

Full System Exhaust Instructions

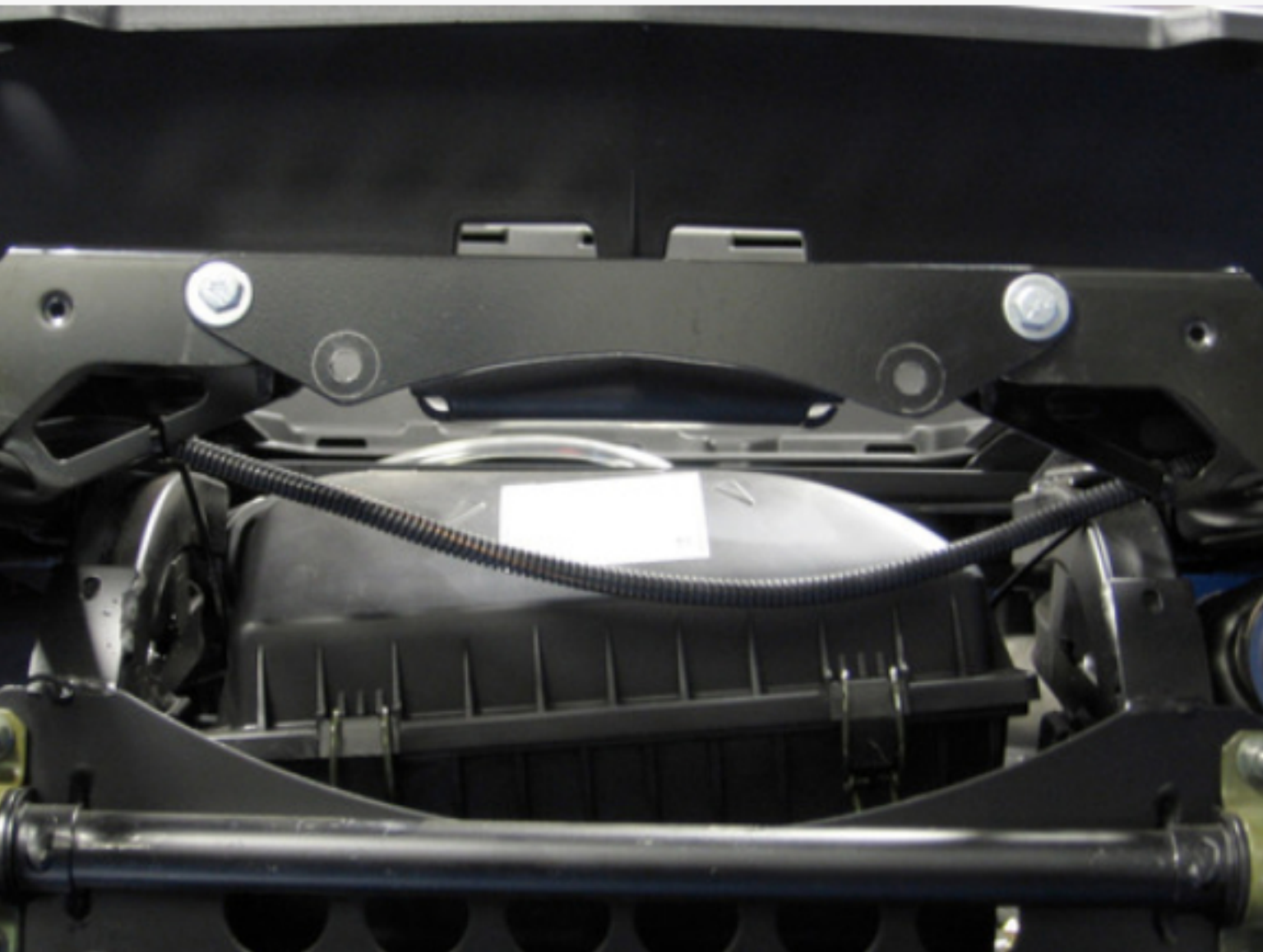
For Models: RZR® 570 (2013-2022)

Removal

1. Remove the **rear bumper**.
2. Remove the 2 **Silencer-to-Head Pipe Springs**, **rear sub-frame**, and the **silencer**.
3. Remove the **driver** and **passenger seats**.
4. Disconnect the **negative battery cable**.
5. Remove the **engine access panel** from behind the seats.
6. Remove the **head pipe**, being careful not to lose the **Cylinder Head-to-Head Pipe gasket**.

Installation

1. Install the **HMF head pipe** using the original mounting hardware. **DO NOT TIGHTEN**.
2. Install the supplied **silencer bracket** to the **rear sub-frame**, using the supplied hardware.



3. Slide the supplied **clamp** over the **Silencer inlet**, hold the **HMF silencer** in place, and install the **rear sub-frame**.
4. Use the supplied hardware to mount the **silencer** to the previously installed **bracket**. Use a **fender washer** against each side of the 2 rubber mounts.



5. Tighten the **Head Pipe bolts**.
6. Tighten the **clamp**.
7. **STOP! Inspect all areas around the exhaust system for proper clearance and adjust if necessary.**



8. See Figure 3 for recommended heat shield placement on the inside rear bumper.

Replace the following:

- - Rear bumper
- - Engine access panel
- - Negative battery cable
- - Driver and passenger seats

9. Inspect all areas around the exhaust system for proper clearance and adjust if necessary.

Hardware

- | | |
|--|---|
| | (1) 90005100C |
| | (2) Bolt - Hex - 1/4 X 20 X 1" |
| | (2) Bolt - Hex - M8-1.25 X 40 |
| | (1) Bracket - Mounting - Polaris® RZR 570 |
| | (3) Heat Shield - Square |
| | (2) Nut - Nylock - 1/4" X 20 |
| | (2) Nut - Nylock - M8-1.25 |
| | (1) Spark Arrestor 2 in Standard Assembly |
| | (1) Turn Down - Recessed - RZR 570 |
| | (4) Washer - Fender - 5/16" |
| | (6) Washer - Flat - 1/4" |

* Click thumbnails to enlarge