



2016-2018 RZR XP TURBO CLUTCH BREATHER KIT

Thank you for purchasing your clutch breather kit from AA! This kit is designed to remove heat from the clutch while still being secure from water or dirt entering the clutch cover. We see a major flaw with the factory design as there is simply not enough cooling on the factory cover. With this additional outlet near the secondary clutch, we see dramatic temp drops that will save your belt and clutches.

Tools Needed: 2-3/4" Hole Saw, 1/4" Drill Bit(for bolt holes), 3/8" wrench for bolt head, 7/16" socket for the nut, torx set for removal of the driver side clutch breather pre filter, 8mm for the clutch cover bolts, screwdriver for the clutch cover vent clamp.

- Remove your clutch cover and factory breather tube. Removing the cover out the bottom of the machine is normally easiest.
- Start with your clutch cover outlet and position the adapter as shown in image A. Make sure there is enough room for the adapter to fully seat down in the clutch cover without hitting the plastic tabs. Roughly the outside of the adapter with a marker. Using a 2-3/4" Hole saw, drill a hole where you outlined the adapter (image B).
- Slide the adapter in the hole and position it as shown in image C and as centered as possible. Mark & drill 1 hole for the supplied bolt, then install that bolt. Reposition the couple again to make sure it's centered, then drill your second bolt hole in the clutch cover. Remove the bolt and adapter.
- On the inside of the clutch cover, install a thin layer of the supplied silicone, then install the adapter and supplied bolts (image 4-6)
- If riding in very wet conditions, you can put another bead of silicone on the outside of the adapter as shown in image 7.
- Let the silicone dry for 24 hours, then re-install the clutch cover
- Remove the clutch inlet breather pre-filter on the drivers side
- Take the other adapter and align it as shown in image 8. Again trace around the end of the adapter to where it will fit best. Using the 2-3/4" hole saw, drill a hole over your traced lines
- Install the adapter into the hole as shown in image 8 and drill your 2 bolt holes, then install both bolts.
- Image 9 shows the final installation of the upper adapter
- Hook up the supplied tube to both adapters with the clamps. Keep in mind the clutch cover tube end is larger than we'd like, but it will clamp down and seal up great.
- Go ride!

