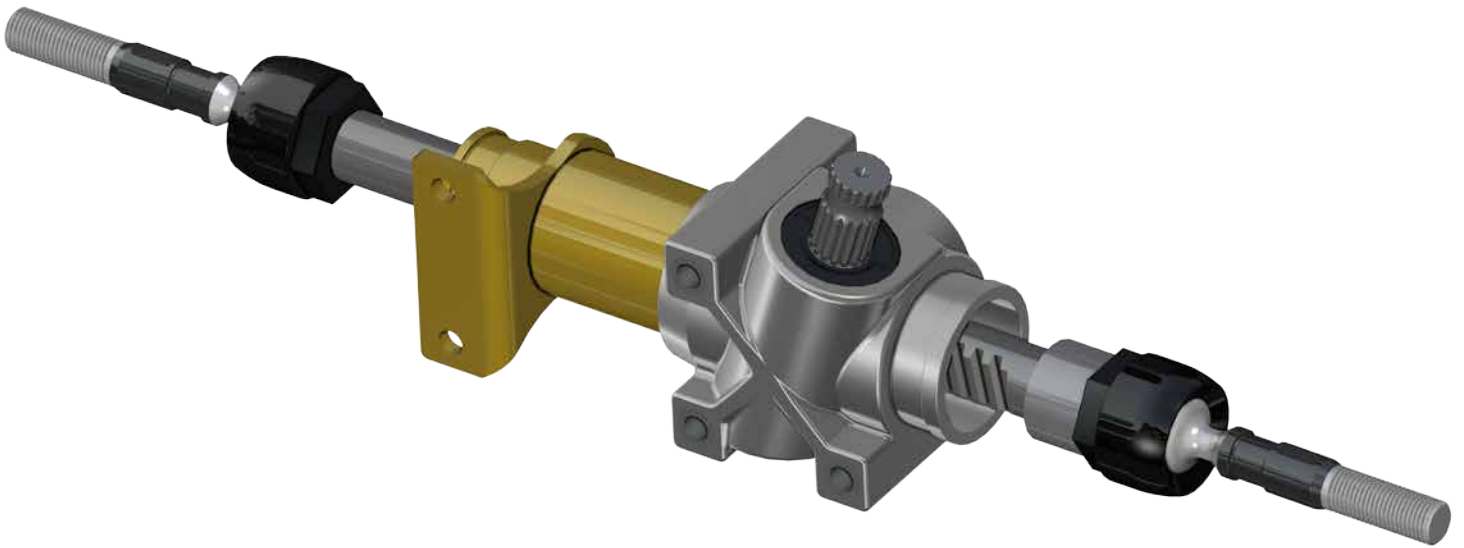
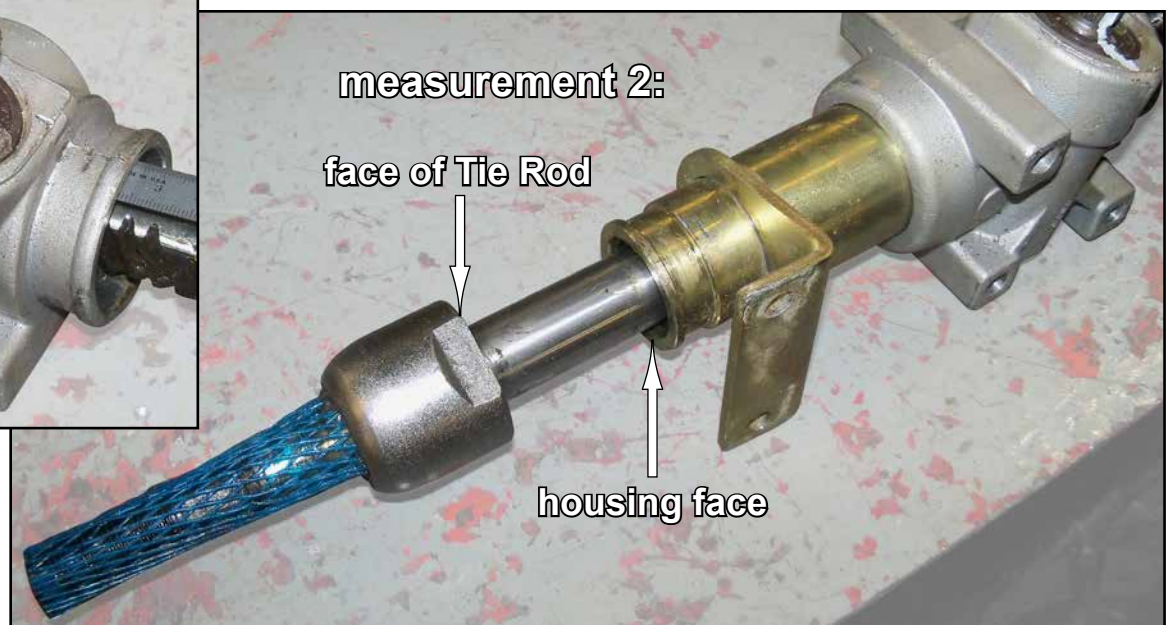
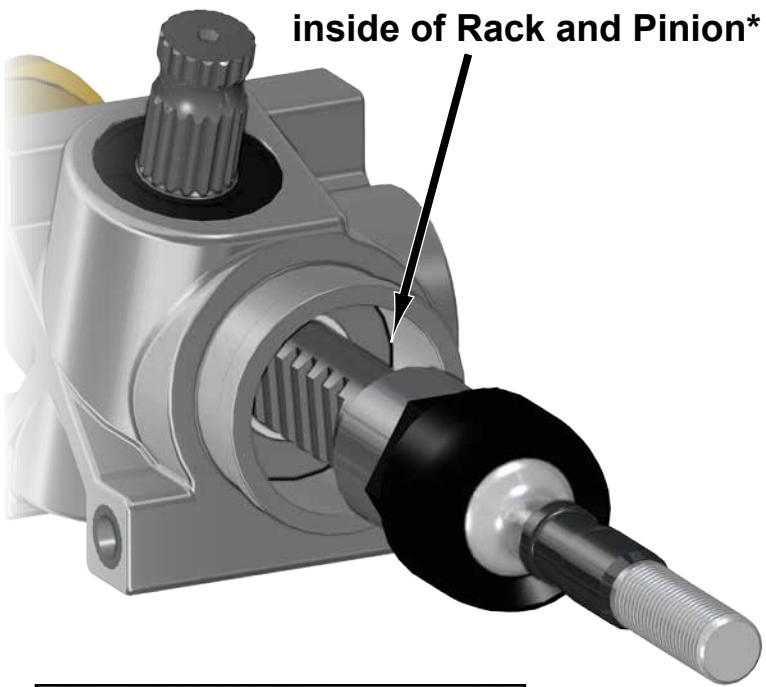
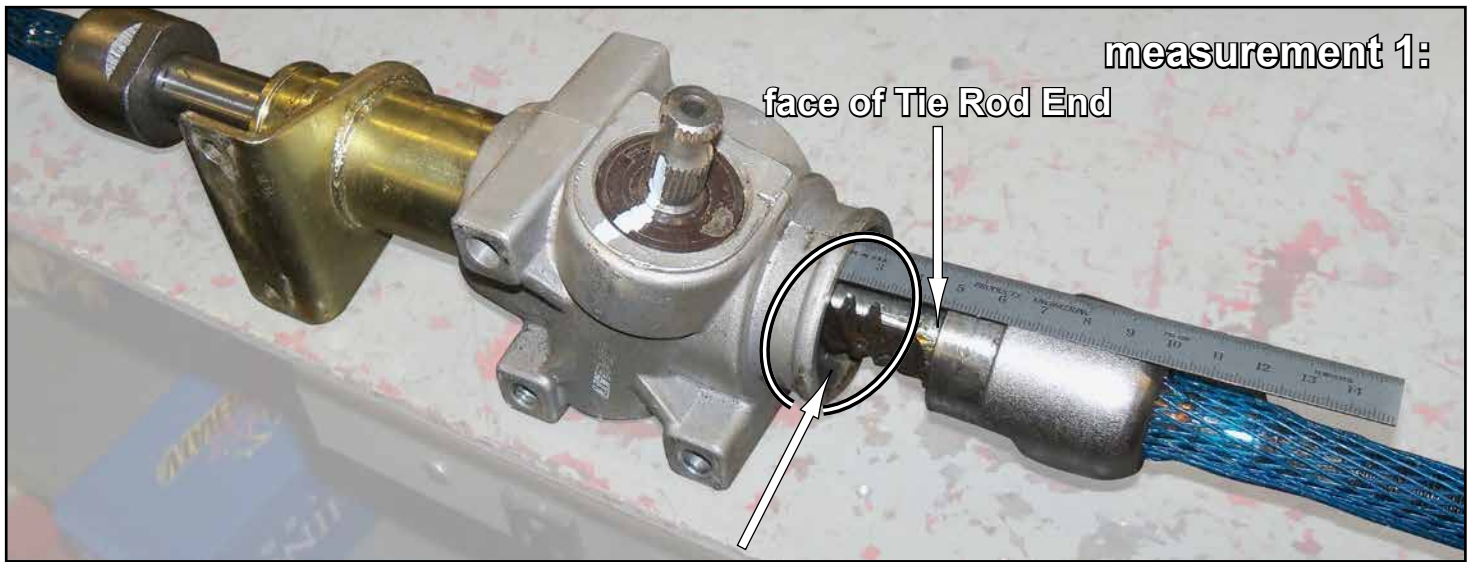


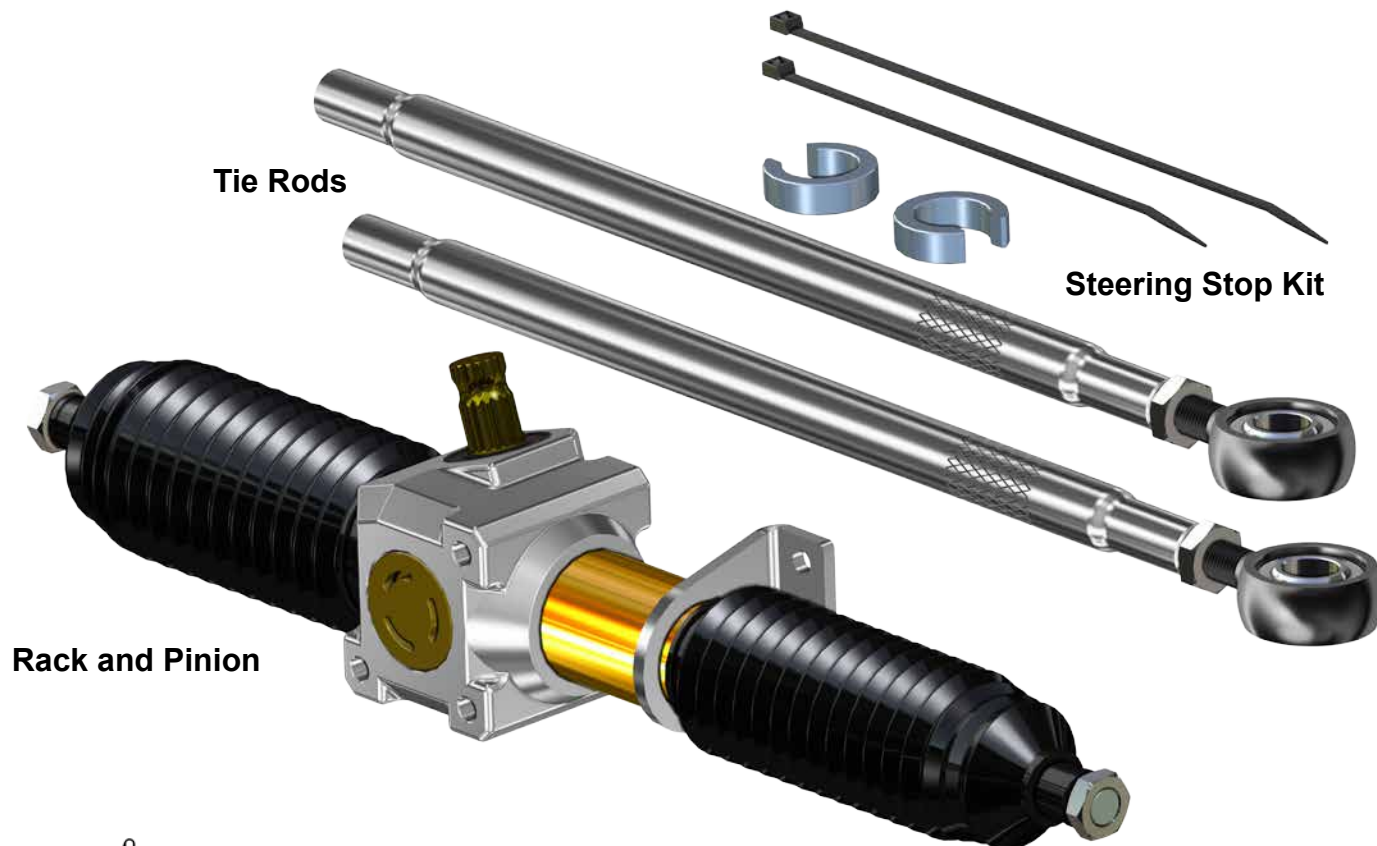
Verify, and adjust if necessary, centering of Rack and Pinion before installing.



1. Measure distance from inside of Rack and Pinion to face of Tie Rod End.
2. Measure distance from face of Tie Rod End to housing face.
3. Adjust Rack and Pinion until measurements are equal.
- Mark center.

(illustrations on following page)

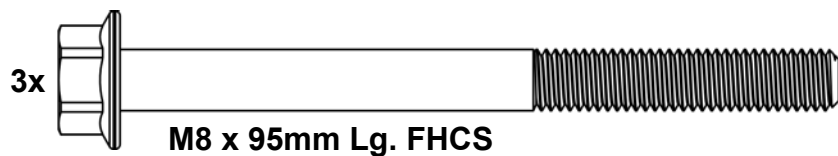




Tie Rods

Steering Stop Kit

Rack and Pinion



Need help with your installation?



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1-855-743-3427



8:00am - 9:00pm EST M-Th
8:00am - 7:00pm EST Friday
9:00am - 2:00pm EST Saturday

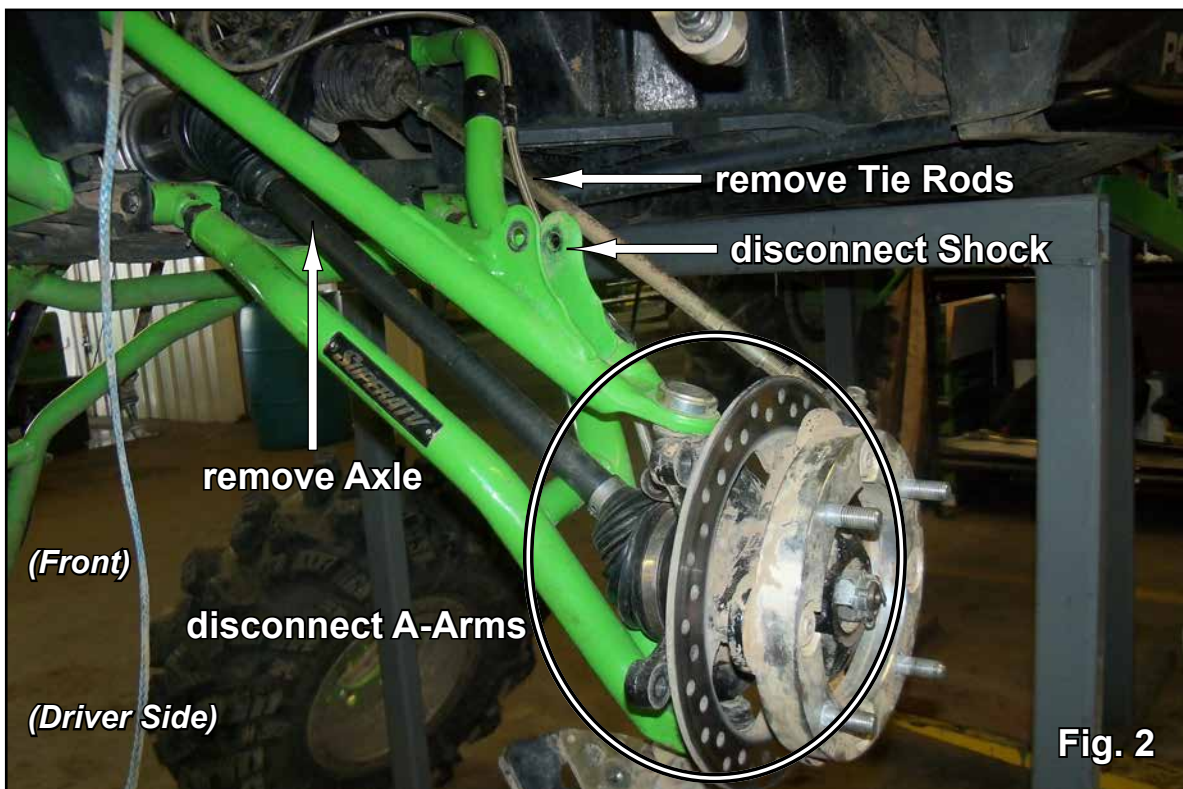
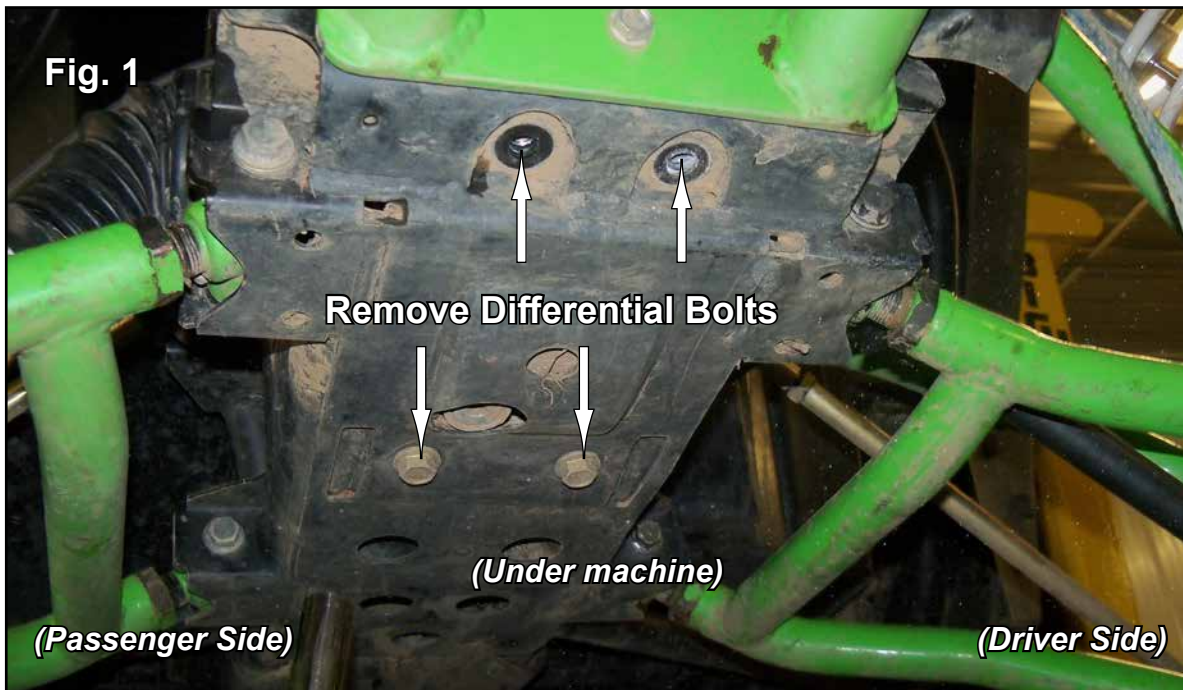
Read instructions and view illustrations before beginning.

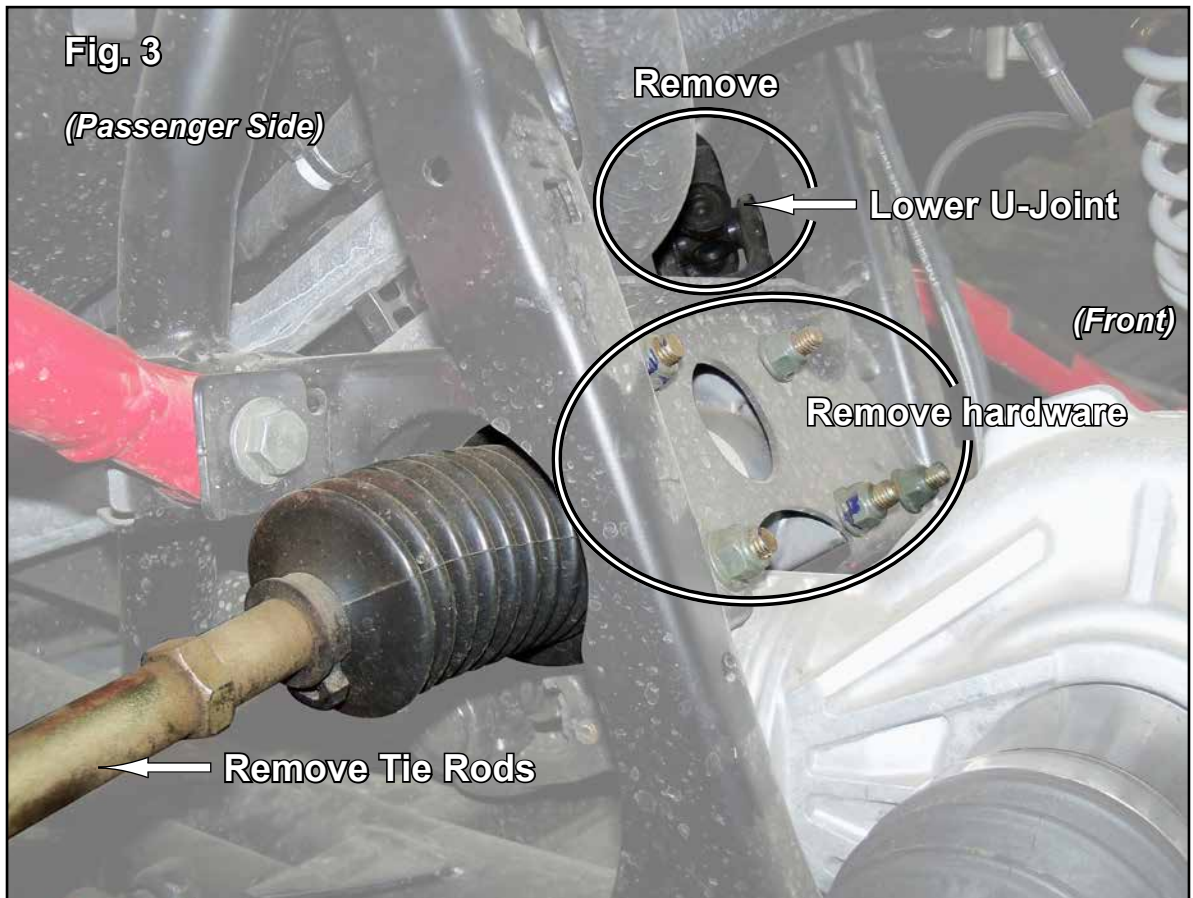
*Thank You
For Choosing*

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Rack and Pinion Removal: *Keep all hardware and components removed.*

1. Raise front of vehicle and secure with jack stands. Remove Wheels.
2. Remove (4) Differential Bolts. See Fig. 1.
 - Remove Tie Rods from machine. See Fig. 2.
 - **FROM ONE SIDE ONLY**, remove Shocks from A-Arm, disconnect A-Arms from Spindle, and remove Axle. See Fig. 2.
3. Remove hardware from Lower U-Joint. See Fig. 3.
4. Remove hardware from stock Rack and Pinion. See Fig. 3.
5. Proceed to "Rack and Pinion Installation".





Rack and Pinion Installation: *Do not tighten hardware completely unless noted.*

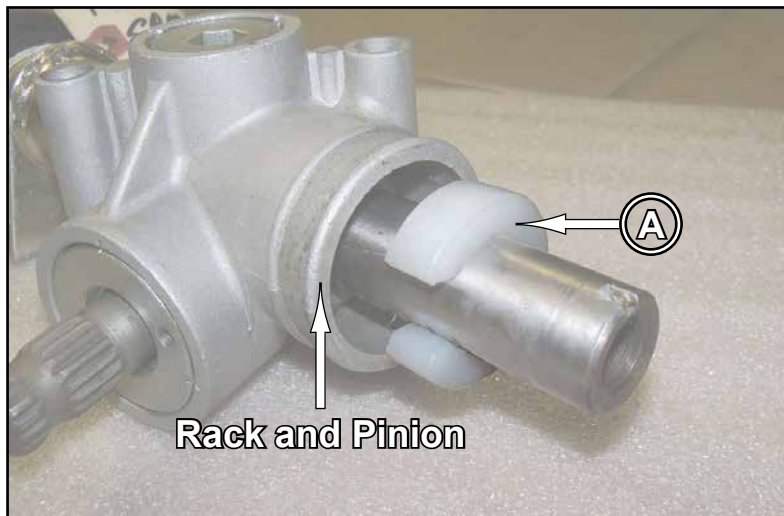
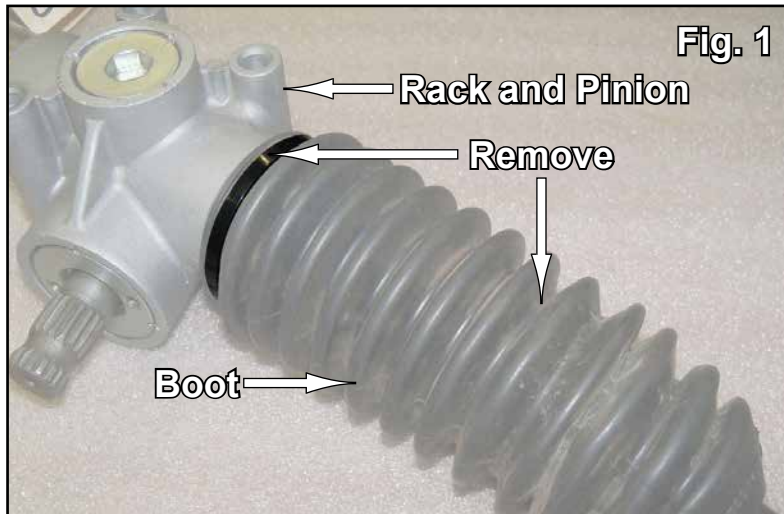
- Install optional Steering Stop Kit or continue to following page.

Using Steering Stop Kit will prevent over extension of Axles, when in reverse under hard throttle, by limiting steering range.

OPTIONAL STEERING STOP KIT



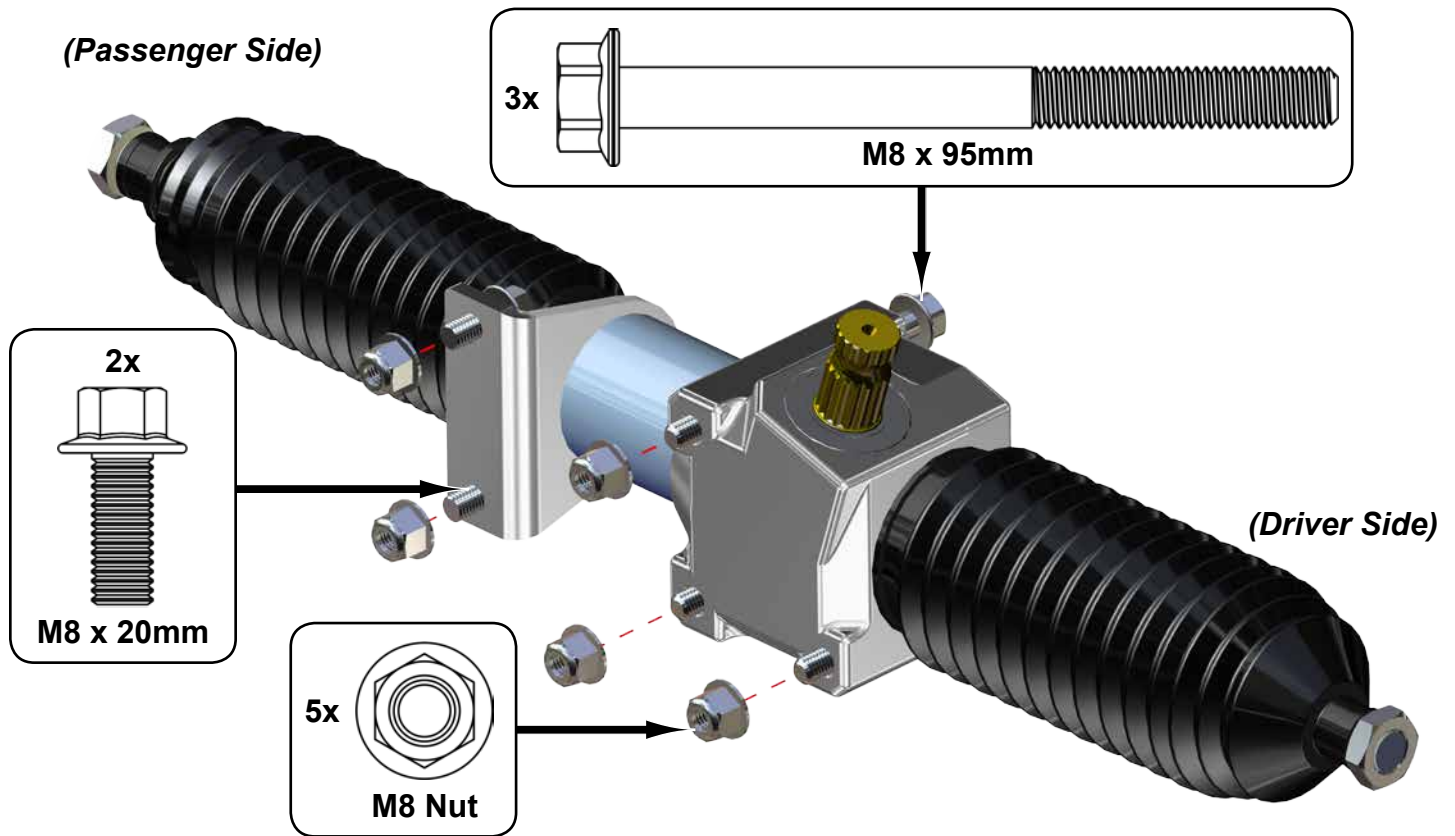
1. Remove Wire Ties and Boots from Rack and Pinion. See Fig. 1.
2. Install Steering Stop Bushings (A) onto Shafts of new Rack and Pinion.
3. Reinstall Boots and secure with Wire Ties.



(installation illustrations continue on following pages)

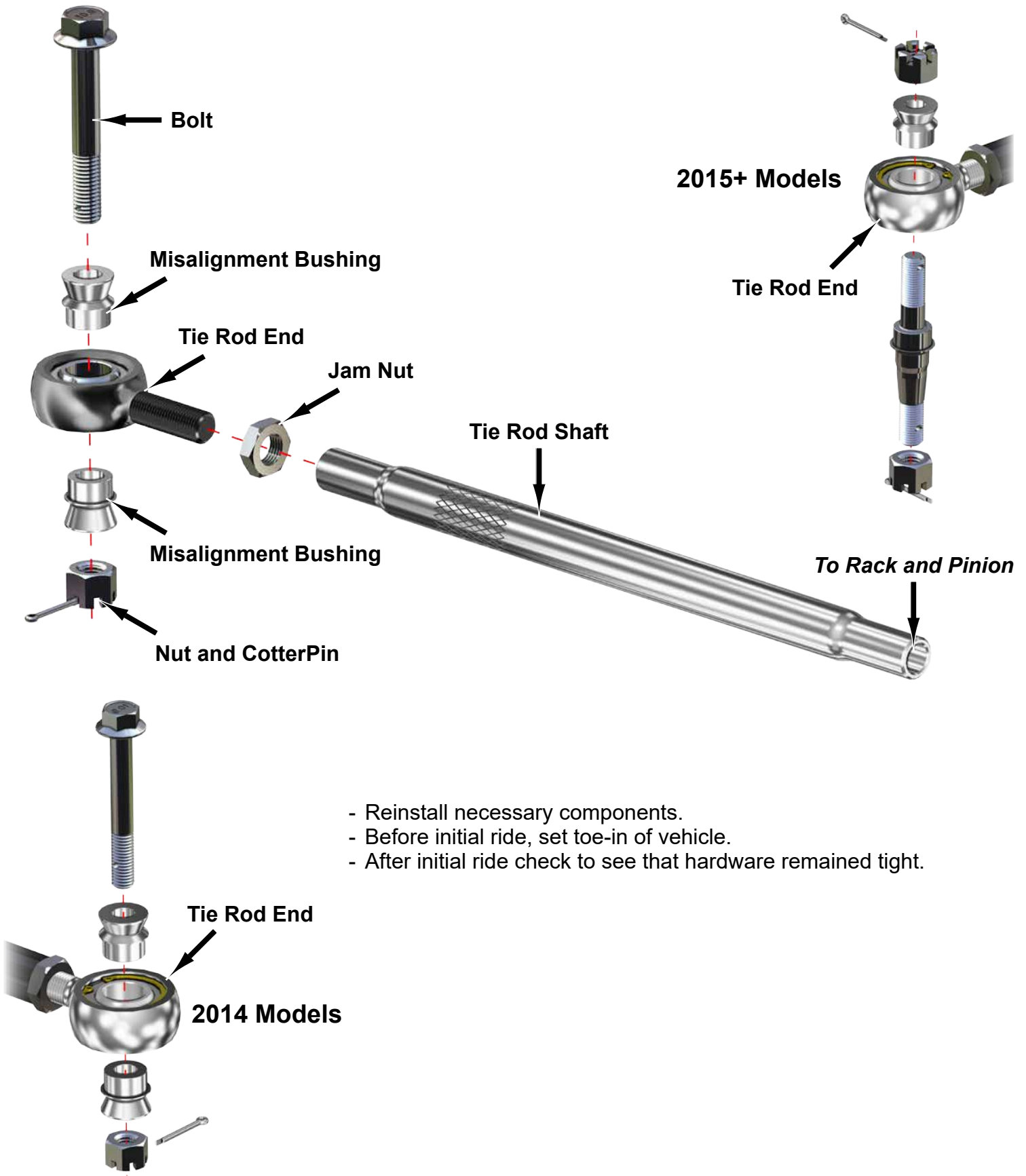
Rack and Pinion Installation: *Do not tighten hardware completely unless noted.*

- Install Rack and Pinion to machine with hardware shown.
- Reinstall Steering Shaft to Rack and Pinion with stock hardware.
- Tighten all hardware completely.
- Proceed to "Tie Rod Installation".



Tie Rod Installation:

- Install Tie Rod Shafts to Ball and Sockets on Rack and Pinion.
- Install Tie Rod Ends to Tie Rod Shafts.
- Secure Tie Rod Ends to same location as stock on Spindles with hardware shown.



- Reinstall necessary components.
- Before initial ride, set toe-in of vehicle.
- After initial ride check to see that hardware remained tight.

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