



Slip On Exhaust Instructions

For Models: ACE® 900 XC (2017-2017)

Removal

1. Be sure the vehicle is parked on level ground with the transmission in the park position. Ensure the engine and all of its related components are completely cooled down.
2. Remove 4 Torx head screws that hold the lower rear fascia in place and set the fascia aside.
3. Use a long piece of electrical wire, or spring puller to remove the 3 springs at the top, bottom, and left side of the muffler.
4. Remove the 2 springs at the **head pipe to inlet joint**.
5. Pull back on the muffler. It will slide out of the rubber mounts in the frame.
6. Be careful not to loose the gasket as it will be reused with your HMF exhaust.

Installation

1. Inspect the original gasket for wear or damage. Replace it if deemed necessary.
2. Install the supplied bracket to the frame using the shorter, supplied bolts, washers and nyloc nuts as shown.
(See Figure #1)
3. Line up the bolt holes in the muffler mounting tabs with the holes in the bracket and use the longer supplied bolts, with a fender washer on both sides of the rubber mounts, along with a 1/4" washer and nyloc nut on the front side of the bracket. (See Figure #2)
4. Use a spring puller or long piece of electrical wire to install the original springs at the head pipe to muffler joint.
5. The finished product should look something like this. (See Figure #3)
6. You have the option of re installing the rear fascia or leaving it off. (See Figure #4)
7. Check all areas around the exhaust system for proper clearance and alignment and adjust as necessary.

Hardware



(6) 1/4" Flat Washers



(4) 5/16" Fender Washers



(1) Bracket - Polaris® Ace 900 XC



(4) M8-1.25 Nylock



(2) M8-1.25 X 20 Hex



(2) M8-1.25 X 40 Hex



(1) Spark Arrestor

* Click thumbnails to enlarge

Figure #1

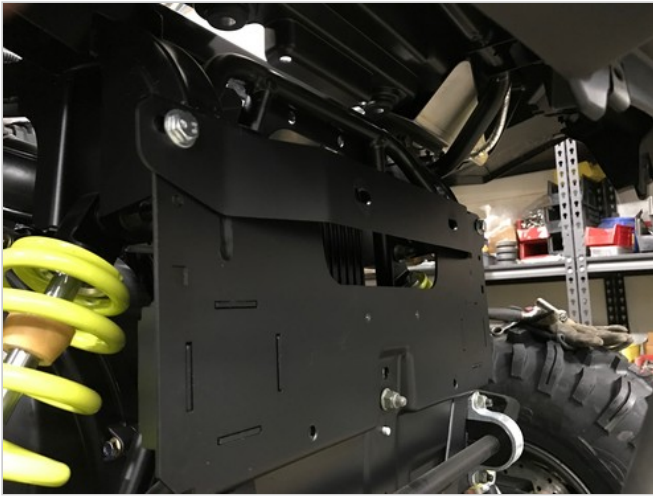


Figure #2

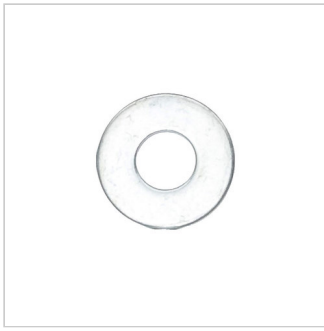
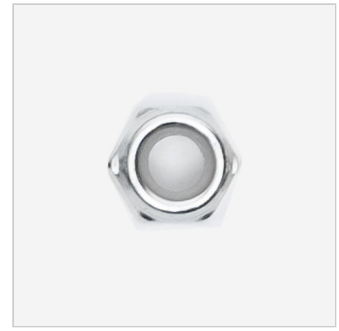
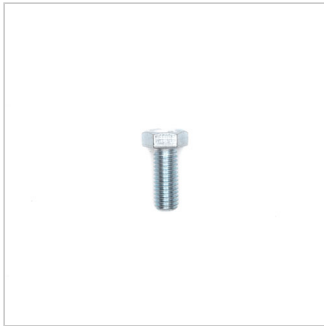


Figure #3



Figure #4



(6) 1/4" Flat Washers**(4) 5/16" Fender Washers****(1) Bracket - Polaris® Ace
900 XC****(4) M8-1.25 Nylock****(2) M8-1.25 X 20 Hex****(2) M8-1.25 X 40 Hex****(1) Spark Arrestor**