



## Standard/Crew Polaris Ranger and XP Rear Bumper Installation

Thank you for purchasing our product. Below is a brief description on installation. Installation is basically the same for all products mentioned above.

1. Remove the 4 8mm bolts from the lower section of the box. You will re use this hardware.
2. Install the bumper struts into the mounting area with the rectangle spacers facing each other. The struts should have a downward pitch to the rear of the machine. Install the 5/16" carriage bolts from the outside and use the 5/16' nuts but do not tighten.
3. Install the bumper by attaching it to the mounting struts using the 3/8" bolts. Do not tighten these yet. Re install the bed bolts through the bumper plates.
4. Tighten the bed bolts (The factory hardware) first, securing the bumper to the bed.
5. Tighten the remaining bolts on each strut.



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