

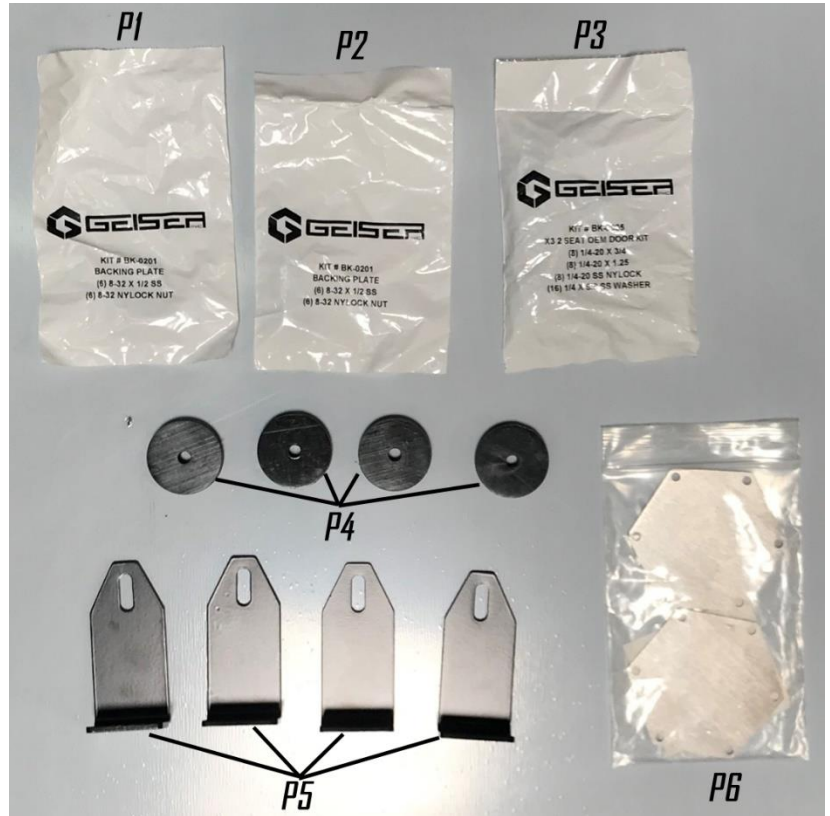


CAN AM X3 2 SEAT OEM DOOR KIT

(CAX3-2SOEMDK-RAW, CAX3-2SOEMDK-BLK)

TOOLS NEEDED:

- 4MM ALLEN WRENCH
- 7/16 SOCKET
- 10MM SOCKET
- RATCHET
- T27 TORX BIT
- ¼" DRILL BIT
- DRILL



PART	DESCRIPTION	QTY
P1	KIT #BK-0201, 6) 8-32 X 12 SS, 6) 8-32 NYLOCK NUTS	1
P2	KIT #BK-0201, 6) 8-32 X 12 SS, 6) 8-32 NYLOCK NUTS	1
P3	KIT #BK-0005, 8) ¼-20 X ¾ BOLTS, 8) ¼-20 X 1.25 BOLTS, 8) ¼ -20 SS NYLOCK, 16) ¼ X 5/8 SS WASHERS	1
P4	DOOR SPACERS	4
P5	LOWER DOOR SKIN MOUNTING BRACKETS	4
P6	BACKING PLATES	2
P7	DOOR SKINS	2

- 1) USING THE DRILL AND 1/4" DRILL BIT, DRILL OUT THE FACTORY RIVET ON THE BOTTOM OF THE DOOR.(FIG. 1-1)



Figure 1-1

- 2) USE THE T27 TORX AND 10MM SOCKET TO REMOVE THE 2 FACTORY BOLTS HOLDING THE DOOR ON THE LOWER RAIL AND REMOVE FACTORY DOOR SKIN. YOU WILL REUSE THESE BOLTS LATER.(FIG. 2-1)



Figure 2-1

- 3) HANG THE NEW DOOR BY INSERTING A LONGER BOLT WITH WASHER ON THE OUTSIDE OF THE DOOR, A DOOR SPACER IN BETWEEN THE DOOR SKIN AND FACTORY DOOR FRAME, AND A WASHER AND NUT ON THE INSIDE OF THE DOOR FRAME. DO THIS ON BOTH UPPER MOUNTING HOLES AND LEAVE BOLTS LOOSE AT THIS POINT.(FIG. 3-1)



Figure 3-1

- 4) ATTACH THE LOWER DOOR SKIN MOUNTING BRACKETS TO THE FACTORY FRAME WITH THE BOLTS THAT WERE PREVIOUSLY REMOVED. TIGHTEN BOLTS.(FIG 5-1)
- 5) ATTACH THE DOOR SKIN TO THE LOWER DOOR SKIN MOUNTING BRACKETS USING A SHORT BOLT WITH WASHER ON THE OUTSIDE OF THE DOOR SKIN AND A WASHER AND NYLOCK NUT ON THE BACK SIDE OF THE MOUNTING BRACKET.(FIG. 5-1)

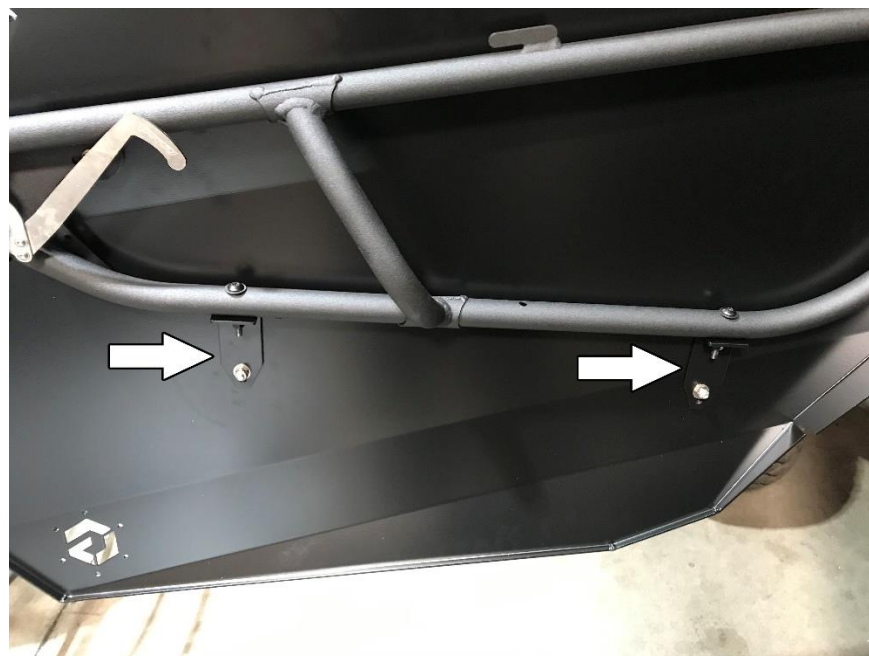


Figure 5-1

- 6) TIGHTEN ALL BOLTS AND INSPECT FITMENT OF THE DOOR. IF THE DOOR APPEARS TO BE STICKING OUT IN THE FRONT OR BACK AND NOT LINING UP THEN YOU CAN REMOVE ONE, OR BOTH, OF THE DOOR SPACERS TO CHANGE THE ANGLE OF THE DOOR. SINCE ALL OF THE X3'S ARE DIFFERENT YOU MIGHT NEED TO ADJUST THE FITMENT.
- 7) ATTACH BACKING PLATES TO "G" LOGO USING THE KIT #BK-0201.