

Recirculation Kit

RPM

Kit Components:

1	3' Hose
2	21-38mm Clamp
1	Billet Recirc
2	Allen Bolts M6x20
1	Attach O-ring
1	Thread Lock

Notes:

- The RPM SxS Blow Off Valves can be 100% submerged in water, However some prefer to recirculate them which is this kits intention!
- The X3 Recirculation kit can be mounted to any flat surface. We include a backing plate for attaching to thin suraces. However, it can be used without the backing plate. Our supply hardware is 6x1.00 if threading a hole into a surface is needed.
- The drill bit size for the mounting holes we use is a 1/4". The main port hole is 13/16".
- We recommend attaching this kit at least 3/4" from the edge of any surface (unlike how we have it attached to the air box, TOO CLOSE TO THE SIDES!)
- Below it is mounted to a X3 air box, however it can be mounted anywhere flat! These pictures are a reference for how we mark and drill the holes.



Install Instructions:

1. With the backing plate flat, mark the center of the holes with the drill bits.
2. With the holes marked, remove the backing plate and drill the holes you have now referenced.



3. Using the loctite provided, evenly cover the hardware supplied and secure the recirculation pieces to the backing plate making sure the o-ring on the recirculation pieces stays seated properly.

4. Using the 25mm silicone tube and two worm gear clamps, you can cut the tube to length, attach your RPM SxS BOV to the Recirculation Kit and ENJOY!

