

Defender Rear Bumper, Polaris RZR Pro XP® Instructions

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Installation

!!! WARNING !!! Before working on your machine, make sure it is parked on a level surface with the transmission in park and/or the parking brake engaged.

1. Remove the rear plastic fascia plate covering the stock exhaust silencer.
2. Using (2) of the original torx head bolts install the provided **License Plate Bracket**.
3. Install the provided **Rear Bumper Support Tubes** to the frame using the provided **(2) M10-1.25x70 Hex Bolts, (4) 3/8" Flat Washers, and (2) M10-1.25 Nylock Nuts**. Do not tighten.



4. Bring the bumper up to the rear of the machine and loosely secure the bumper to the previously installed support tubes using the provided **(2) M8-1.25x20 Hex Bolts, and (2) 1/4" Flat Washers**. Do not tighten.



5. Secure the lower tubes of the bumper to the frame using the provided **(2) M8-1.25x25 Hex Bolts, (4) 1/4" Flat Washers, and (2) M8-1.25 Nylock Nuts**. Do not tighten.



6. Check for proper clearance and alignment then tighten the hardware in the following order:

- a. Lower tube mounting bolts
- b. Support tubes to bumper bolts
- c. Support tubes to frame bolts



Discussion
