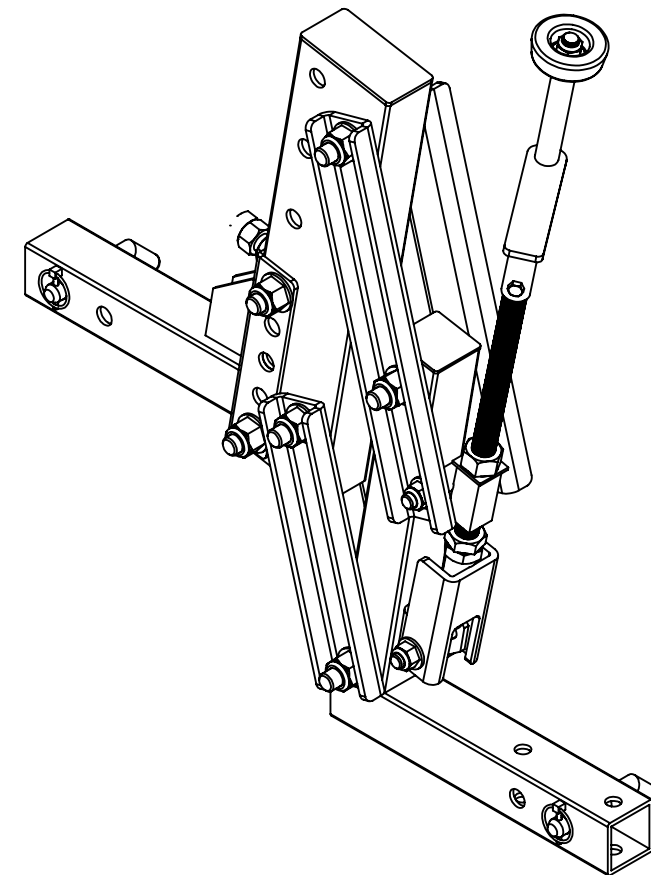
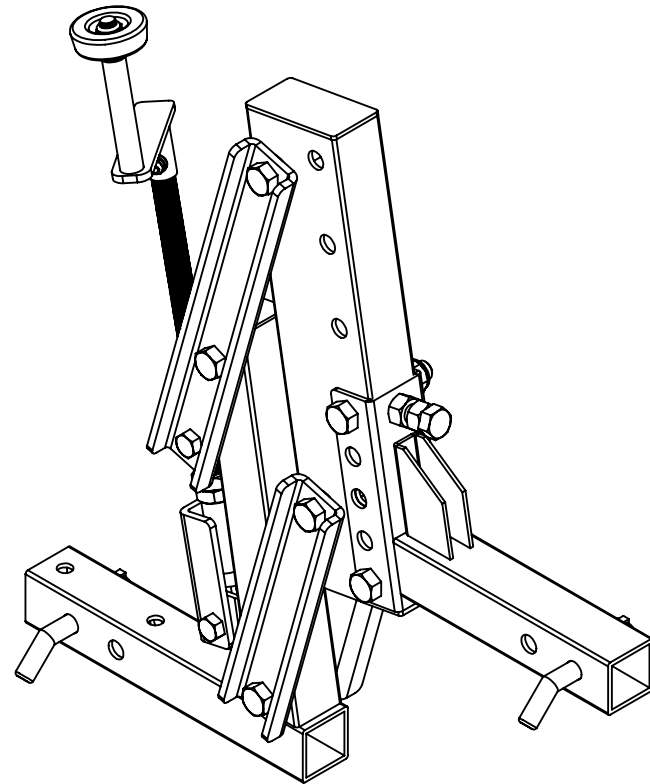




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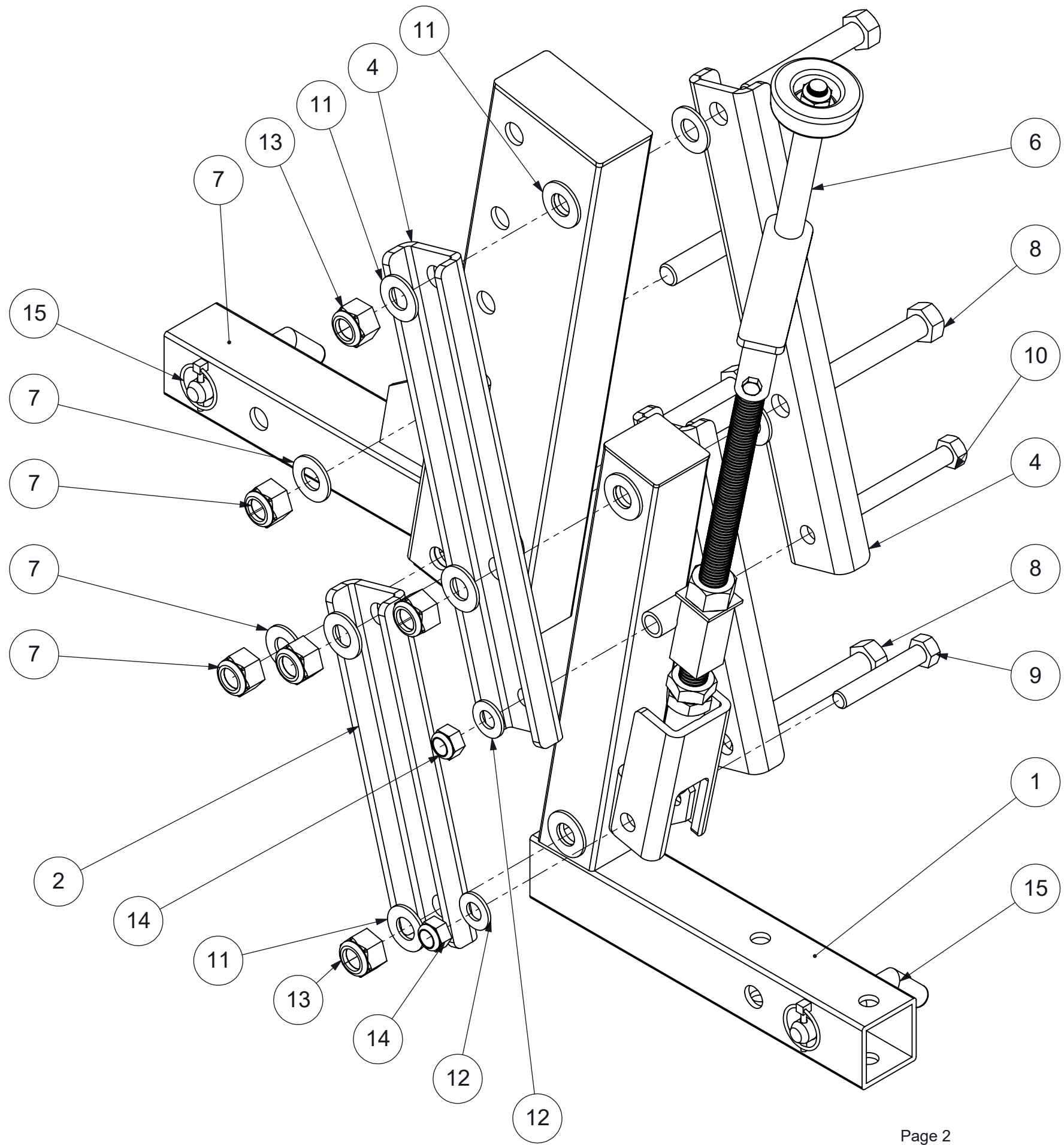
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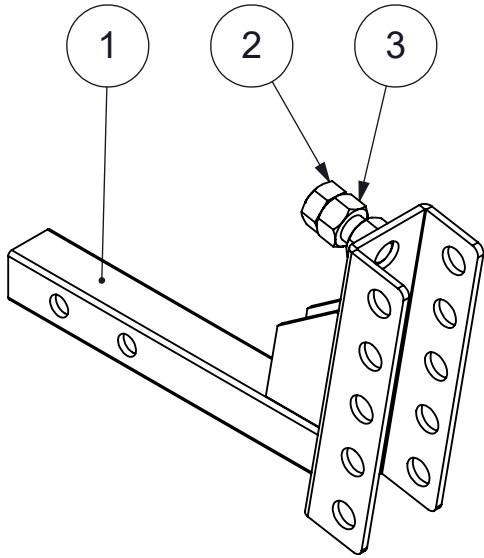
UPC 810541022924

ITEM# IP4431 BK

DESCRIPTION: Impact® Pro - 1 Point Lift System



ITEM NO.	DESCRIPTION	QTY.
1	Main Hitch Frame PRO	1
2	Side Level Plate	2
3	Lift Hitch Tube PRO	1
4	Side Level Plate PRO	2
5	Sliding Yoke	1
6	Handle Assembly	1
7	2" Receiver End Adapter	1
8	HBOLT 0.6250-11x4x1.5-N	4
9	HBOLT 0.5000-13x3x1.25-N	1
10	HBOLT 0.5000-13x3.5x1.25-N	1
11	Preferred Narrow FW 0.625	12
12	Preferred Narrow FW 0.5	2
13	5/8-11 Nylock Nut	4
14	1/2-13 Nylock Nut	2
15	5/8" Dia. Bent Hitch Pin / Snap Clip	2

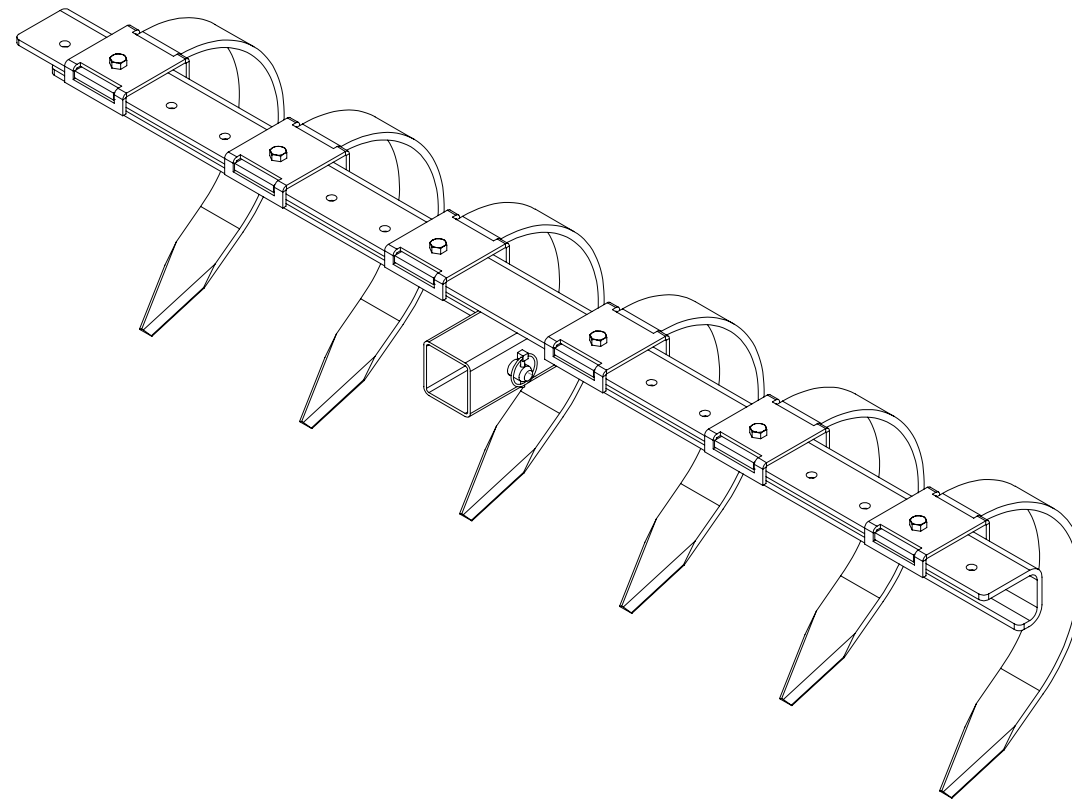


ITEM NO.	DESCRIPTION	1.25" Receiver Hitch Tube/QTY.
1	1.25" Hitch Tube Extension	1
2	HBOLT 0.6250-11x1.5x1.5-N	1
3	HNUT 0.6250-11-D-N	2

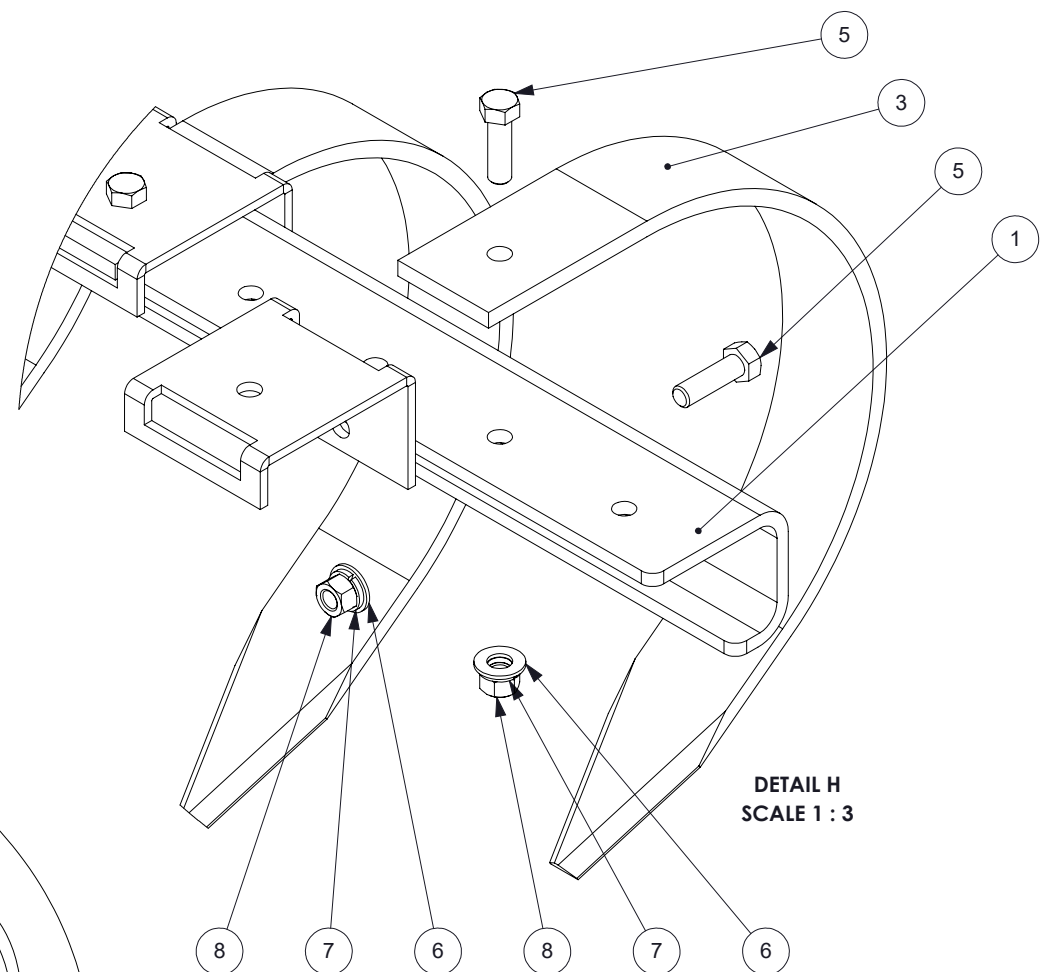
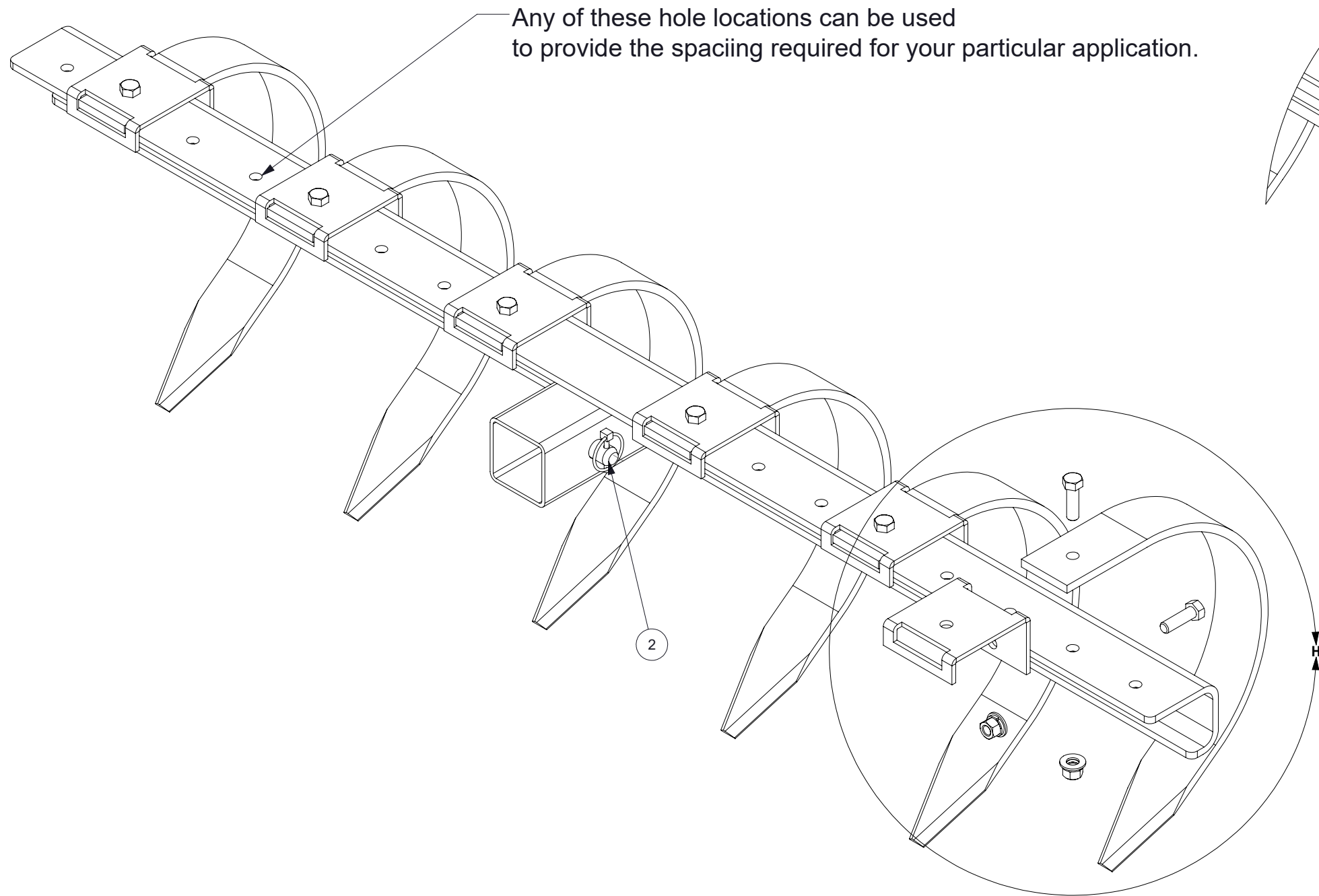


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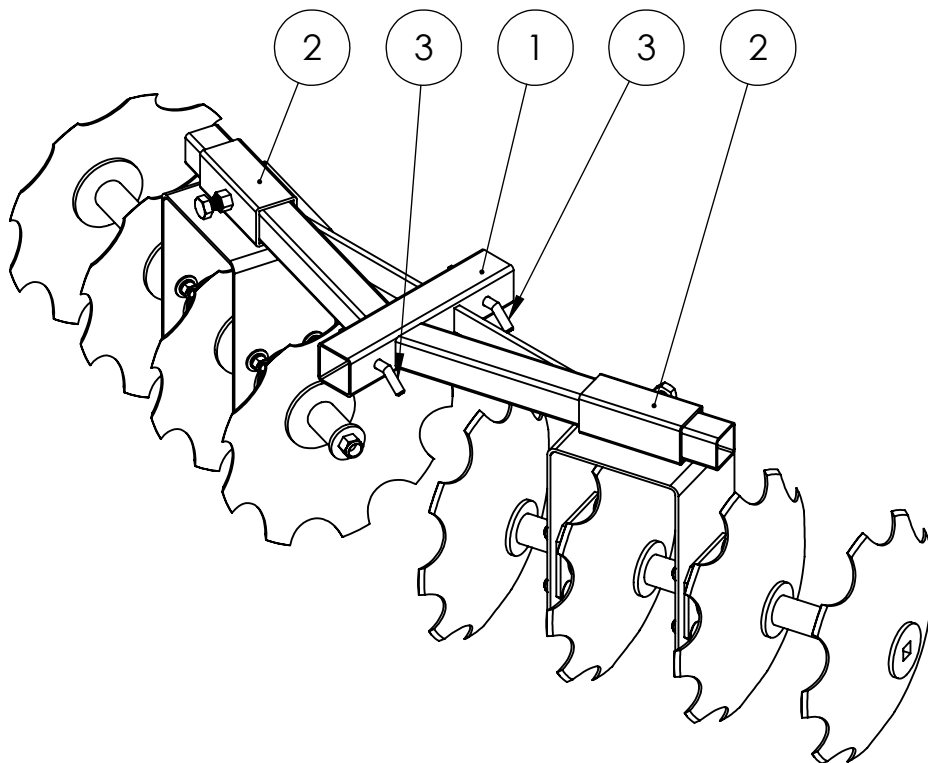
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UPC 810541022917
ITEM# IP4420 BK
DESCRIPTION: Pro Series 50" Tine Plow

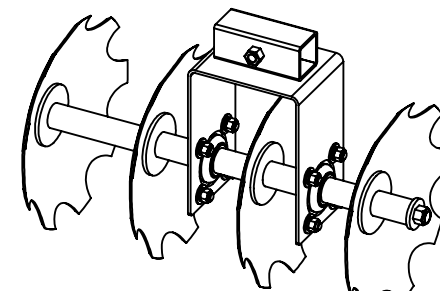


ITEM NO.	DESCRIPTION	QTY.
1	Plow Bar	1
2	5/8" Bent Hitch Pin / Snap Clip	1
3	Plow Tine	6
4	Plow Tine Top Bracket	6
5	HBOLT 0.3750-16x1.25x1-N	12
6	Preferred Narrow FW 0.375	12
7	Regular LW 0.375	12
8	HNUT 0.3750-16-D-N	12

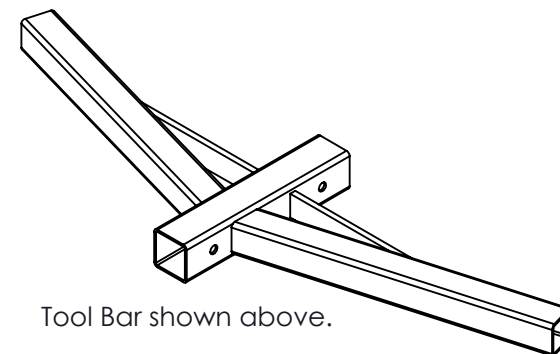


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Disk Plow Bar	Tool Bar	1
2	Disk Plow Half Section	Disc Plow Half Section	2
3	.50" Hitch Pin - With Spring Clip	1/2" Dia. Bent Hitch Pin / Snap Clip	2

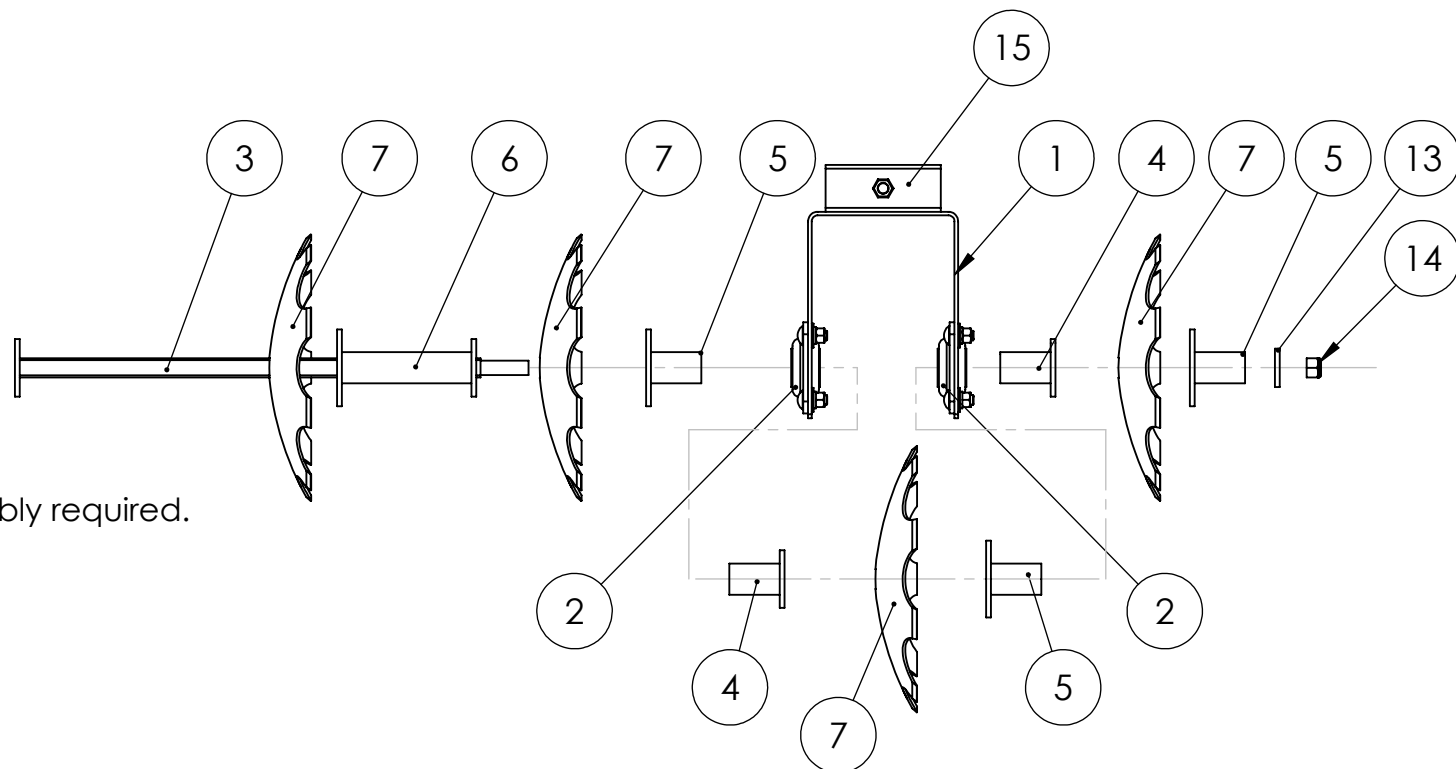
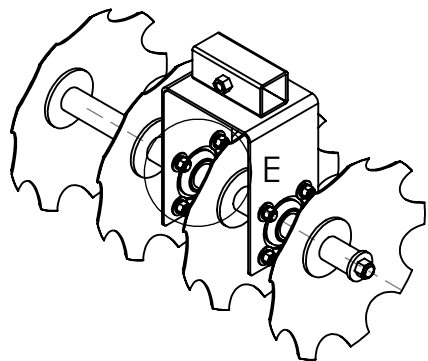
All components for assembly come in Two (2) boxes.
Box "A" contain all main components.
Box "B" contains (8) Disc's.



Note:
Two of the assemblies shown above will be required.
Assemble (2) prior to securing the
Disc Plow Half Sections to Tool Bar.

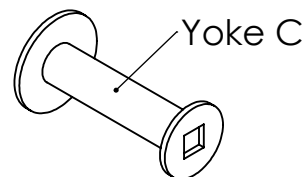
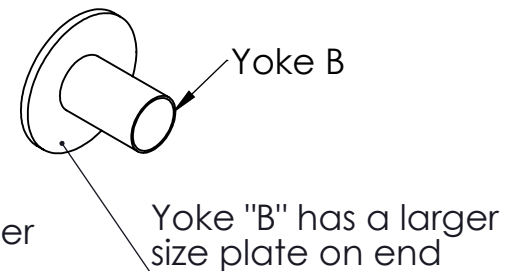
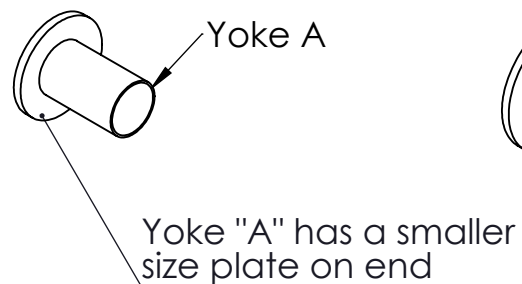
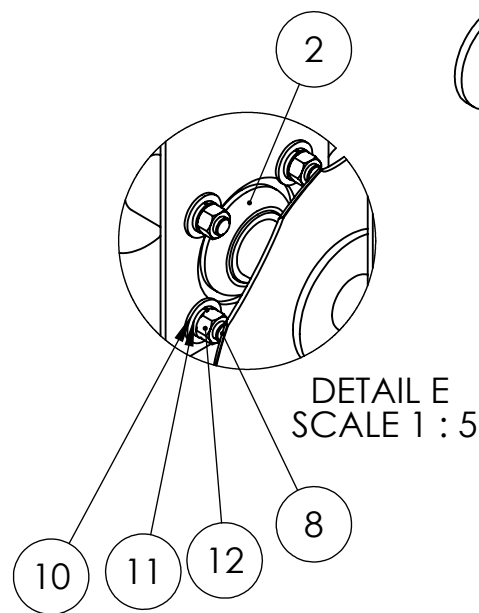


Tool Bar shown above.



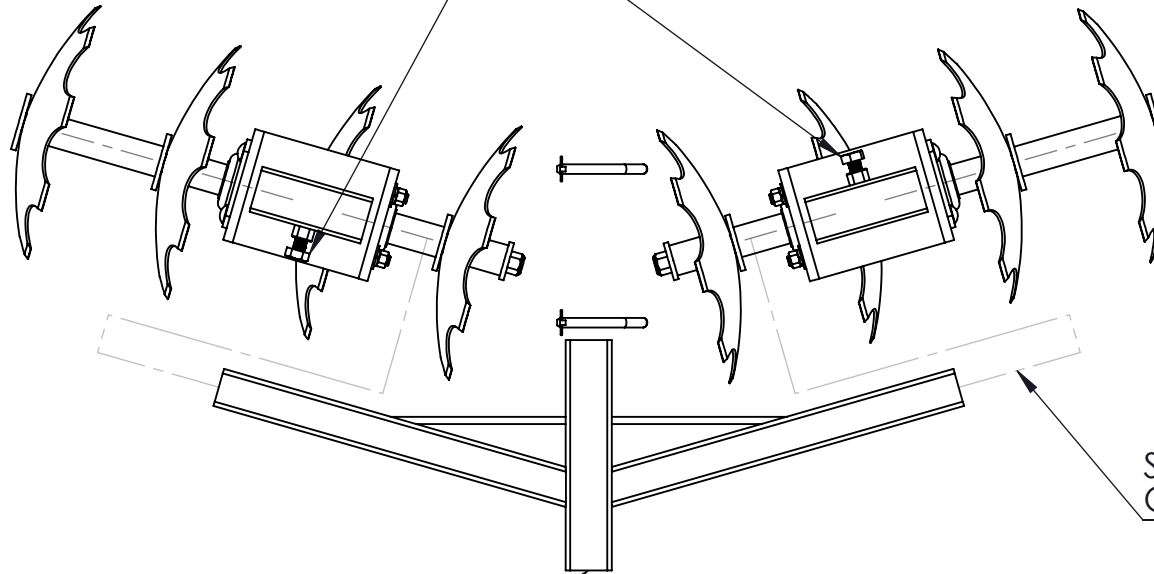
NOTE:
Only (1) of (2) Sections Shown.
Quantity (2) of the shown assembly required.

BOM Table		
ITEM NO.	PART NUMBER	QTY.
1	Plow Bearing Bracket	1
2	Flange Bearing	2
3	Disc Plow Axle	1
4	Yoke A	2
5	Yoke B	3
6	Yoke C	1
7	14 Disk Sqr	4
8	1/2-13 Cariage Bolt	8
10	1/2" Flat Washer	7
11	1/2" Lock Washer	8
12	1/2" Hex Nut	8
13	Axle Washer	1
15	Hitch Tube	1



UPC
MODEL #

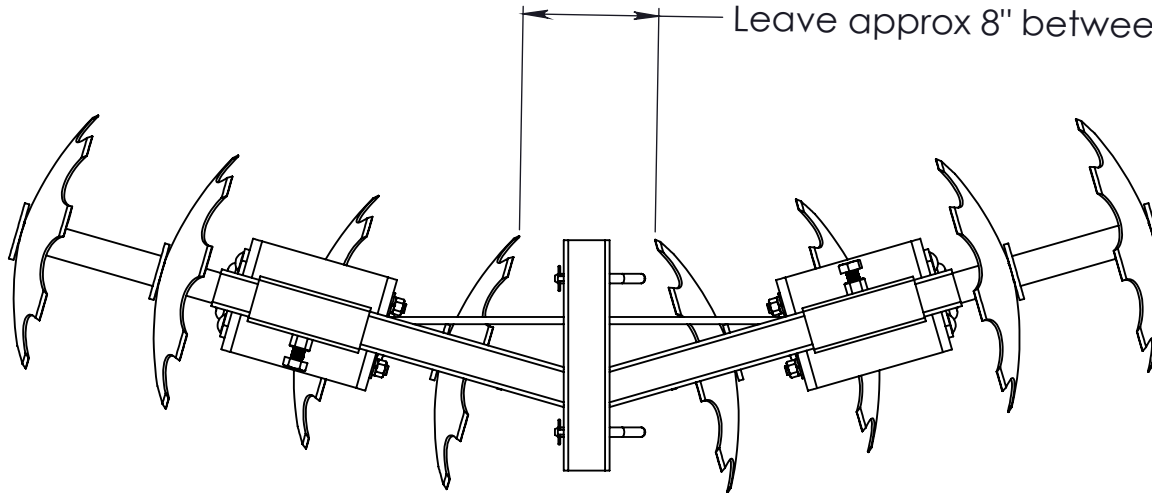
Once each section is in place
secure onto tool bar with wrench
securing tightly the 3/4" Hex Bolt onto the tool bar.



Slide Each Section Half Section
Over End of Tool Bar

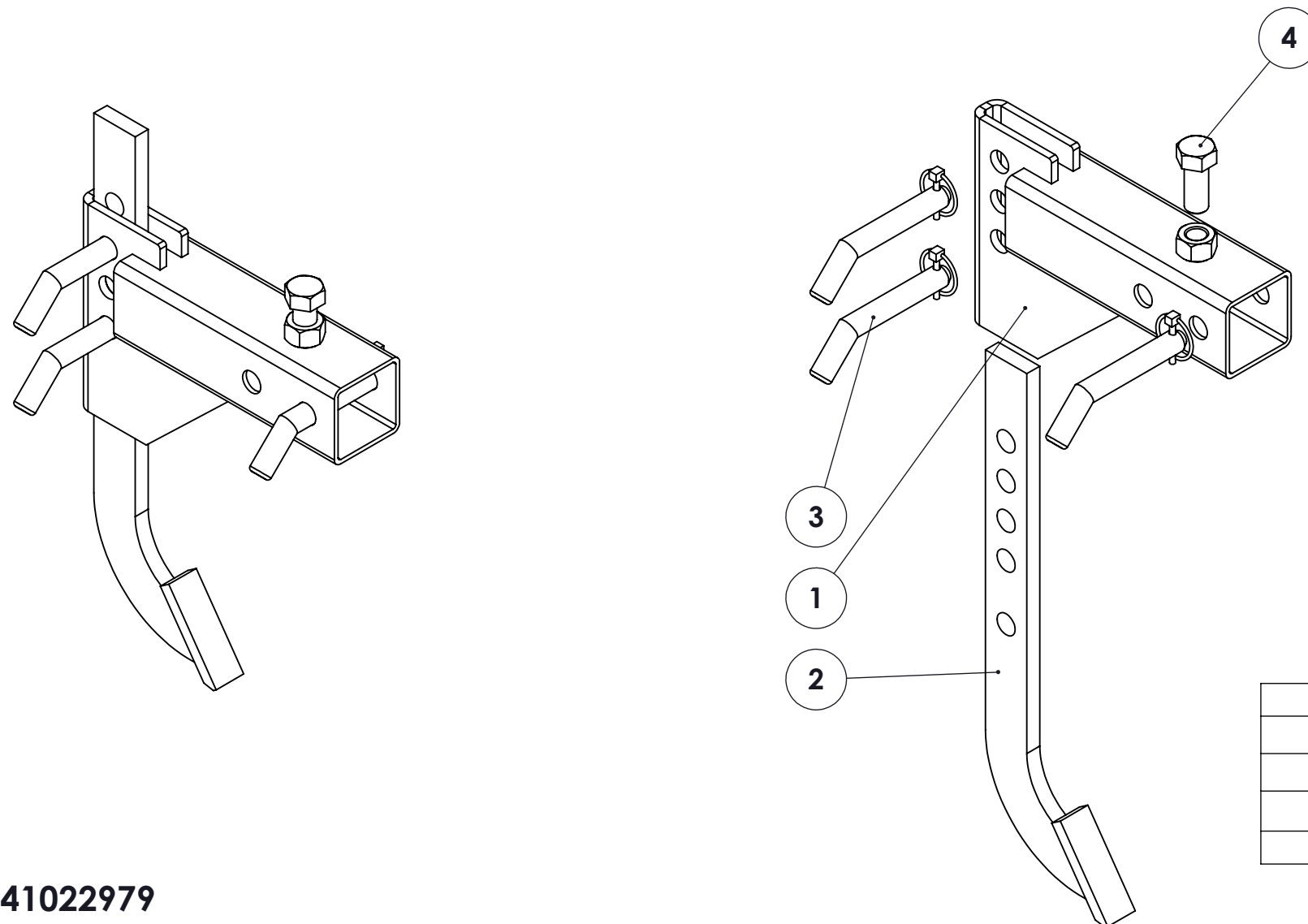
This end secure to ATV

Leave approx 8" between assemblies prior to tightening.





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ITEM NO.	DESCRIPTION	QTY.
1	Receiver Bracket Assembly	1
2	Scarifier (Ship Loose)	1
3	5/8" Bent Hitch Pin with Keeper	3
4	HBOLT 0.6250-11x1.5x1.5-N	1

UPC 810541022979
ITEM# IP4490 BK
DESCRIPTION: Impact® Pro - Middle Buster