



# Polaris Xpedition ADV Mid Glass Window

SKU: MA-XPED-RR-GLS-BLK Fits: 2024+ XPEDITION ADV

| Hardware |                                  |
|----------|----------------------------------|
| QTY      | Part                             |
| 2        | Formed Hook Clamps               |
| 2        | Formed Side Mounts               |
|          |                                  |
| 6        | 1/4-20 X .75 Bolt BSS            |
| 7        | 10-24 X .5 Bolt BSS              |
| 12       | 1/4 Flat Washers BSS             |
| 6        | 1/4-20 nylock nuts               |
| 7        | 10-24 nylock nuts                |
|          |                                  |
| 126"     | edge bulb for 1/8 inch Installed |
| 46"      | side bulb for 1/8 inch Installed |



Installing this Window takes 2 people. The window and lower panel need to be assembled while in place, inside the UTV. You will need someone to hold the nuts on the bed side while someone tightens the bolts from the cab side.

Step 1. Set the bottom panel in place by lifting it through from the back of the UTV. It will naturally sit in place till the next step.

Step 2. Move the upper panel with glass into place by lifting it through from the back of the UTV. You will need to move one end into place at a diagonal first, then move the other end into place. This is necessary to have enough room to get it in place. The upper panel with glass will sit on top of the lower panel. The picture below shows where each part sits in the UTV.



Step 3. Loosely install the top clamps to hold the windshield in place for assembly. Use the hook shaped mounts and the  $\frac{3}{4}$ " long bolts and locknuts to install the mounts. Place a flat washer on the bolt side, and the nut side on each clamp.



Step 4. Attache the lower panel to the upper panel using 7 of the smaller bolts and nuts. Install so that the nuts are on the bottom side of the lower panel. No washers are used on this hardware.

Step 5. Install the lower side mounts as shown below. Remove the bolt at the front, top of the bed on each side. Place the side mounts in position and re-install the factory bed bolts loosely. On each mount use 2 of the  $\frac{3}{4}$ " long bolts with washers and locknuts to install the mount to the window. The mounts are side specific. Insall the bolts to the nut is on the cargo side of the window.



When all mounting bolts have been loosely installed, Tighten each one snug.