



Slip On Exhaust Instructions

For Models: ACE® 570 (2014-2016)

Removal

1. Remove the **rear fascia** and the **stock muffler**.
2. The original gasket is re-usable. Inspect it for wear or damage and replace if necessary.
3. Remove the **original heat shield** from the muffler and set it aside as you will re-use it with your new HMF exhaust.

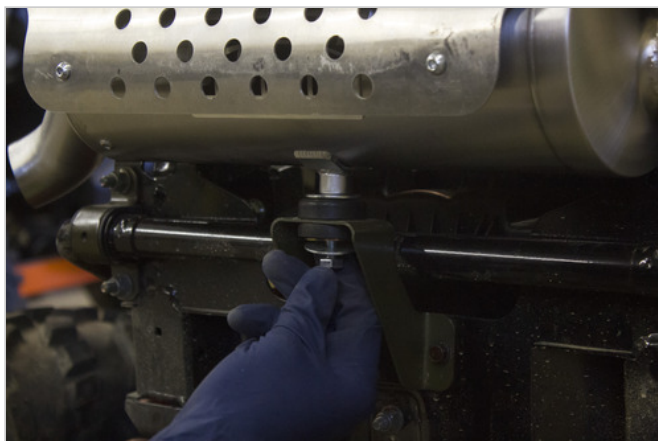
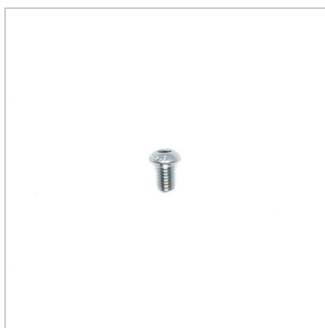
Installation

1. Install the **original heat shield** on the **HMF exhaust** using the supplied **(4) m6x10 button heads**.
2. Be sure to install the **original gasket** on the **stock head pipe**.
3. Install the **HMF exhaust** in the original location using the supplied **(1) m8x35 hex (1) 5/16" fender washer** (with original washer) on the bottom mount. *(See Figure #1)*
4. Install the **(2) springs** at the **silencer-to-head pipe joint**. *(See Figure #2)*
5. Re-install the **rear fascia** using stock hardware.
6. Inspect all of the areas around the **rear fascia** for proper clearance and alignment, adjust as necessary.

Hardware

-  (1) 5/16" Fender Washers
-  (4) M6-1.0 X 10 Buttonhead
-  (1) M8-1.25 X 35 Hex
-  (1) Spark Arrestor
-  (2) Springs - Long

* Click thumbnails to enlarge

Figure #1**Figure #2****(1) 5/16" Fender Washers****(4) M6-1.0 X 10 Buttonhead****(1) M8-1.25 X 35 Hex****(1) Spark Arrestor****(2) Springs - Long**