

Full System Exhaust Instructions

For Models: RZR® 800 (2008-2014), RZR® S 800 (2008-2014), RZR® 4 800 (2010-2010)

Removal

1. Make sure the UTV is on level ground and **completely** cooled down.
2. It may be easier to remove the **Plastic Bed Liner, Rear Tail Plastic, and Bumper.**
3. Loosen the **Stock Clamp** that holds the **Silencer** and **Head Pipe** together.
4. Pull back and twist until the **Silencer** is removed.
5. Remove the **OEM Head Pipe** and **Gaskets.**

Installation

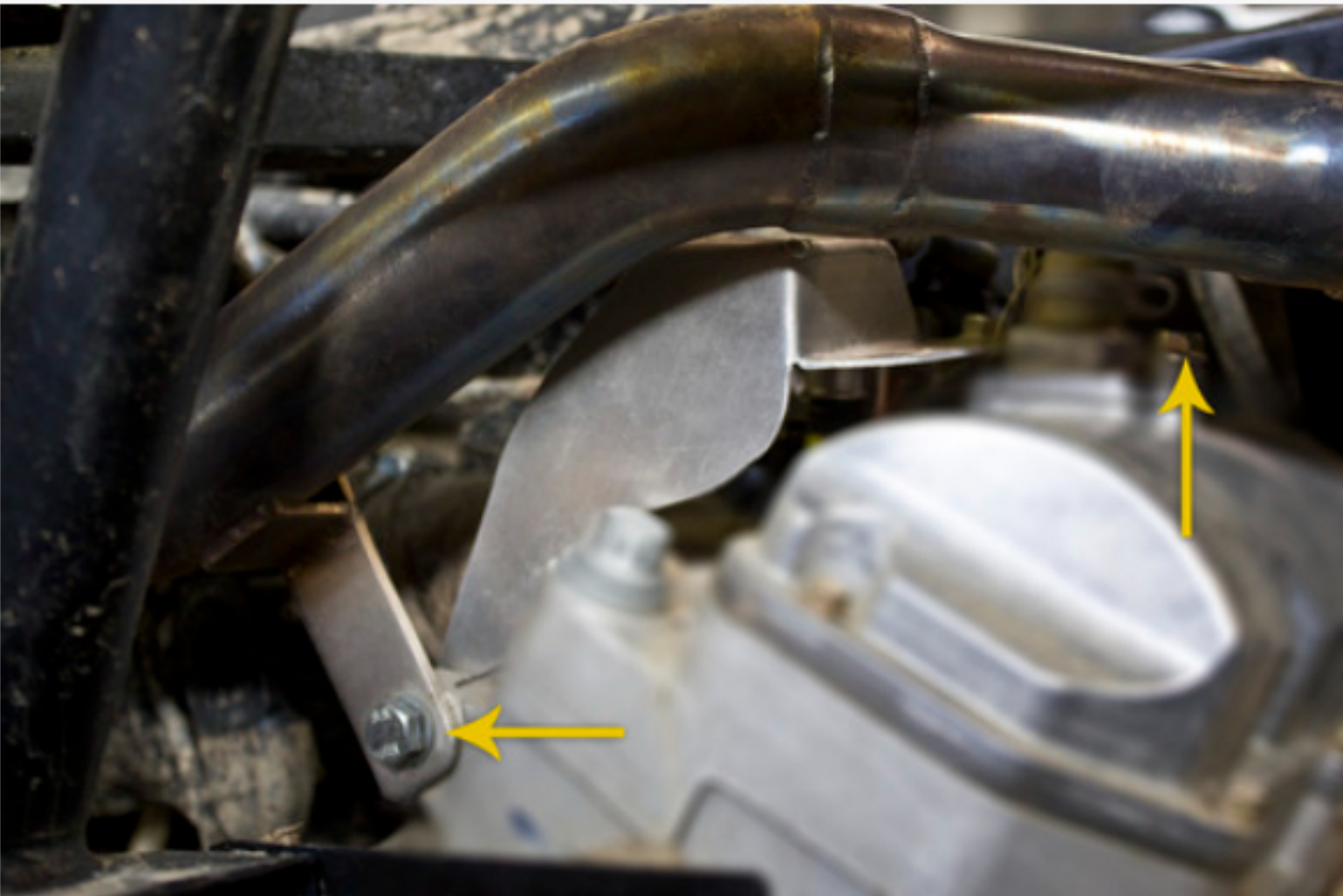
1. Using the supplied **Gaskets** and **Allen Bolts**, install the primary **Head Pipes. DO NOT TIGHTEN.**
2. Attach the **Mid Pipe** to the **Primary Head Pipes.** Install the **2 Springs** using a piece of wire. Bolt the **Mid Pipe** to the engine using the supplied **Bolt** and **Washer.**
3. Zip tie the **Crank Case Breather Hose** away from the **Exhaust Mid Pipe. (2008-2010: See Image Below**



2011->: See Image Below



4. Slide the **Clamp** over the slotted end and slide the **Silencer** into the **Stock Rubber Mount** locations and onto the **Mid-Pipe.**
5. Install the **Fender Washer** and the **Hitch Pin** and tighten all hardware. Make sure you have plenty of clearance everywhere before starting.
6. **2011-> Models Only:** Install the supplied **Fuel Rail Heat Shield** using the supplied **Nut** and **Washer** and **PCV Hold-Down Bolt.**



Hardware

- | | |
|---|---|
|  | (4) Bolt - Allen - M8-1.25 X 20 |
|  | (1) Bolt - Hex - M8-1.25 X 20 |
|  | (2) Gasket - Flange - 1.25" |
|  | (1) Heat Shield - Fuel Rail RZR 800 |
|  | (1) Heat Shield - Polaris RZR® 800 - Dump Bed |
|  | (1) Hitch Pins |
|  | (1) Spark Arrester 2 in Standard Assembly |
|  | (2) Spring(s) - Long |
|  | (1) TB219SSC |
|  | (1) Washer - Fender - 5/16" |
|  | (1) Washer - Flat - 1/4" |
|  | (4) Washer - Flat - M8 |
|  | (1) Zip Tie - 14" |

* Click thumbnails to enlarge