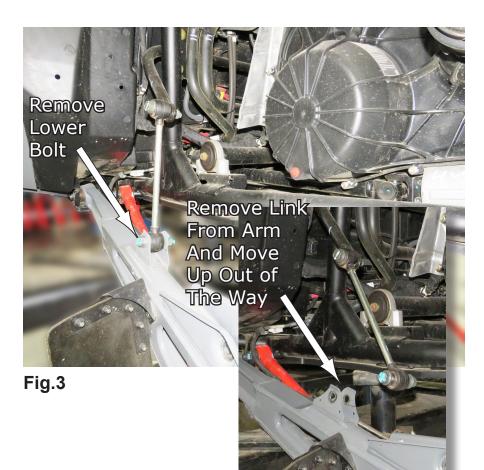
2. Next, remove the Upper and Lower shock bolts, See **Fig.2**. Then, remove the shock and set aside.



Fig.1



3. Now, remove the Lower Sway Bar Link Bolt, move link from the existing Arm, and move up out of the way for clearance. See **Fig.3**.





4. Next, remove the bolts holding on the Brake Caliper and remove.

Then, remove the Axle Nut and remove the Rotor from the machine. See **Fig.4** & **4b**.





Fig.4 Fig.4b

 Now remove the Rear Stock Arm Bolts and Toe Adjust Rod Bolt to remove Hub. See Fig.5 & 5b.



Fig.5

6. After removing the bolts, remove rear Hub Assembly from axle and stock arm. See **Fig. 6**.

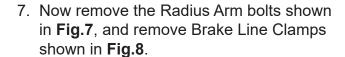






Fig.6

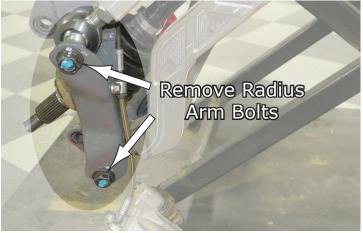


Fig.7

IN-RTA-P-RZRTR_7-5-23

8. **Fig.8** and **8b** shows the Brake Line Clamps that need to be removed.

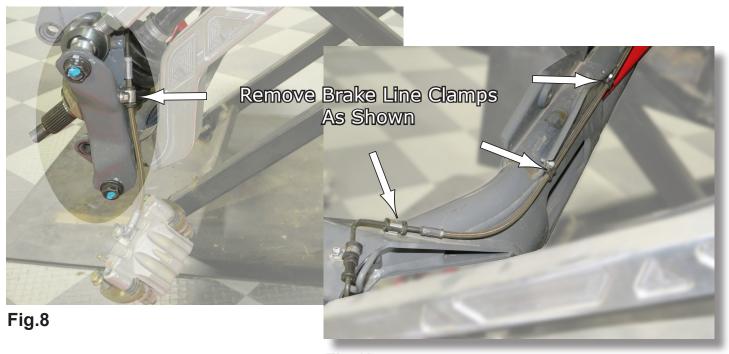


Fig.8b

9. Now you will need to temporarily remove two bolts from the Skid Plate in order to remove the front Arm Bolt. This will give you more access by pulling that end of the Skid Plate down. See **Fig.9** & **9b**







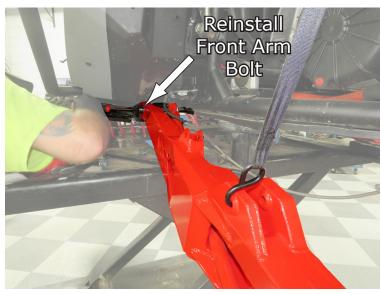
Fig.9b 5 IN-RTA-P-RZRTR_7-5-23

10. Now remove the Front Arm Bolt and remove the arm from the machine. See Fig.**10 & 10b**.



Fig.10b

- 11. Next, install your new Arm into the front clevis to bolt in the Arm. Don't forget to reinstall the two bolts you removed from the skid plate previously to gain access after arm is installed. See **Fig.11**.
- 12. Then, reinstall all the Brake Line Clamps using your existing hardware as shown in **Fig.11b**.



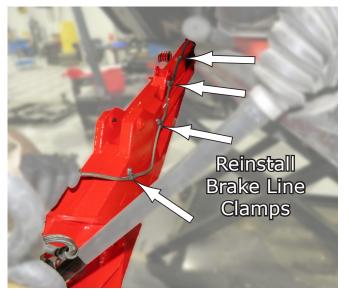


Fig.11 Fig.11b

13. Next, reinstall the Rear Hub by first using the two existing bolts you took out earlier. See **Fig.12**.

NOTE: Be sure to install these two bolts FIRST or you will not be able to tighten them once the other bolt is installed.



15. Now reinstall the Radius Arm Bolts you removed earlier. See **Fig.14.**





Fig.12



Fig.13

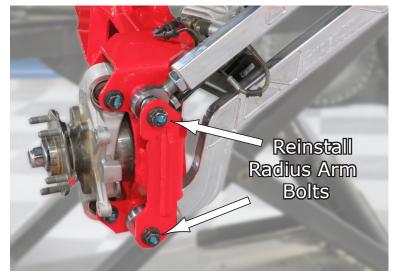


Fig.14

- 16. After the Radius Arms are installed, you can now reinstall the Brake Hub and Axle Nut. Then reinstall the Brake Caliper. Tighten down all bolts to factory spec. See **Fig15**.
- 17. Then, reinstall the bottom Sway Bar Link Bolt removed previously and tighten down. See **Fig.16**.

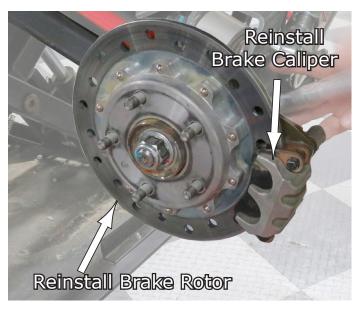


Fig.15

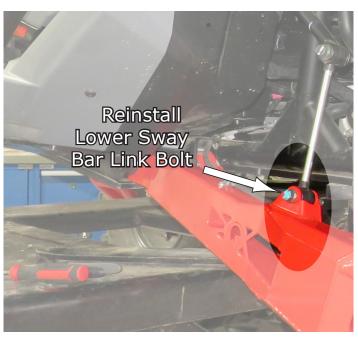


Fig.16

18. Now you can reinstall the shock into the new Arm. However, you must install the bottom or lower bolt FIRST so that all aligns up properly. After installing the bottom bolt, you then can install the Top bolt using your existing stock bolt you removed earlier.

NOTE: You must use the longer lower shock bolt provided in your kit to install the lower shock to the arm, as your stock lower bolt will now be too short. The new bolt is the proper length for this install.



Fig.17 8

 After the shock is installed, be sure to plug back together both connectors you unplugged at the beginning of the install. See Fig.18.



Fig.18

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The Buyer is responsible to fully understand the capability and limitations of his/her vehicle according to manufacturer specifications, warnings and instructions and agrees to hold SuperATV® harmless from any damage resulting from failure to adhere to such specifications, warnings and/ or instructions. The Buyer is also responsible to obey all applicable federal, state, and local laws and ordinances when operating his/her vehicle while using this product, and the Buyer agrees to hold SuperATV® harmless from any violation thereof.

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