



TRAILARMOR.COM
839 HWY 2 CORINTH, MS 38834
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Installation Instructions

Trail Armor Polaris ACE 325, 500, 570, and 900 iMPact A-Arm Guards TA011ARMIMP-ACE

Warnings and Product Liability Disclaimer

This product is intended to be used as a cosmetic accessory under normal equipment operation and should not be depended upon or used as a safety device. Manufacturer assumes no liability for personal injury or equipment damage as the result of use or installation of this accessory. User assumes all risk. User should carefully read all instructions prior to installation. All Trail Armor products are designed, engineered, and fit to new vehicles and their specifications. Damage, modifications, and extreme wear may cause and require modifications to the product and/or your vehicle to insure proper fitment.



FRONT:

- A. To ease installation, remove the tires. Also remove the OEM boot guard flaps on the front. Locate the left/driver's side front a-arm guard (14ACE-DF) and metal arm strap stamped (14ACE-LF). Place strap over a-arm bars near the ball joint. See Picture 1. While holding a-arm guard in place, insert a supplied $\frac{1}{4}$ - 20 x 1 $\frac{3}{4}$ " flat socket cap screw up through guard into the predrilled hole of the metal strap. Secure with $\frac{1}{4}$ -20 nylock nut. Loosely tighten.
- B. Locate a supplied 7.375 plastic mounting strap.

Do not in any way modify these plastic mounting straps. Do not trim or score any edges, any modification in any form will result in part failure and breakage.

- C. Insert two $\frac{1}{4}$ - 20 x 2 $\frac{1}{4}$ " flat socket cap screws up through the guard from the bottom. With the screws held into position, place the plastic mounting straps over the screws from the top side. Tap the plastic mounting strap down onto the inserted screws until you can start the nylock nut on the bolt end. ***It is very important to start both screws through the mounting strap together before tightening because the strap will have pressure against the a-arm.*** Push a-arm guard up towards the center of the vehicle. ***Alternate tightening the nylock nuts on the plastic mounting strap until the strap is secure. The plastic mounting strap will pull into place with the tabs slightly bent with pressure. See Picture 2. Tighten all fasteners securely. Repeat procedure for the other side.***



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Picture 1 325/570



Picture 1 900



Picture 2

REAR:

- A. Locate the left/driver's side rear a-arm guard engraved (14ACE-DR). While holding the a-arm guard in place, insert two supplied $\frac{1}{4}$ - 20 x 2 $\frac{1}{4}$ " flat socket cap screws up through the pre-drilled holes of the a-arm guard and through the OEM holes in the a-arm. Secure with $\frac{1}{4}$ - 20 nylock nuts. Loosely tighten. See Picture 3.
- B. Next, insert two supplied $\frac{1}{4}$ - 20 x 1" flat socket cap screws bolts up through the pre-drilled holes of the a-arm guard into the OEM holes of the a-arm located under the outer axle boot. See Picture 4. Tighten all fasteners. Repeat procedure for the other side.



Picture 3



Picture 4