

FROM THE TOOLBOX

Hex Key Set
Wrenches

NEED ADDITIONAL HELP?

Check out our YouTube channel
Call us: (714) 799-6711
Monday - Friday: 8am-5pm
Email: sales@assaultind.com

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Visit Assaultind.com and leave a review of your product purchase. We appreciate your opinion... even if you're wrong! :)

IMPORTANT

Read instructions thoroughly prior to installation. Installation should be performed by a qualified professional.

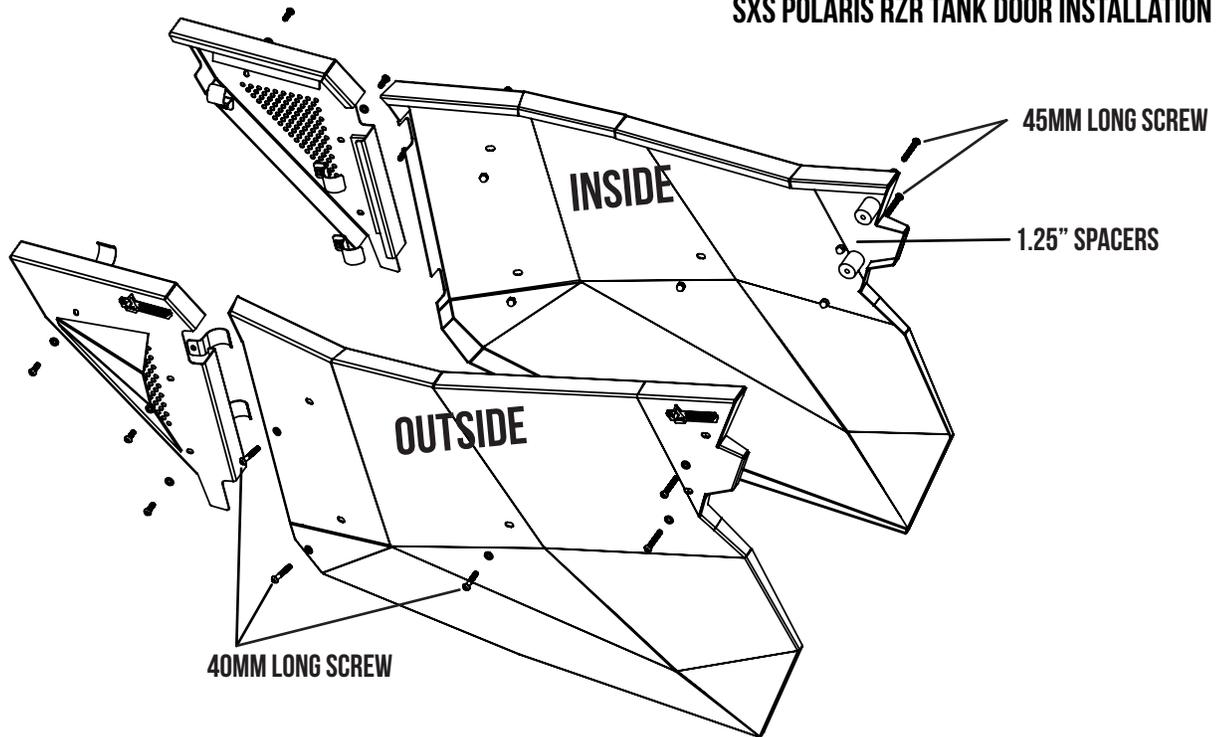
INSTALLATION

FRONT

1. Remove plastic OEM skins from the OEM door frame.
2. Place the door on the frame and use a couple of 40mm long M6 screws, with washer and nylock nuts to hold it onto the frame.
3. Add 1.25" spacers and 45mm long M6 screws to the area pictured above (this area is where the latch mechanism goes.) Spacers must be used. Do not tighten any nuts and bolts to completion for the next step.
4. Close the door and see where adjustments to alignment must be made.
5. Tighten hardware to hold the door in the desired position and test open and close functionality as well as gaps and spacing from the outside.
6. Readjust as needed.
7. When you're satisfied with door placement, tighten hardware until snug - do not over tighten as this could deform the mounting holes.

REAR

1. Repeat the first 2 steps for the rear doors. See graphic so you know what length screw to use and where.
2. Use the 1" spacers on the center hole nearest the edge of the panel and 1.25" on the hole in near of the middle of the panel. See graphic above.
3. Now repeat the above steps 4-7.
4. Use the supplied self-tapping screws to install the B-Pillar insert panel. The panel should align with the doors so the line appears to to be continuous.
5. On the lower B-Pillar inner jam there is a plastic grommet, remove the grommet and install the .75" bump stop in the door jam with a 35mm screw and locking nut. (This prevents the door from flexing too much in the even of a roll over or someone leans on it.)
6. To install the rear quarter vents/scoops, see the next page.



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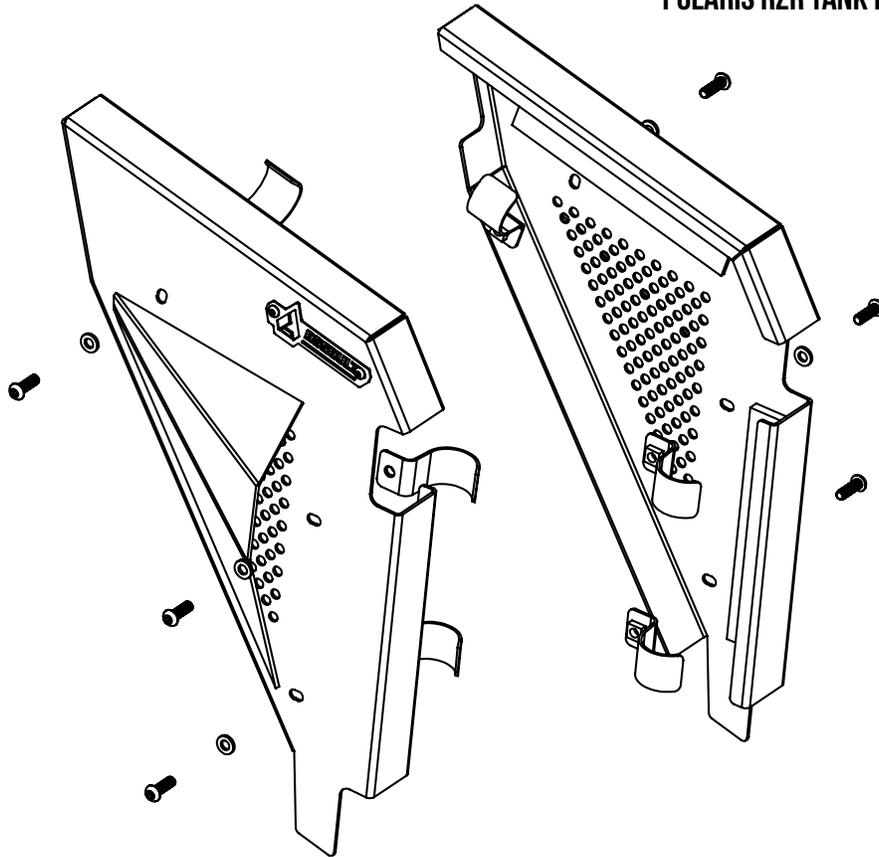
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INSTALLATION

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2. Place the door on the frame and use a couple of 40mm long M6 screws, with washer and nylock nuts to hold it onto the frame.
3. Add 1.25" spacers and 45mm long M6 screws to the area pictured above (this area is where the latch mechanism goes.) Spacers must be used. Do not tighten any nuts and bolts to completion for the next step.
4. Close the door and see where adjustments to alignment must be made.
5. Tighten hardware to hold the door in the desired position and test open and close functionality as well as gaps and spacing from the outside.
6. Readjust as needed.
7. When you're satisfied with door placement, tighten hardware until snug - do not over tighten as this could deform the mounting holes.
8. To install the rear quarter vents/scoops, see the next page.



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INSTALLATION

1. Remove OEM plastic cover from the rear quarter frame.
2. Use the curved brackets for fix the vent/scoop to the OEM frame.
3. Use M6 hex head screw, washer and nyloc nut to fasten the vent to the frame - Do not tighten down until the scoop is on the frame and positioned where desired.
4. Once position is satisfactory, tighten the top and bottom, then middle. Be sure to tighten only until snug. Do no overtighten as this could distort brackets or the metal on the vent/scoop.